

Finisher-K1/K2

PARTS CATALOG

REVISION 0

Finisher -K1

100V 50/60Hz	F25 - 8801	MHD00001 -
230V 50Hz	F25 - 8811	PSL00001 -

Finisher -K2

100V 50/60Hz	F25 - 8901	MHE00001 -
208V 50Hz	F25 - 8911	PSM00001 -

Canon

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FY8-31F8-000

PREFACE

This Parts Catalog contains listings of parts used in the Canon Finisher-K1/K2. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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FIGURE QA

ASSEMBLY LOCATION DIAGRAM (1/2)

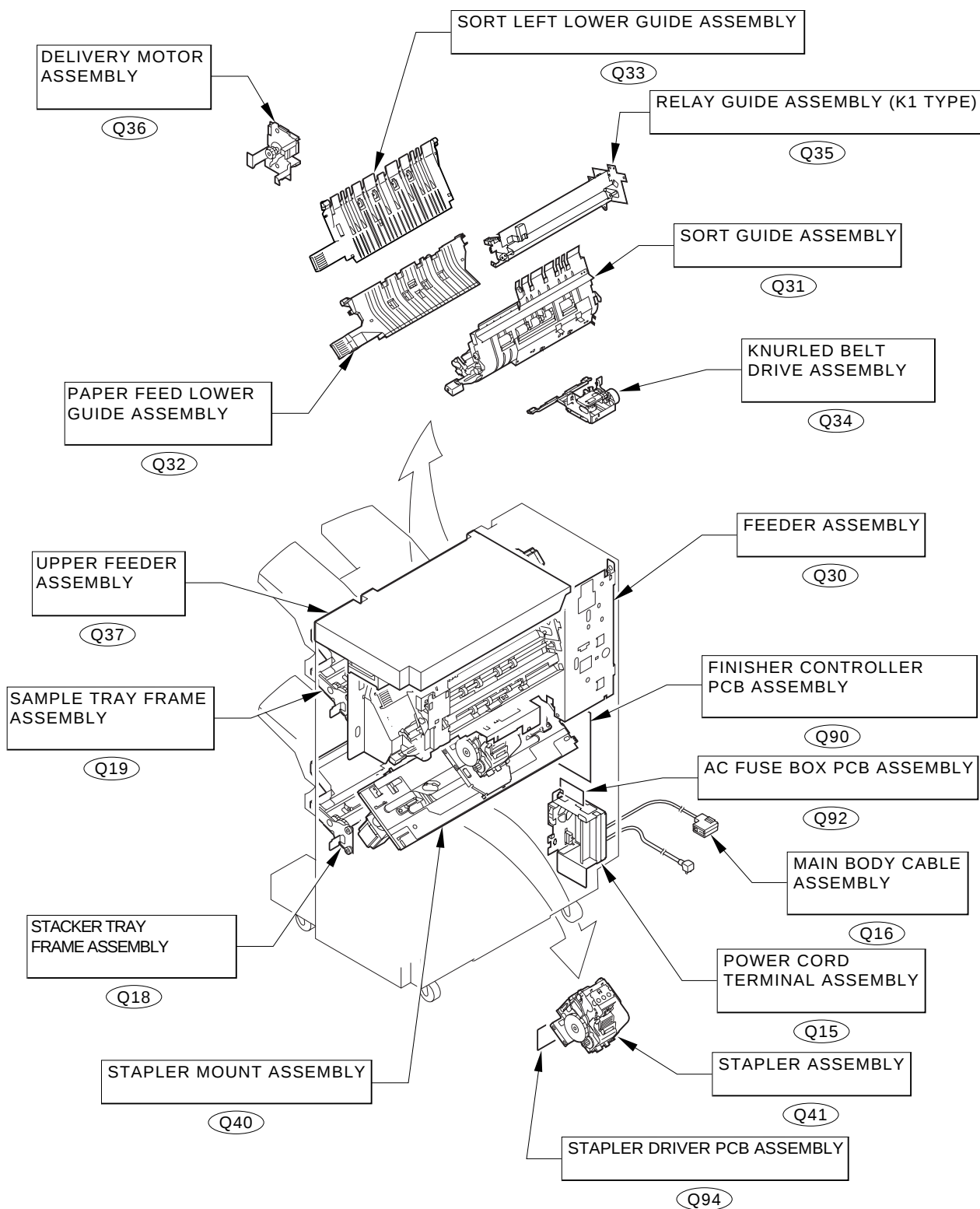


FIGURE QA ASSEMBLY LOCATION DIAGRAM (2/2)

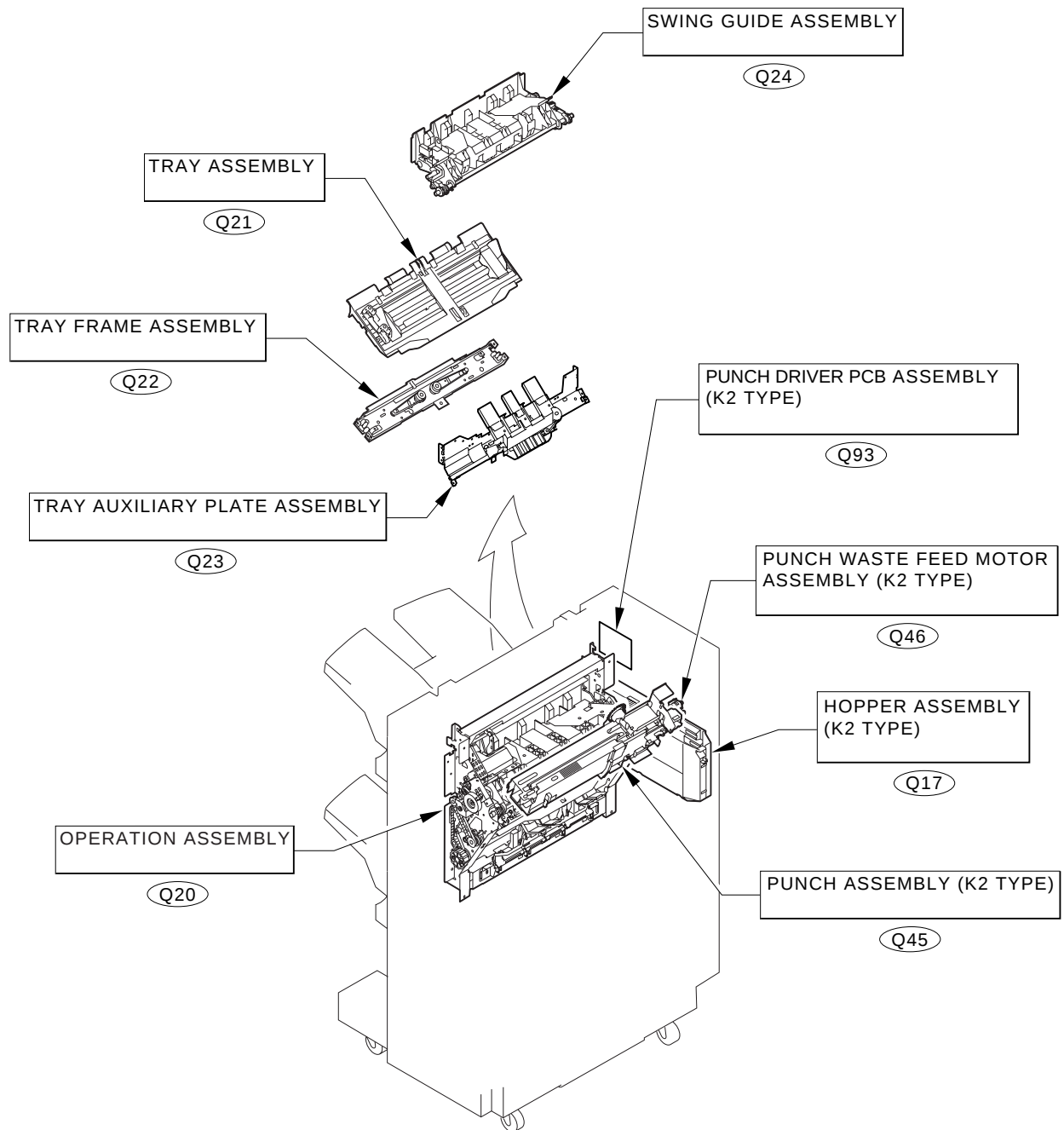


FIGURE Q01 ATTACHMENT PARTS

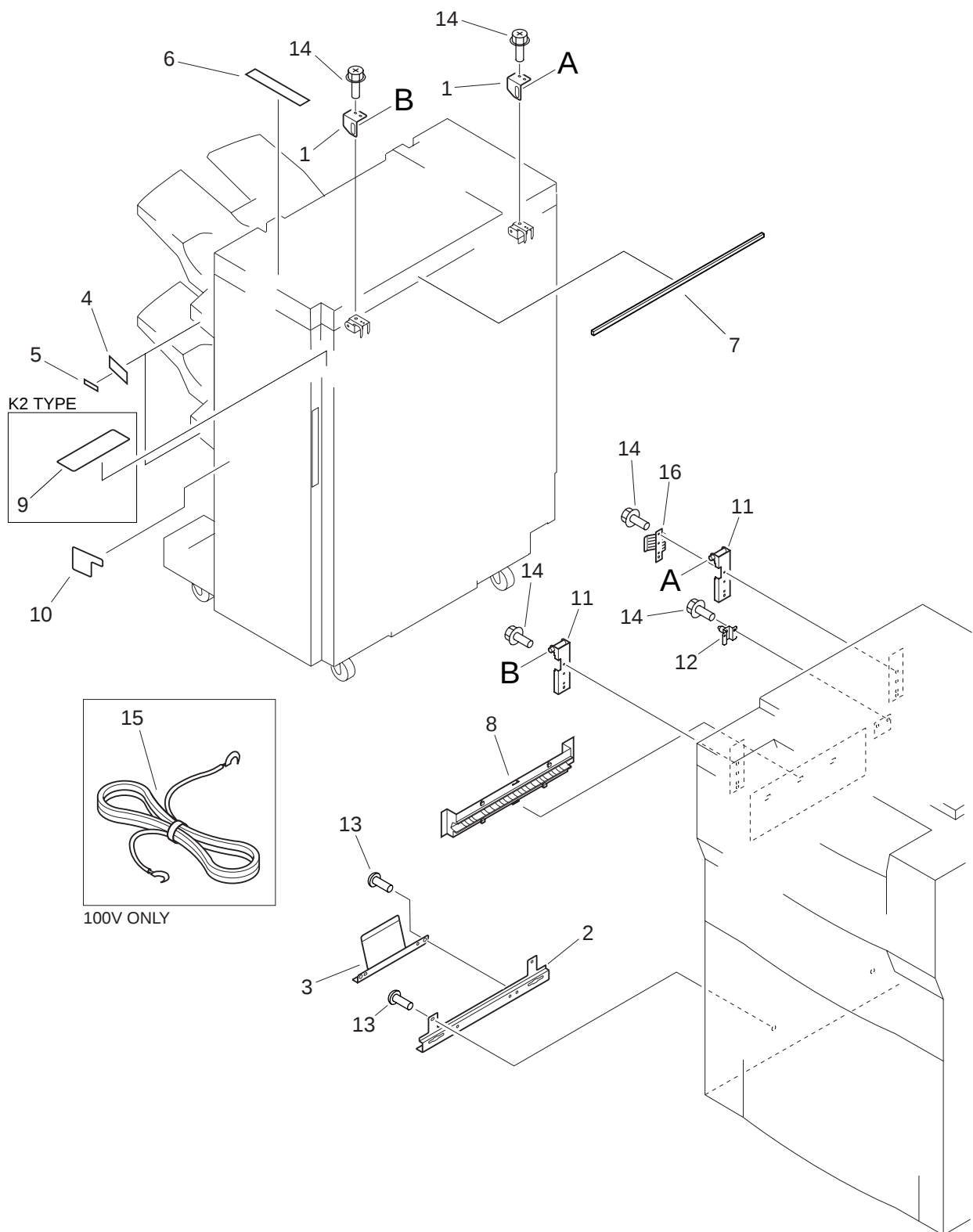


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q01 -	NPN		RF	ATTACHMENT PARTS	
1	FB4-8246-000		2	PLATE	
2	FB4-8265-000		1	MOUNT, GROUNDING	
3	FB4-8266-000		1	PLATE, GROUNDING	
4	FB4-8340-000		1	LABEL	
5	FB4-8345-000		1	LABEL	
6	FB4-8602-000		1	LABEL	
7	FB4-8722-000		1	GAP TAPE	
8	FB5-9097-000		1	GUIDE, AUXILIARY	
9	FB5-9173-000		1	LABEL, PUNCH	K2 TYPE
10	FB5-9302-000		1	LABEL, OPTION SWITCH	
11	FF5-8463-030		2	PLATE, LATCH	
12	FF5-8464-000		1	PLATE, PIN	
13	XA9-0633-000		4	SCREW,W/WASHER,M4X8	
14	XA9-0949-000		10	SCREW,RS,M4X10	
15	FH2-5006-000		1	CABLE, GROUNDING	100V
16	FB5-9118-000		1	PLATE, GROUNDING	

FIGURE Q10

EXTERNAL COVERS, PANELS, ETC.

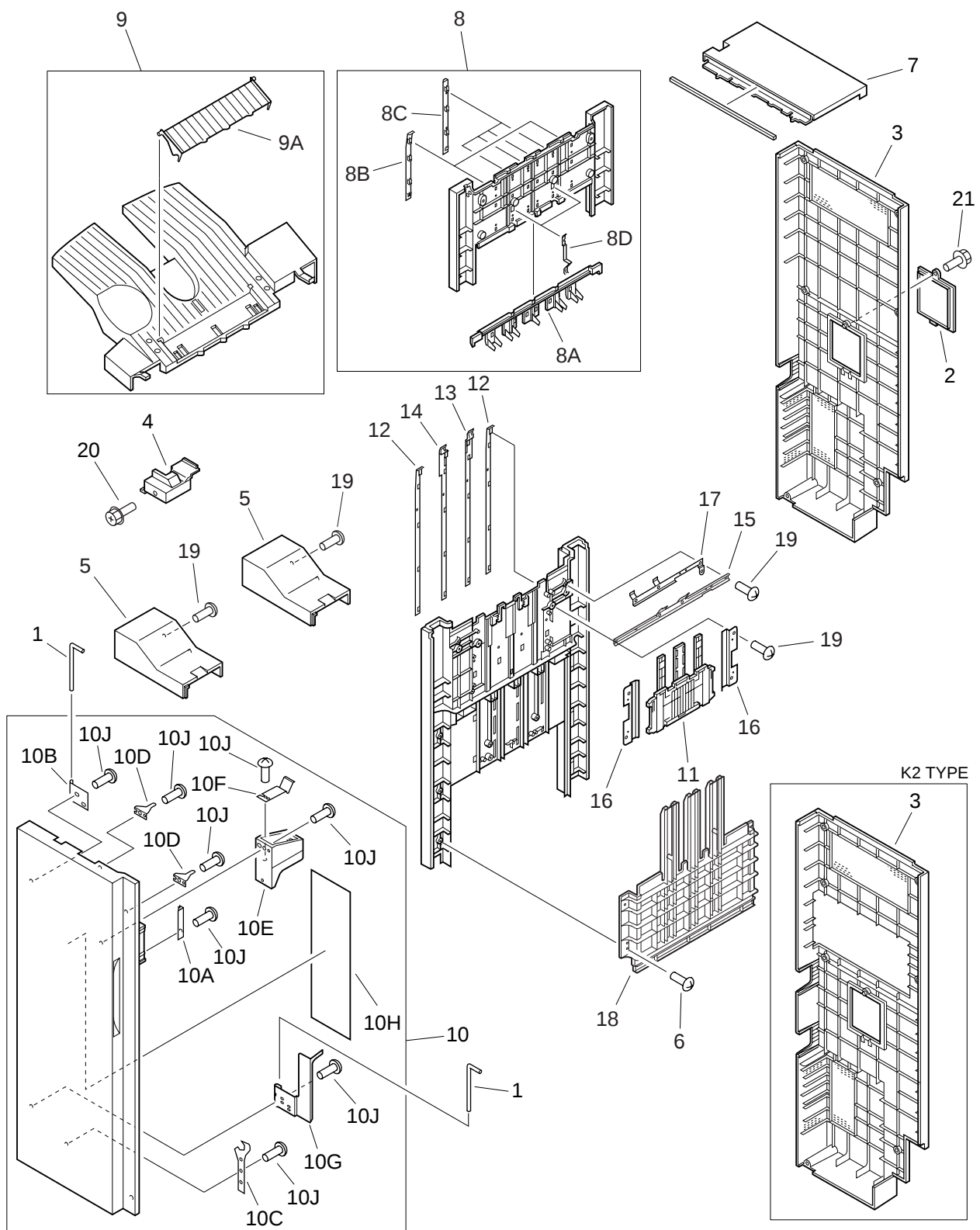


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q10 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FB2-0037-000		2	PIN, HINGE	
2	FB3-0122-000		1	COVER, PCB	
3	FB4-8725-000		1	COVER, REAR	K1 TYPE
	FB5-9133-000		1	PANEL, REAR	K2 TYPE
4	FB4-8727-000		1	COVER, PILLAR	
5	FB4-8728-000		2	COVER, FOOT	
6	XA9-0606-000		4	SCREW, M4X10	
7	FF5-8527-000		1	COVER, UPPER, REAR	
8	FG6-3051-050		1	SLIDE GUIDE ASSEMBLY	
8A	FB4-8271-020		1	GUIDE, SLIDE, UPPER	
8B	FB4-8284-000		2	PLATE, SLIDE, 1	
8C	FB4-8285-020		4	PLATE, SLIDE, 2	
8D	FB4-8286-000		2	SPRING, LEAF	
9	FG6-3076-000		2	TRAY ASSEMBLY	
9A	FB4-8298-000		1	TRAY, AUXILIARY	
10	FG6-7525-000		1	FRONT DOOR ASSEMBLY	
10A	FB4-8237-000		1	PLATE	
10B	FB4-8239-000		1	PLATE, HINGE	
10C	FB4-8248-000		1	SPANNER, ADJUSTING	
10D	FB4-8604-000		2	PLATE, DOOR SWITCH	
10E	FB4-8697-020		1	COVER, SPRING	
10F	FB4-8698-000		1	SPRING, LEAF	
10G	FB5-9063-000		1	HINGE, DOOR, UPPER	
10H	FB5-9072-000		1	LABEL, STAPLER	
10J	XA9-0605-000		12	SCREW,P,M4X8	
11	FB4-8275-020		1	SHUTTER	
12	FB4-8276-000		2	PLATE, HURDLE, 1	
13	FB4-8277-000		1	PLATE, HURDLE, 2	
14	FB4-8278-000		1	PLATE, HURDLE, 3	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q11 -	NPN		RF	INTERNAL COMPONENTS 1	
1	XA9-0732-000		AR	SCREW,RS,M4X8	
2	FB4-8250-000		2	STOPPER, TRAY	
3	FB4-8263-000		1	COVER, CONNECTOR	
4	FB5-9065-000		1	COVER, FRONT FRAME	
5	FB5-9070-000		1	COVER, STAPLER FRAME	
6	FH3-2630-000		1	SWITCHING REGULATOR PCB UNIT	100V
	FH3-2631-000		1	SWITCHING REGULATOR PCB UNIT	208/230V
7	FB4-8238-000		4	PLATE, CASTER	
8	XA9-0629-000		AR	SCREW,RS,M4X8	
9	XZ9-0465-000		4	CASTER	
10	FG3-1837-000		1	CABLE, OPERATION TRAY CONNECT	J38,45,49,55,58,61 J63,104-107,111,112 J128,712,719,1123
10A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J49
10B	VS1-6318-004		1	CONNECTOR, SNAP, TIGHT	J61
10C	VS1-6319-016		1	CONNECTOR, SNAP, TIGHT	J63
10D	VS1-6319-018		1	CONNECTOR, SNAP, TIGHT	J45
10E	VS1-6319-022		1	CONNECTOR, SNAP TIGHT	J38
11	FG3-1838-000		1	CABLE, STAPLER MAIN CONNECTING	J54,57,76,80,110,124 J127,771-773,776,971
12	FG3-1866-000		1	CABLE, 24VR	K1 TYPE J720,1129
13	FH6-1579-000		1	FAN	FM2 J72
14	FB4-8240-000		2	HINGE, DOOR, LOWER	
15	FB5-9043-000		1	HOLDER, STAPLER CABLE, UPPER	
16	FB5-9044-000		1	HOLDER, STAPLER CABLE, LOWER	
17	FG3-1851-000		1	CABLE, DC POWER SUPPLY	J85,88,711,718
501	XB1-2403-009		2	SCREW,MACH.,TRUSS HEAD,M4X30	K1 TYPE
502	XB6-7300-606		13	SCREW,TP,M3X6	
503	XB7-2201-209		4	NUT,HEX,M12	

FIGURE Q12 INTERNAL COMPONENTS 2

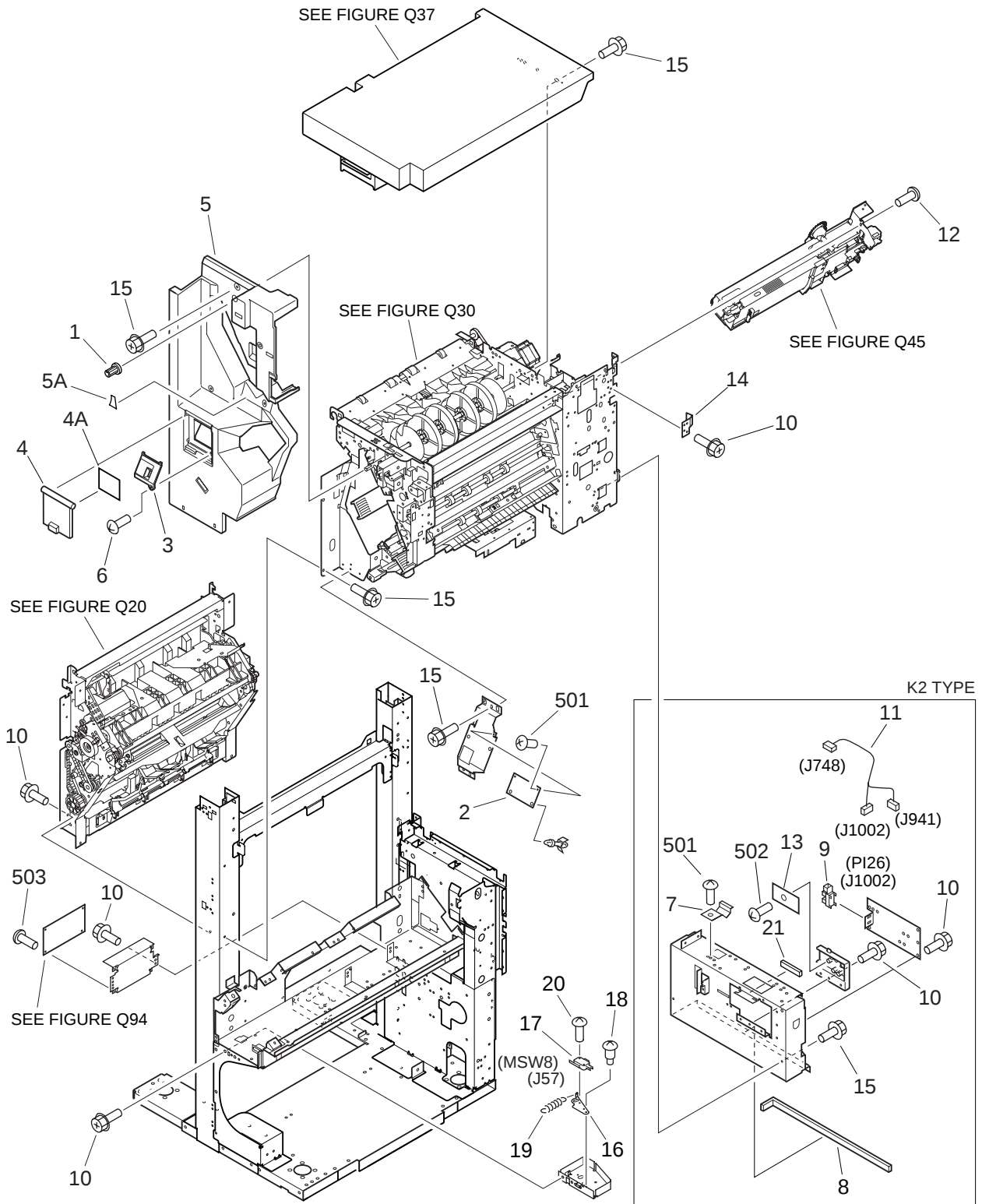


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q12 -	NPN		RF	INTERNAL COMPONENTS 2	
1	FB1-7214-000		1	KNOB	
2	FG3-1832-000		1	OPTION SWITCH PCB ASSEMBLY	
3	FB5-9135-000		1	COVER, OPTION SWITCH	
4	FF5-9618-000		1	COVER, SWITCH	
4A	FB5-2694-000		1	LABEL, WARNING	
5	FF6-1219-000		1	COVER, INNER	
5A	FB4-8717-000		1	LABEL, GUIDE, 1	
6	XA9-0605-000		1	SCREW,P,M4X8	
7	FB5-2662-000		1	SPRING, LEAF	K2 TYPE
8	FB5-2636-000		1	SPACER, WASTE	K2 TYPE
9	WG8-5382-000		1	PHOTO-INTERRUPTER	K2 TYPE PI26 J1002
10	XA9-0732-000		AR	SCREW,RS,M4X8	
11	FG3-1865-000		1	CABLE, HOPPER CROSSMEMBER	K2 TYPE J748,941,1002
12	4S1-9002-000		5	SCREW,M4X6	
13	FG3-0089-000		1	PUNCH WASTE SENSOR PCB ASS'Y	K2 TYPE
14	FB5-9181-000		1	SUPPORT, REAR COVER, 2	
15	XA9-0629-000		AR	SCREW,RS,M4X8	
16	FB5-9287-000		1	SUPPORT, SWITCH	
17	FH7-6336-000		1	MICROSWITCH	MSW8 J57
18	FS5-9438-000		2	SCREW,STEPPED	
19	FS7-2646-000		1	SPRING, TENSION	
20	XA9-1302-000		2	SCREW,MACH.,TRUSS HEAD,M3X14	
21	FB5-2656-000		1	SPACER, HOPPER	
501	XB1-2300-409		2	SCREW,MACH.,TRUSS HEAD,M3X4	K1 TYPE
	XB1-2300-409		3	SCREW,MACH.,TRUSS HEAD,M3X4	K2 TYPE
502	XB4-7400-809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	K2 TYPE
503	XB1-2300-609		4	SCREW,MACH.,TRUSS HEAD,M3X6	

FIGURE Q15 POWER CORD TERMINAL ASSEMBLY

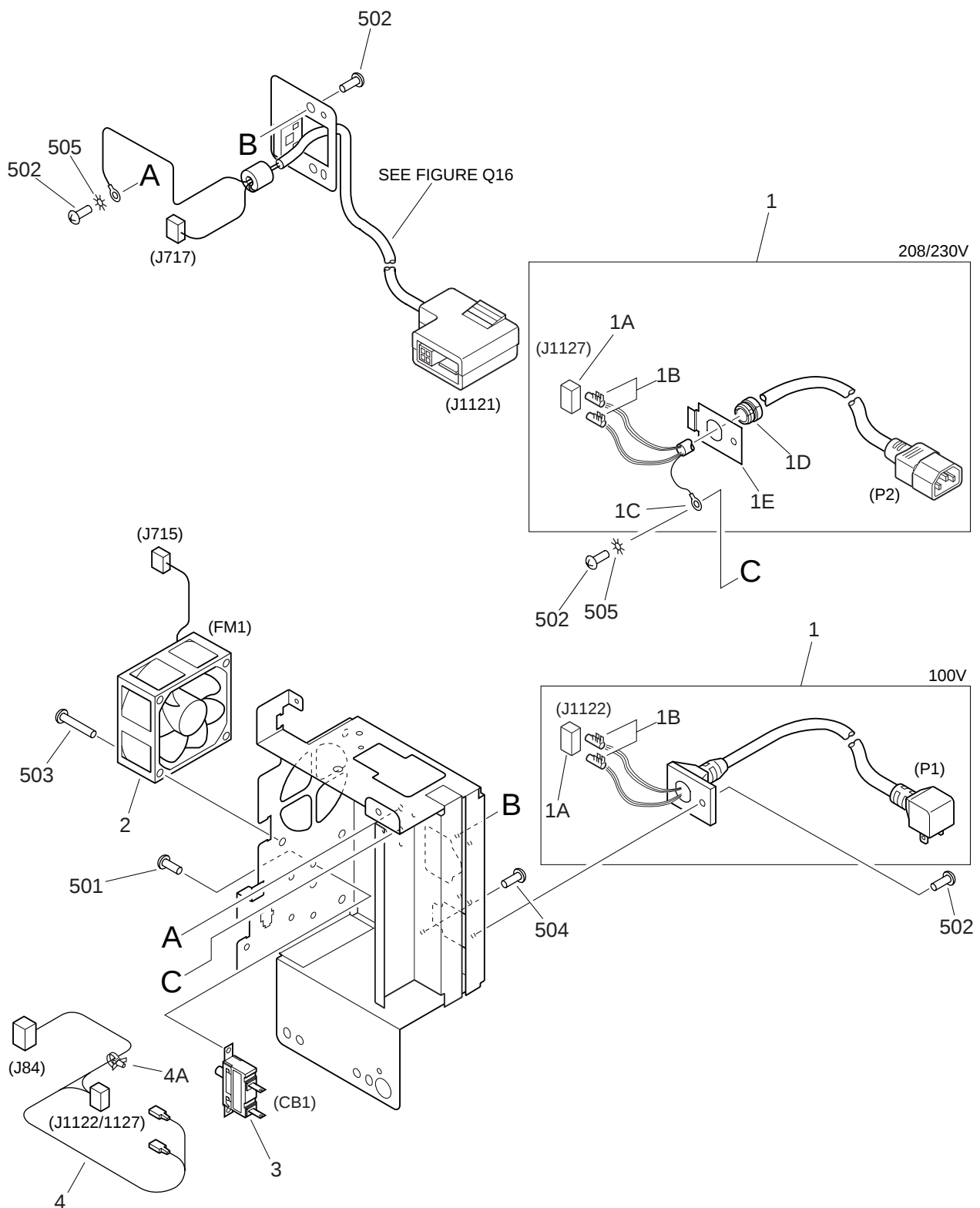
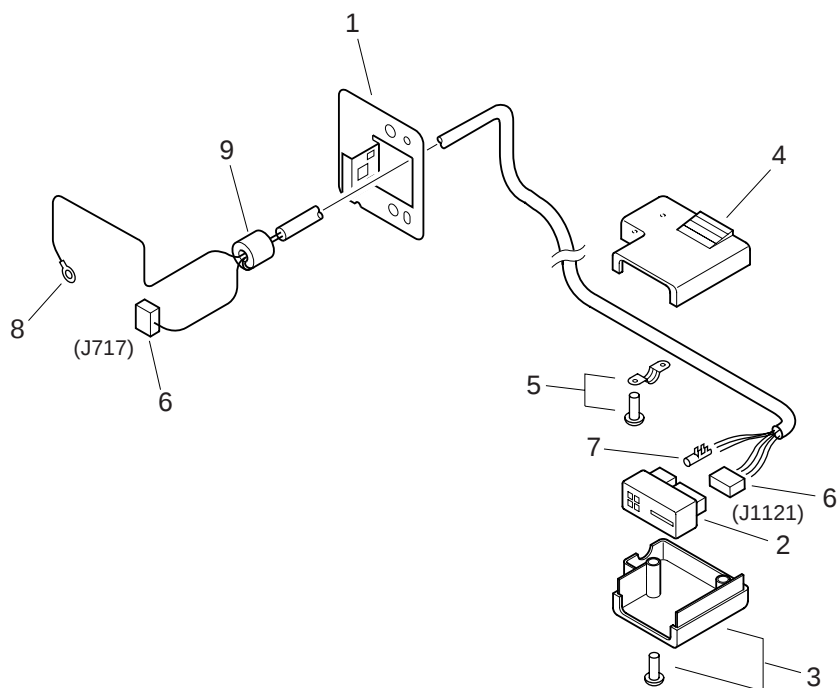


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q15 -	FG6-7519-000		1	POWER CORD TERMINAL ASSEMBLY	100V SEE NOTE
	FG6-7607-000		1	POWER CORD TERMINAL ASSEMBLY	208/230V
1	FF3-3613-000		1	CORD, POWER	100V P1 J1122
	FG3-1867-000		1	CODE, POWER SUPPLY	208/230V P2 J1127
1A	VS1-6380-003		1	CONNECTOR, 3P, FEMALE	J1122,1127
1B	WS3-5292-000		2	SOCKET CONTACT	J1122,1127
1C	WT1-5156-000		1	CLIMP-STYLE TERMINAL	208/230V
1D	WT2-0260-000		1	BUSHING (NYLON (R))	208/230V
1E	FB5-9132-000		1	PLATE, BUSHING	208/230V
2	RH7-1289-000		1	FAN	FM1 J715
3	WD3-5075-000		1	BREAKER, CIRCUIT	CB1
4	FG3-1842-000		1	CABLE, AC POWER SUPPLY	J84,1122,1127
4A	WT2-5041-000		1	TIE, CABLE	
501	XB1-2300-609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1-2400-606		4	SCREW,MACH.,TRUSS HEAD,M4X6	100V
	XB1-2400-606		5	SCREW,MACH.,TRUSS HEAD,M4X6	208/230V
503	XB1-2403-009		2	SCREW,MACH.,TRUSS HEAD,M4X30	
504	XB2-7400-607		1	SCREW,W/WASHER,M4X6	
505	XD1-4200-402		1	WASHER,TOOTHED LOCK	100V
	XD1-4200-402		2	WASHER,TOOTHED LOCK	208/230V

FIGURE Q16 MAIN BODY CABLE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q15.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q16 -	FG3-1841-000		1	MAIN BODY CABLE ASSEMBLY	SEE NOTE
1	FB4-8236-000		1	PLATE, CABLE, HOLDER	J1121
2	FH2-6481-000		1	HOUSING	
3	FH2-6482-000		1	COVER, PLUG, A	
4	FH2-6483-000		1	COVER, PLUG, B	
5	FH2-6487-000		1	CLAMP, CABLE	J717,1121
6	VS1-5452-007		2	CONNECTOR, 7P, FEMALE	
7	WS3-5044-000		1	SOCKET, CONTACT, 18-24AWG	
8	WT1-0237-000		1	TERMINAL, RING	
9	WE8-5496-000		1	FERRITE CORE	

FIGURE Q17 HOPPER ASSEMBLY (K2 TYPE)

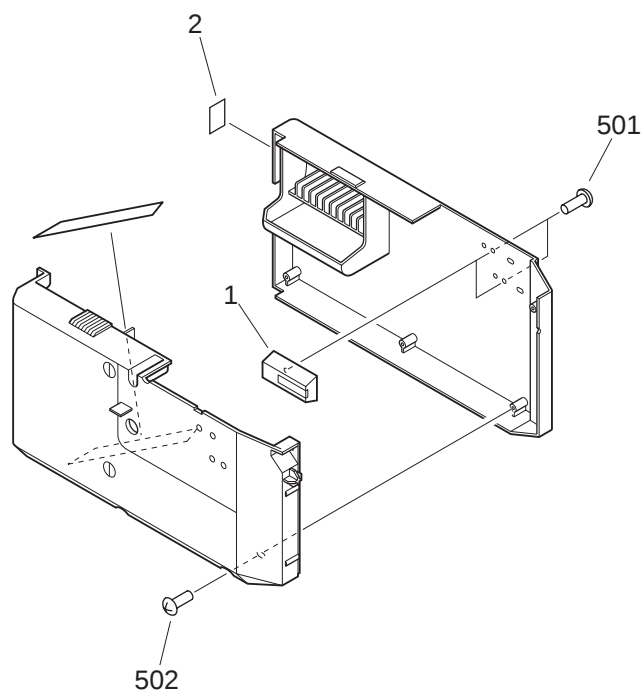


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q17 -	FG6-3326-000		1	HOPPER ASSEMBLY	K2 TYPE
1	FF5-8626-000		2	PRISM	
2	FB5-2647-000		1	LABEL	
501	XB4-7300-806		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
502	XB4-7401-207		6	SCREW,TAPPING,TRUSS HEAD,M4X12	

FIGURE Q18 STACKER TRAY FRAME ASSEMBLY

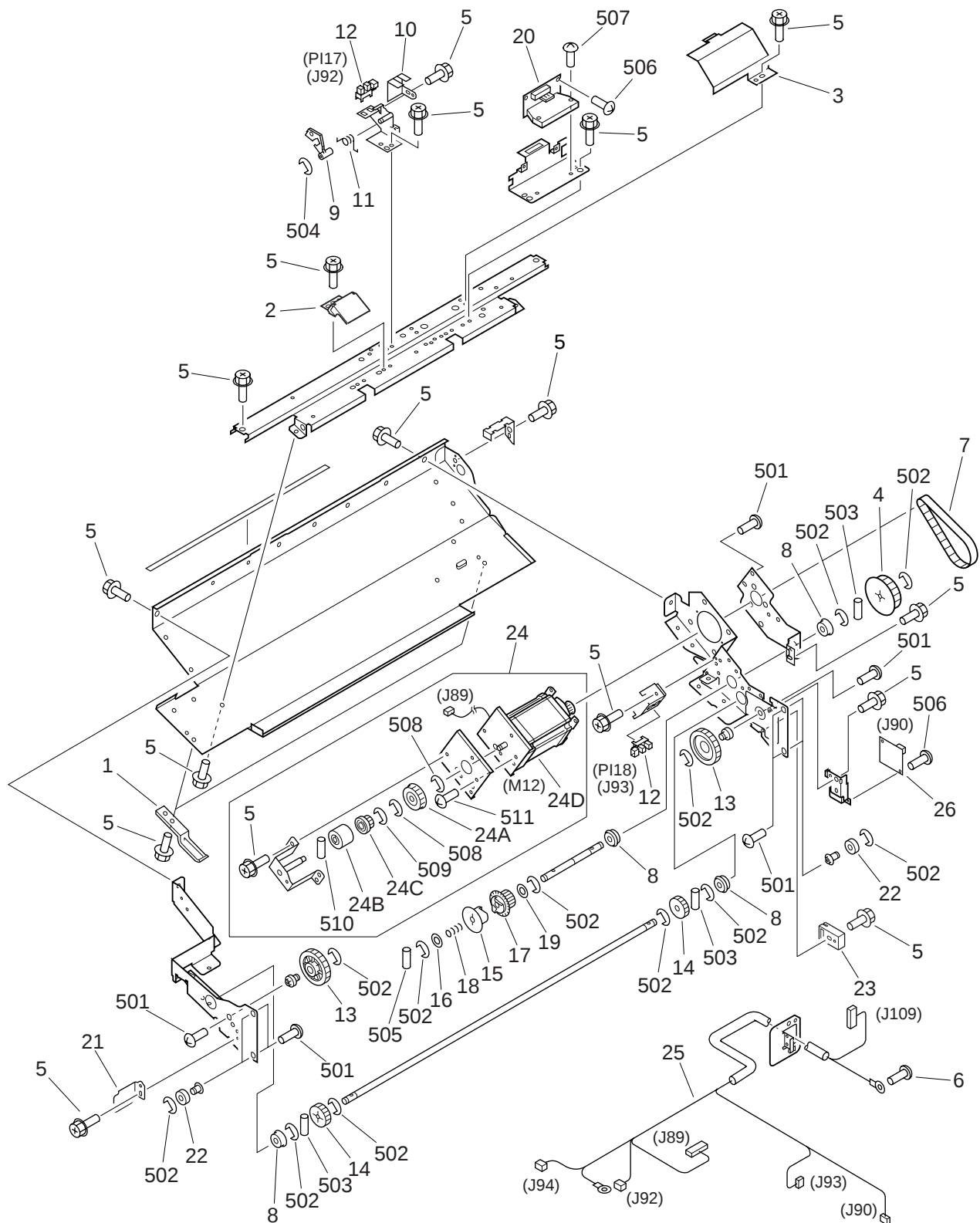


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q18 -	FG6-7530-000		1	STACKER TRAY FRAME ASSEMBLY	
1	FB4-8302-000		2	COVER, GEAR	
2	FB4-8306-000		1	PLATE, STOP	
3	FB4-8310-000		1	COVER, DRIVER	
4	FS5-3744-000		1	PULLEY, 50T	
5	XA9-0629-000		AR	SCREW,RS,M4X8	
6	XA9-0633-000		1	SCREW,W/WASHER,M4X8	
7	XF9-0696-000		1	BELT, TIMING	
8	XG9-0365-000		4	BEARING, BALL	
9	FB4-8320-000		1	LEVER, SENSOR	
10	FB4-8321-000		1	COVER, SENSOR	
11	FB4-8328-000		1	SPRING, TORSION	
12	WG8-5382-000		2	PHOTO-INTERRUPTER	PI17,18 J92,93
13	FS7-0346-000		2	GEAR, 40T	
14	FS7-0347-000		2	GEAR, 24T	
15	FB4-8307-000		1	RATCHET	
16	FS5-6307-000		1	WASHER	
17	FS7-0349-000		1	GEAR, RATCHET, 20T	
18	FS7-2081-000		1	SPRING, COMPRESSION	
19	XD9-0151-000		1	WASHER	
20	FG2-9785-000		1	DRIVER PCB ASSEMBLY	
21	FB4-8337-000		1	PLATE, TRAY STOP	
22	FS2-1617-000		4	BEARING, BALL	
23	FB4-8303-000		1	STOPPER, TRAY	
24	FG6-3063-000		1	MOTOR ASSEMBLY	
24A	FS7-0351-000		1	GEAR, 27T	
24B	FB4-8339-000		1	TORQUE LIMITER	
24C	FS7-0350-000		1	GEAR, 14T	
24D	FH6-1647-000		1	MOTOR, STEPPING, DC24V	M12 J89
25	FG3-1849-000		1	CABLE, STACKER TRAY	J89,90,92-94,109

SAMPLE TRAY FRAME ASSEMBLY

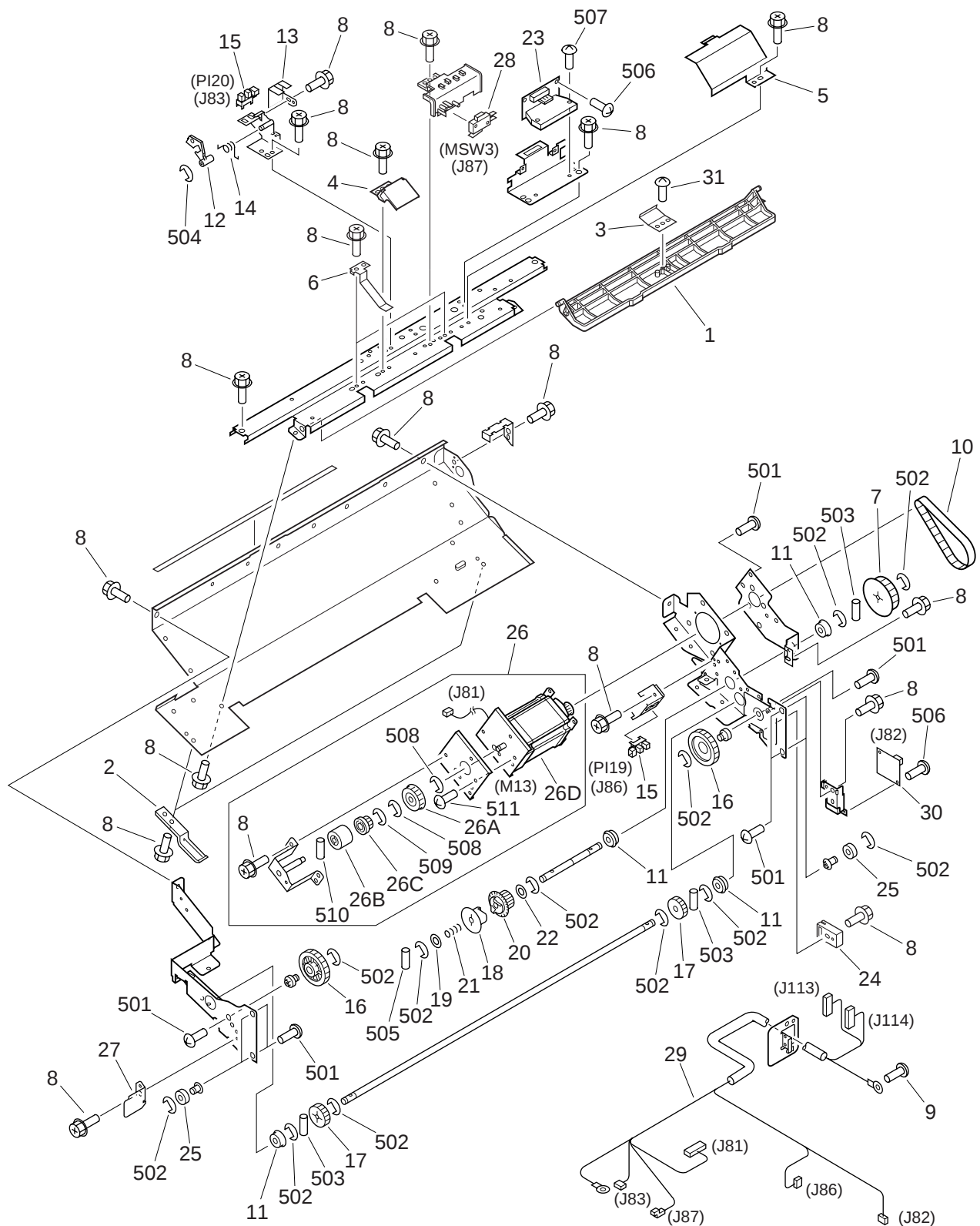
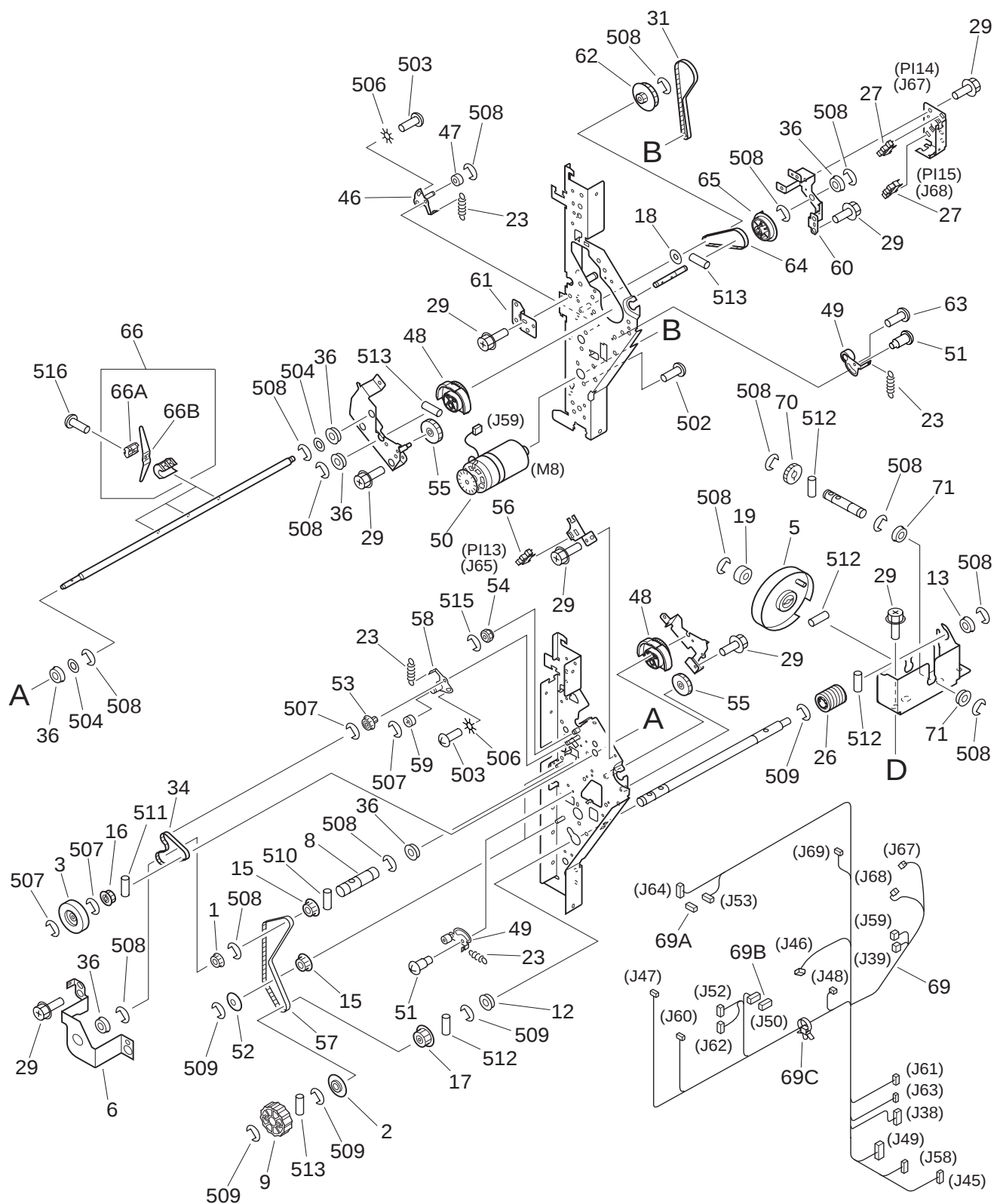


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q19 -	FG6-7531-000		1	SAMPLE TRAY FRAME ASSEMBLY	
1	FB4-8297-000		1	COVER	
2	FB4-8302-000		2	COVER, GEAR	
3	FB4-8304-000		1	STOPPER	
4	FB4-8306-000		1	PLATE, STOP	
5	FB4-8310-000		1	COVER, DRIVER	
6	FB4-8329-000		2	SPRING, LEAF	
7	FS5-3744-000		1	PULLEY, 50T	
8	XA9-0629-000		AR	SCREW,RS,M4X8	
9	XA9-0633-000		1	SCREW,W/WASHER,M4X8	
10	XF9-0696-000		1	BELT, TIMING	
11	XG9-0365-000		4	BEARING, BALL	
12	FB4-8320-000		1	LEVER, SENSOR	
13	FB4-8321-000		1	COVER, SENSOR	
14	FB4-8328-000		1	SPRING, TORSION	
15	WG8-5382-000		2	PHOTO-INTERRUPTER	PI19,20 J86,83
16	FS7-0346-000		2	GEAR, 40T	
17	FS7-0347-000		2	GEAR, 24T	
18	FB4-8307-000		1	RATCHET	
19	FS5-6307-000		1	WASHER	
20	FS7-0349-000		1	GEAR, RATCHET, 20T	
21	FS7-2081-000		1	SPRING, COMPRESSION	
22	XD9-0151-000		1	WASHER	
23	FG2-9785-000		1	DRIVER PCB ASSEMBLY	
24	FB4-8303-000		1	STOPPER, TRAY	
25	FS2-1617-000		2	BEARING, BALL	
26	FG6-3063-000		1	MOTOR ASSEMBLY	
26A	FS7-0351-000		1	GEAR, 27T	
26B	FB4-8339-000		1	TORQUE LIMITER	
26C	FS7-0350-000		1	GEAR, 14T	

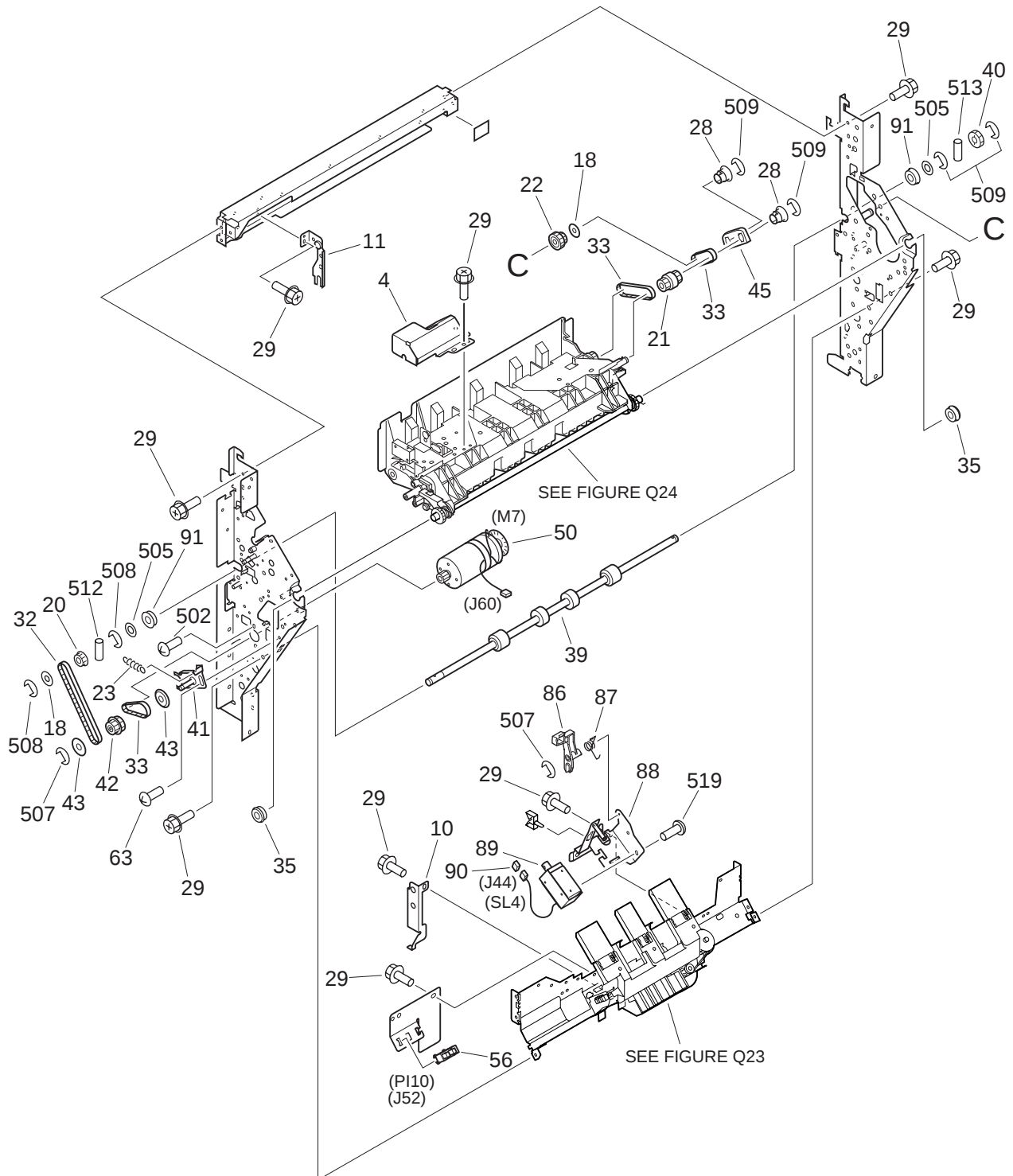
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q19 - 26D	FH6-1647-000		1	MOTOR, STEPPING, DC24V	M13 J81
27	FB4-8336-000		1	PLATE, TRAY STOPPER	
28	WC4-5159-000		1	SWITCH, MICRO	MSW3 J87
29	FG3-1850-000		1	CABLE, SAMPLE TRAY	J81-83,86,87,113,114
30	FG3-1828-000		1	AREA SENSOR PCB ASSEMBLY	J82
31	XA9-0605-000		1	SCREW,P,M4X8	
501	XB6-7400-609		10	SCREW,TP,M4X6	
502	XD2-1100-642		12	RING,E	
503	XD3-2300-162		3	PIN,DOWEL	
504	XD2-1100-322		1	RING,E	
505	XD3-2200-142		1	PIN,DOWEL	
506	XB1-2300-409		3	SCREW,MACH.,TRUSS HEAD,M3X4	
507	XB1-2301-209		2	SCREW,MACH.,TRUSS HEAD,M3X12	
508	XD2-1100-502		2	RING,E	
509	XD2-1100-402		1	RING,E	
510	XD3-2200-162		1	PIN,DOWEL	
511	XB2-6300-607		3	SCREW,W/WASHER,M3X6	

FIGURE Q20 OPERATION ASSEMBLY (1/3)



NOTE : This assembly includes the assemblies shown in Figure Q21, Q22, Q23 and Q24.

FIGURE Q20 OPERATION ASSEMBLY (2/3)



OPERATION ASSEMBLY (3/3)

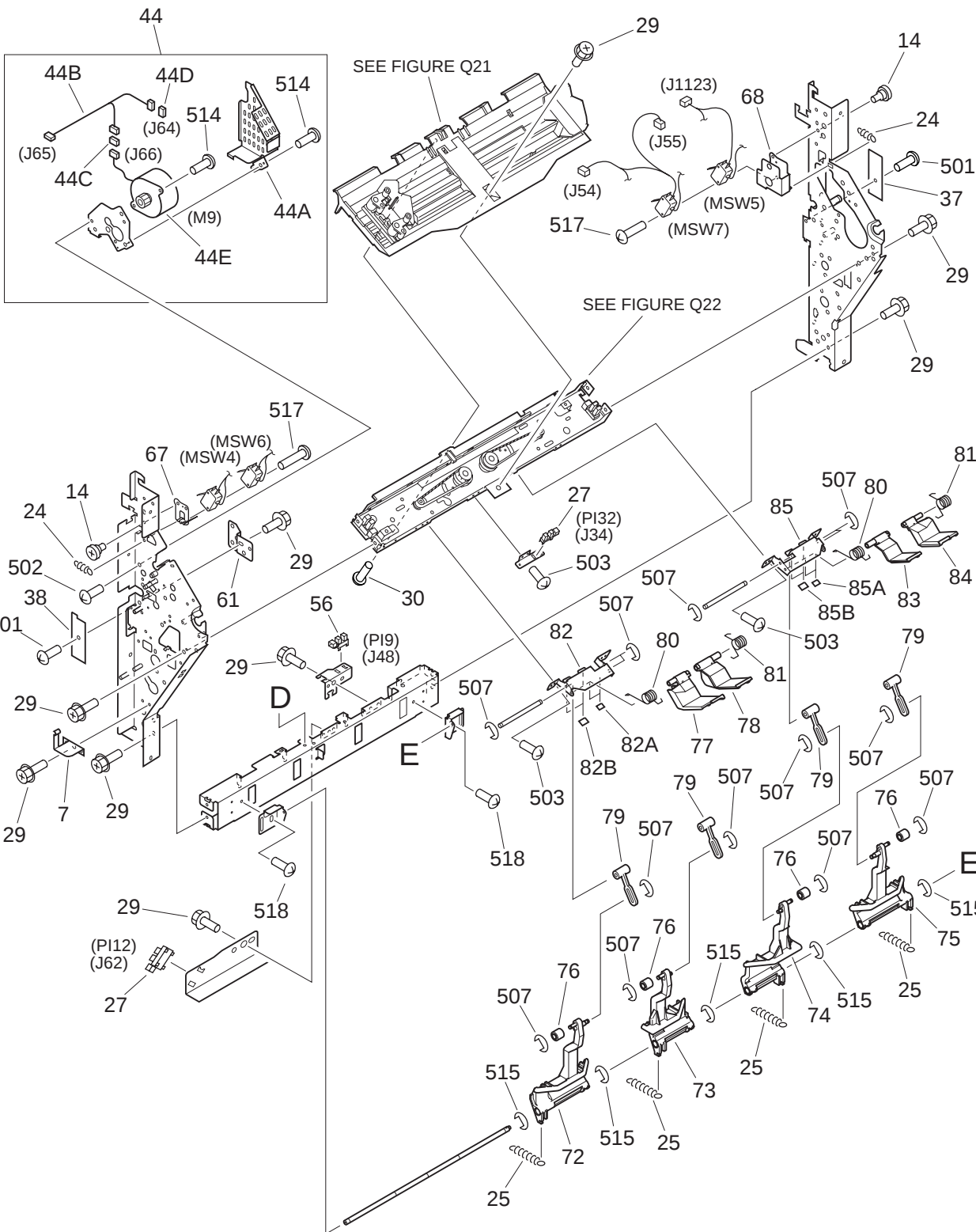


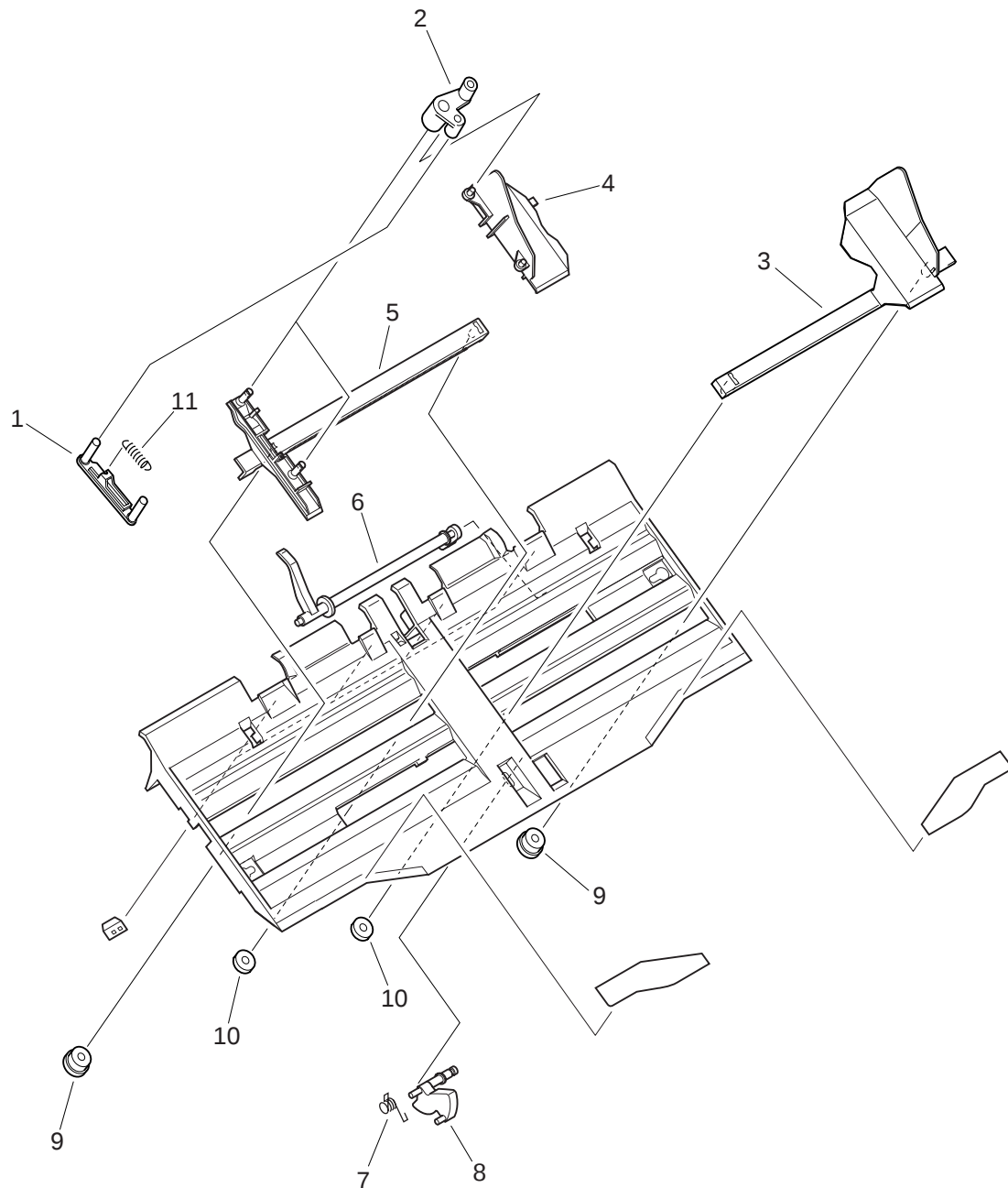
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q20 -	FG6-7458-000		1	OPERATION ASSEMBLY	SEE NOTE
1	4A1-0746-000		1	PULLEY	
2	FA5-5377-000		1	PULLEY	
3	FB4-8430-000		1	FLAG	
4	FB4-8431-000		1	COVER, SWITCH	
5	FB4-8453-000		1	LINK, SHUTTER	
6	FB4-8457-000		1	PLATE, SHUTTER GEAR	
7	FB4-8458-000		1	SPRING, LEAF	
8	FB4-8459-000		1	SHAFT	
9	FB4-8460-000		1	RATCHET, SHUTTER	
10	FB5-9016-000		1	HOLDER, CABLE	
11	FF5-8494-000		1	GUIDE, CABLE	
12	FS1-1189-000		1	BUSHING	
13	FS1-1213-000		1	BUSHING	
14	FS1-9078-000		4	SCREW, STEPPED, M4	
15	FS2-3470-000		3	PULLEY, 20T	
16	FS2-3504-000		1	PULLEY, 24T	
17	FS2-3514-000		1	PULLEY, 30T	
18	FS2-6466-000		3	FLANGE, ROLLER	
19	FS2-6581-000		1	ROLLER	
20	FS5-3748-000		1	PULLEY, 26T	
21	FS5-3752-000		1	PULLEY, IDLER, 26T	
22	FS7-0358-000		1	PULLEY, 26T/GEAR, 19T	
23	FS7-2088-000		5	SPRING, TENSION	
24	FS7-2093-020		2	SPRING, TENSION	
25	FS7-2633-000		4	SPRING, TENSION	PI12,14,15,32 J62,67,68,34
26	FU3-0004-000		1	GEAR, WORM	
27	WG8-5382-000		4	PHOTO-INTERRUPTER	
28	FS1-1452-030		2	BUSHING	
29	XA9-0629-000	AR		SCREW, RS, M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q20 - 30	XA9-0915-000		1	SCREW,P,M3X6	
31	XF2-1114-040		1	BELT, TIMING	
32	XF9-0333-000		1	BELT, TIMING, T125	
33	XF9-0358-000		3	BELT, TIMING	
34	XF9-0591-000		1	BELT, TIMING	
35	XG9-0403-000		2	BEARING, BALL	
36	XG9-0407-000		6	BEARING, BALL, UGF106P12ZZD4ML	
37	FG3-0082-000		1	LED PCB ASSEMBLY	
38	FG3-1979-000		1	PHOTO TRANSISTOR PCB ASSEMBLY	
39	FB5-9073-000		1	ROLLER, DELIVERY, LOWER	
40	FS5-0804-000		1	GEAR, 19T	
41	FF5-8491-000		1	PLATE, TENSIONER	
42	FS5-3750-000		1	PULLEY, 26T/32T	
43	RA1-2483-000		2	FLANGE, PULLEY	
44	FG6-3103-000		1	PADDLE MOTOR ASSEMBLY	
44A	FB4-8413-000		1	COVER, MOTOR	
44B	FF3-3605-000		1	CABLE, PADDLE	J64-66
44C	VS1-5057-005		1	CONNECTOR, SNAP TIGHT	J66
44D	VS1-5057-008		1	CONNECTOR, SNAP TIGHT	J64
44E	FH6-1645-000		1	MOTOR, STEPPING, DC24V	M9 J66
45	FB4-8427-000		1	LINK, ROLLER, 1	
46	FF5-8496-000		1	PLATE, TENSIONER 2	
47	FS5-6237-000		1	ROLLER, IDLER	
48	FB5-9005-000		2	CAM, SWING	
49	FF5-8500-020		2	PLATE, SHUTTER TENSIONER	
50	FH6-1644-000		2	MOTOR, DC 24V	M7,8 J60,59
51	FS2-9394-000		2	SCREW,STEPPED,M3X1.4	
52	FS5-6324-000		2	ROLLER	
53	FS7-0355-000		1	PULLEY, 24T/ GEAR, 15T	
54	FS7-0356-000		1	GEAR, 28T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q20 - 55	FS7-0357-000		2	GEAR, 29T	
56	WG8-5464-000		3	PHOTO INTERRUPTER, TLP1253(C6)	PI9,10,13 J48,52,65
57	XF2-1117-340		1	BELT, TIMING	
58	FF5-8495-000		1	PLATE, TENSIONER	
59	FS2-6488-000		1	ROLLER	
60	FB4-8421-000		1	PLATE, AUXILIARY, REAR	
61	FB4-8441-000		2	PLATE, SENSOR COVER	
62	FS5-3751-000		1	PULLEY, 18T/60T	
63	XA9-0633-000		2	SCREW,W/WASHER,M4X8	
64	XF2-1111-060		1	BELT, TIMING	
65	FB5-9004-000		1	PULLEY, 48T	
66	FG6-7466-000		3	PADDLE ASSEMBLY	
66A	FB4-8436-000		1	HOLDER, PADDLE	
66B	FB5-9000-000		1	PADDLE	
67	FB4-8438-000		1	MOUNT, SWITCH, FRONT	
68	FB4-8439-000		1	MOUNT, SWITCH, REAR	
69	FG3-1846-000		1	CABLE, TRAY, 2	MSW4-7 J38,39,45-50 J52-55,58-64,67-69 J1123
69A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
69B	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	
69C	WT2-5178-000		8	CLIP, CABLE	
70	FS7-0359-000		1	GEAR, 26T	
71	RS1-1042-000		2	BUSHING	
72	FB5-8989-000		1	LINK, STOP, 1	
73	FB5-8990-000		1	LINK, STOP, 2	
74	FB5-8991-000		1	LINK, STOP, 3	
75	FB5-8992-000		1	LINK, STOP, 4	
76	FS5-6900-000		4	ROLLER, LINK	
77	FB5-8993-000		1	HOLDER, STOP, 1	
78	FB5-8994-000		1	HOLDER, STOP, 2	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q20 - 79	FB5-9007-000		4	LINK, STOP	
80	FB5-9017-000		2	SPRING, TORSION	
81	FB5-9018-000		2	SPRING, TORSION	
82	FF6-1164-000		1	PLATE, LINK, FRONT	
82A	FB3-7285-000		2	DAMPER, SHUTTER	
82B	FB5-9011-000		2	SHEET, STOP	
83	FB5-8995-000		1	HOLDER, STOP, 3	
84	FB5-8996-000		1	HOLDER, STOP, 4	
85	FF6-1165-000		1	PLATE, LINK, REAR	
85A	FB3-7285-000		2	DAMPER, SHUTTER	
85B	FB5-9011-000		2	SHEET, STOP	
86	FB5-9021-000		1	LINK, TRAY SOLENOID	
87	FB5-9023-000		1	SPRING, TORSION	
88	FF6-1168-000		1	SUPPORT, SOLENOID	
89	FF6-1169-000		1	SOLENOID	SL4 J44
90	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J44
91	XG9-0459-000		2	BEARING, BALL	
501	XB1-2300-609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1-2400-609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB6-7300-609		10	SCREW,TP,M3X6	
504	XD1-1106-220		2	SHIM	
505	XD1-1108-220		2	SHIM	
506	XD1-4200-402		2	WASHER,TOOTHED LOCK	
507	XD2-1100-322		22	RING,E	
508	XD2-1100-502		17	RING,E	
509	XD2-1100-642		12	RING,E	
510	XD3-2200-082		1	PIN,DOWEL	
511	XD3-2200-102		1	PIN,DOWEL	
512	XD3-2200-122		5	PIN,DOWEL	
513	XD3-2200-142		4	PIN,DOWEL	

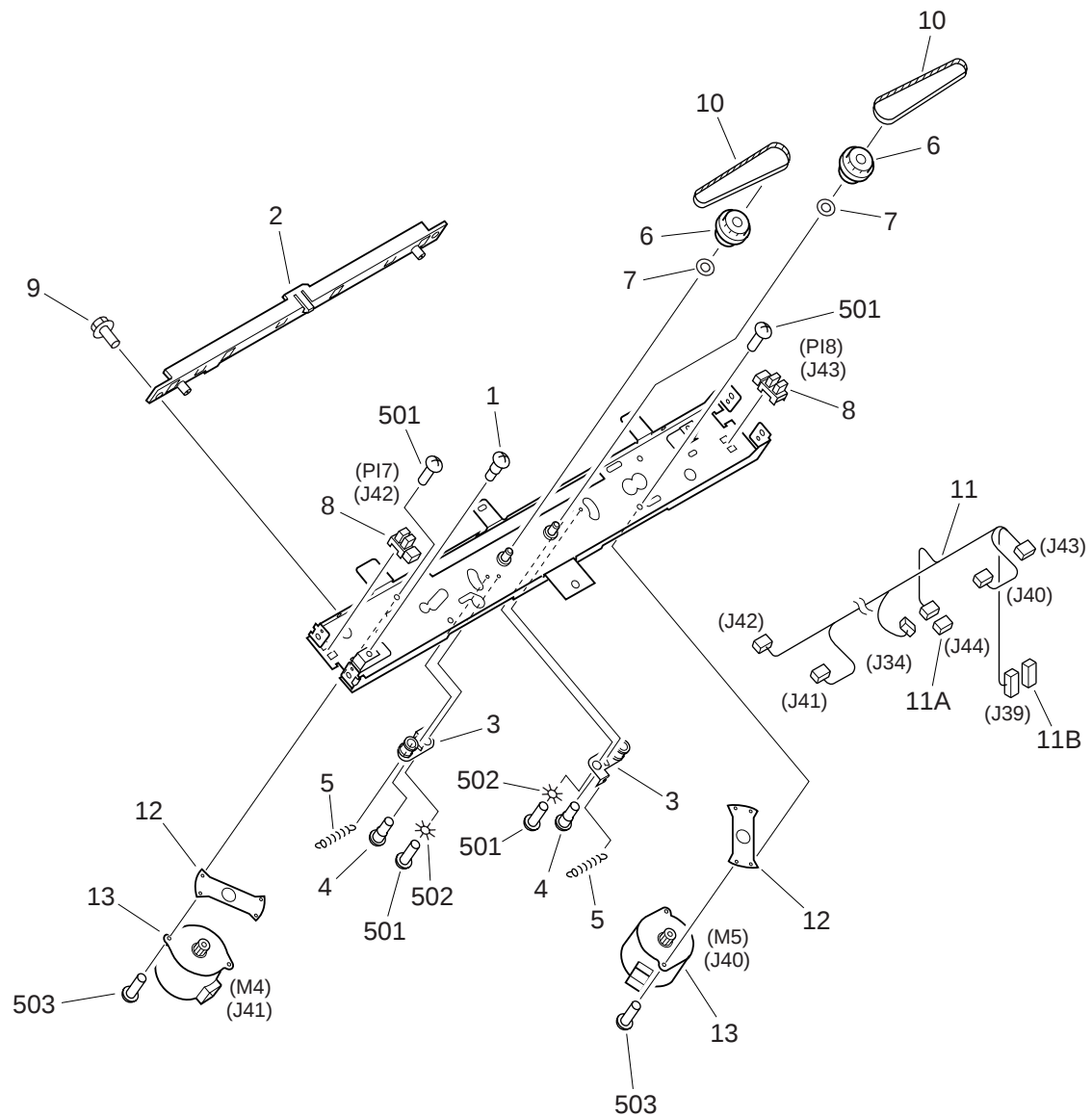
FIGURE Q21 TRAY ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q21 -	FG6-7469-000		1	TRAY ASSEMBLY	SEE NOTE
1	FB4-8366-000		1	LINK, 2	
2	FB4-8368-020		2	LINK, 1	
3	FB5-8986-000		1	PLATE, SIDE, REAR	
4	FB5-8987-000		1	PLATE, SIDE, FRONT	
5	FB5-8988-000		1	RACK, FRONT	
6	FB5-9020-000		1	RIB, DELIVERY, AUXILIARY	
7	FB5-9024-000		1	SPRING, TORSION	
8	FB5-9027-000		1	FLAG, TRAY SENSOR	
9	FS5-6662-000		2	ROLLER, 1	
10	FS5-6663-000		2	ROLLER, 2	
11	FS7-2643-000		1	SPRING, TENSION	

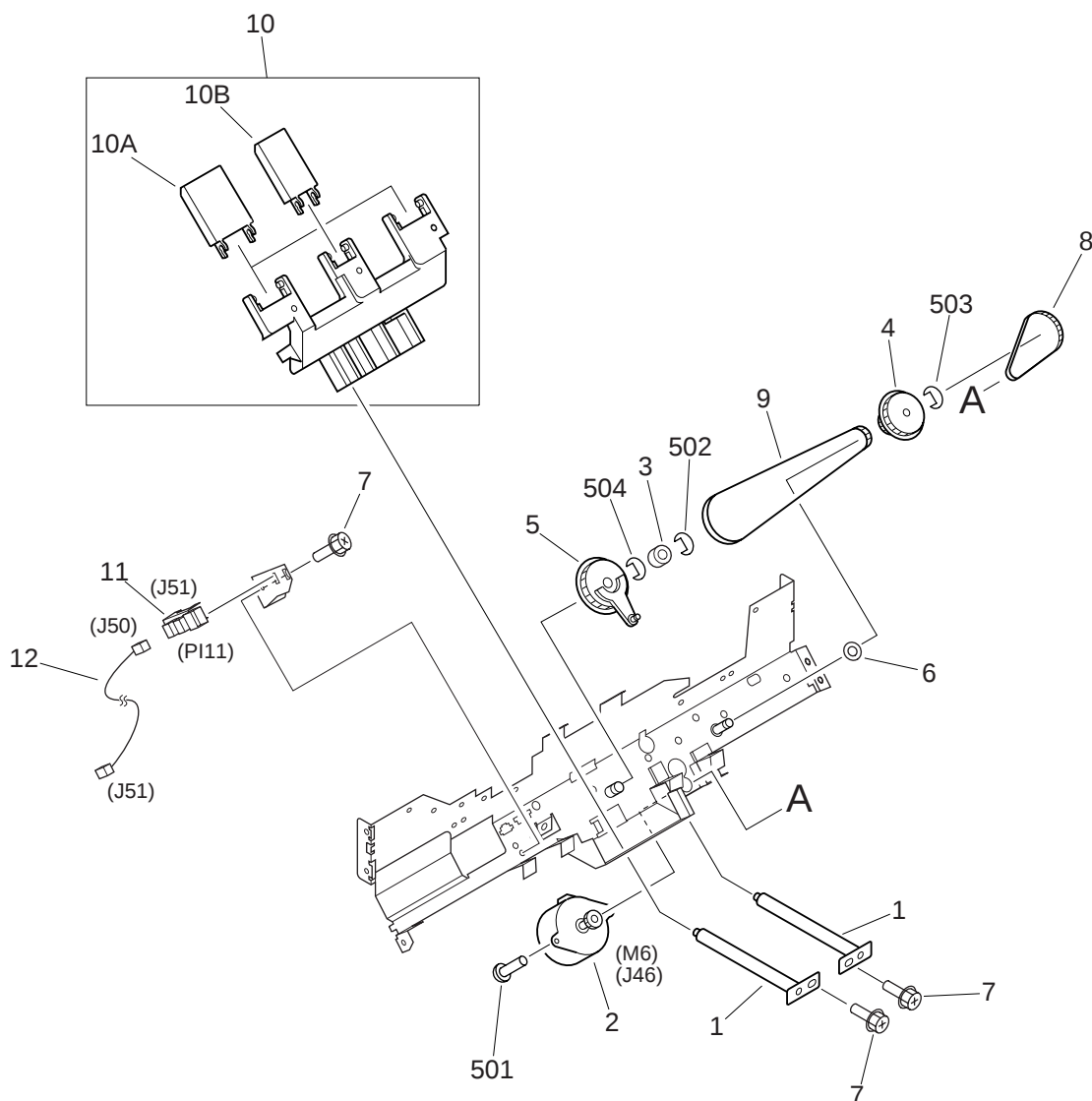
FIGURE Q22 TRAY FRAME ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q22 -	FG6-7462-000		1	TRAY FRAME ASSEMBLY	SEE NOTE
1	FA2-5970-000		2	SCREW, STEPPED	
2	FB4-8392-000		1	GUIDE, TRAY CABLE	
3	FF5-8481-000		2	PLATE, TENSION	
4	FS1-9120-000		2	SCREW,STEPPED,M3	
5	FS7-2088-000		2	SPRING, TENSION	
6	FU3-0009-000		2	GEAR, 16T/PULLEY, 30T	
7	RA1-2483-000		2	FLANGE, PULLEY	
8	WG8-5382-000		2	PHOTO-INTERRUPTER	PI7,8 J42,43
9	XA9-0629-000		2	SCREW,RS,M4X8	
10	XF2-1110-240		2	BELT, TIMING	
11	FG3-1845-000		1	CABLE, OPERATION TRAY, 1	J34,39-44
11A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J44
11B	VS1-6319-022		1	CONNECTOR, SNAP TIGHT	J39
12	FB4-8376-000		2	MOUNT, MOTOR	
13	FH6-1905-000		2	MOTOR, STEPPING, DC	M4,5 J41,40
501	XB6-7300-609		6	SCREW,TP,M3X6	
502	XD1-4200-402		2	WASHER,TOOTHED LOCK	
503	XB1-2300-609		4	SCREW,MACH.,TRUSS HEAD,M3X6	

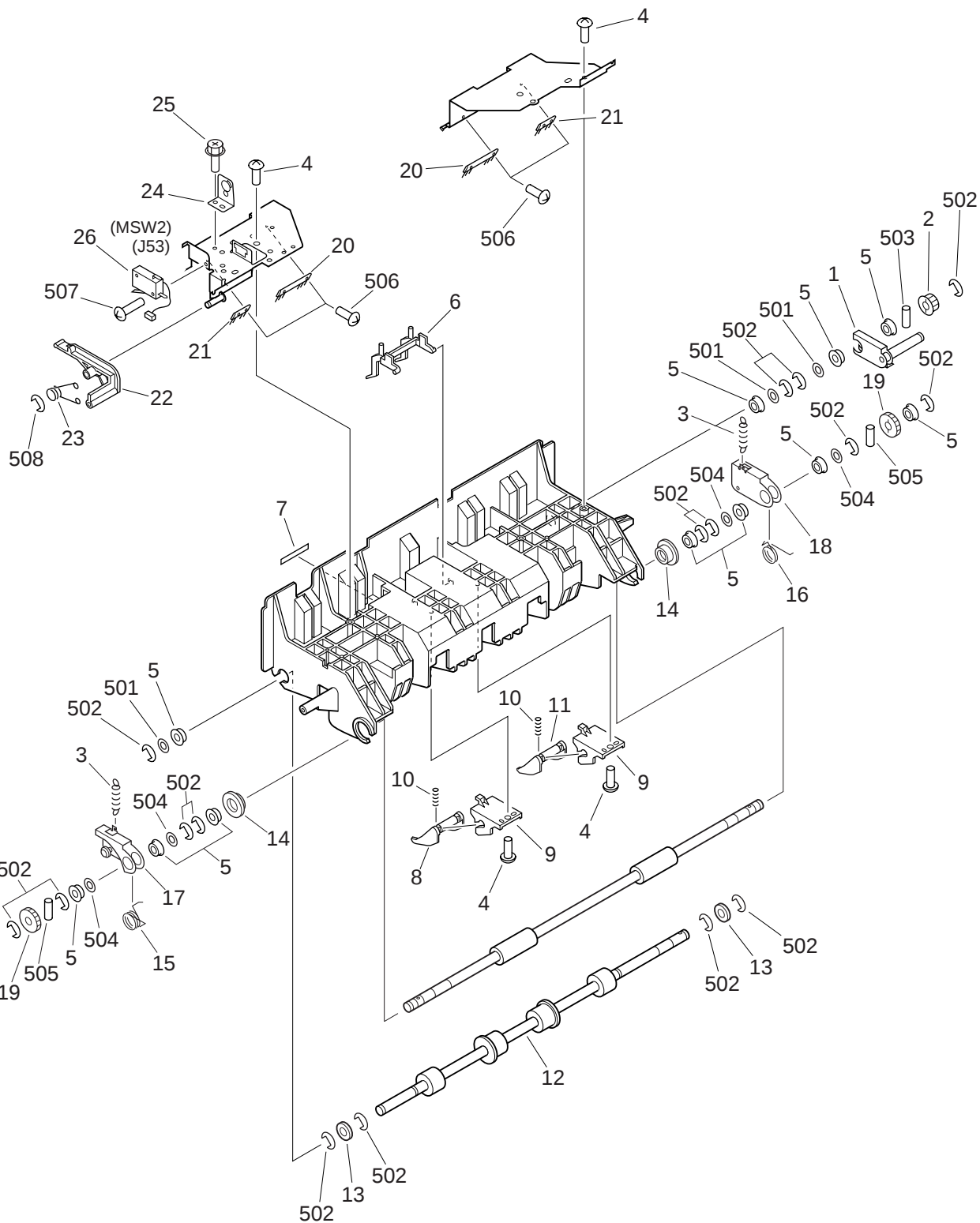
FIGURE Q23 TRAY AUXILIARY PLATE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q23 -	FG6-7463-000		1	TRAY AUXILIARY PLATE ASSEMBLY	SEE NOTE
1	FF5-8483-000		2	RAIL, TRAY	
2	FH6-1899-000		1	MOTOR, STEPPING, DC	M6 J46
3	FS2-6581-000		1	ROLLER	
4	FS5-3746-000		1	PULLEY, IDLER, 18T/48T	
5	FS5-3747-000		1	PULLEY, 36T	
6	RA1-2483-000		1	FLANGE, PULLEY	
7	XA9-0629-000		3	SCREW,RS,M4X8	
8	XF9-0357-000		1	BELT, TIMING	
9	XF9-0539-000		1	BELT, TIMING	
10	FG6-3086-020		1	AUXILIARY TRAY ASSEMBLY	
10A	FB4-8360-000		2	GUIDE, TRAY, 1	
10B	FB4-8361-000		1	GUIDE, TRAY, 2	
11	WG8-5382-000		1	PHOTO-INTERRUPTER	PI11 J51
12	FG3-1857-000		1	CABLE, AUXILIARY TRAY SENSOR	J50,51
501	XB1-2300-609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XD2-1100-322		1	RING,E	
503	XD2-1100-502		1	RING,E	
504	XD2-1100-642		1	RING,E	

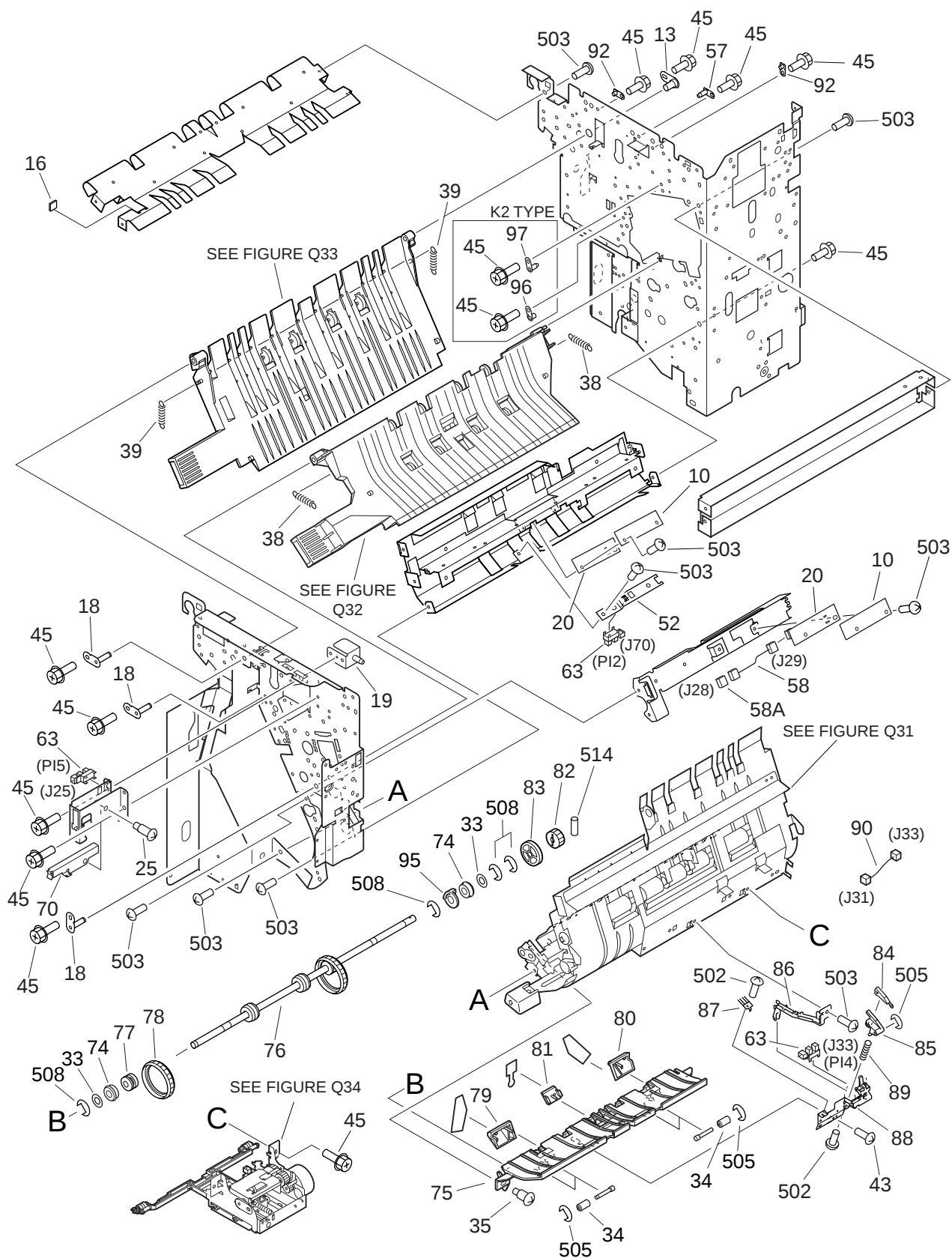
SWING GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q20.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q24 -	FG6-7474-000		1	SWING GUIDE ASSEMBLY	SEE NOTE
1	FF5-8486-000		1	LINK, ROLLER, 2	
2	FS5-3748-000		1	PULLEY, 26T	
3	FS7-2632-000		2	SPRING, TENSION	
4	XA9-0605-000		6	SCREW,P,M4X8	
5	XG9-0403-000		11	BEARING, BALL	
6	FB4-8397-000		1	ARM, STOP	
7	FS6-8795-000		1	SEAL, JAM	
8	FB4-8394-000		1	GUIDE, RIB	
9	FB4-8395-000		2	HOLDER, GUIDE RIB	
10	FS7-2089-000		2	SPRING, COMPRESSION	
11	FB4-8442-000		1	GUIDE, RIB, 2	
12	FB5-9033-000		1	ROLLER, FEEDER, UPPER	
13	FS5-6158-000		2	ROLLER, LIFTER	
14	FB4-8404-000		2	BUSHING, RUBBER	
15	FB5-9025-000		1	SPRING, TORSION	
16	FB5-9026-000		1	SPRING, TORSION	
17	FF5-8489-000		1	PLATE, SWING, FRONT	
18	FF5-8490-000		1	PLATE, SWING, REAR	
19	FS5-0804-000		2	GEAR, 19T	
20	FB4-8408-000		2	ELIMINATOR, STATIC CHARGE	
21	FB5-9006-000		2	ELIMINATOR, STATIC CHARGE	
22	FB4-8406-000		1	LEVER, SWITCH	
23	FB4-8407-000		1	SPRING, TORSION	
24	FF5-8493-000		1	GUIDE, HARNESS	
25	XA9-0629-000		1	SCREW,RS,M4X8	MSW2 J53
26	FG3-1861-000		1	CABLE, SWING GUIDE SAFETY SW.	
501	XD1-1108-220		3	SHIM	
502	XD2-1100-642		20	RING,E	
503	XD3-2200-122		1	PIN,DOWEL	

FIGURE Q30 FEEDER ASSEMBLY (1/3)



NOTE : This assembly includes the assemblies shown in Figure Q31, Q32, Q33, Q34, Q35 and Q36.

FEEDER ASSEMBLY (2/3)

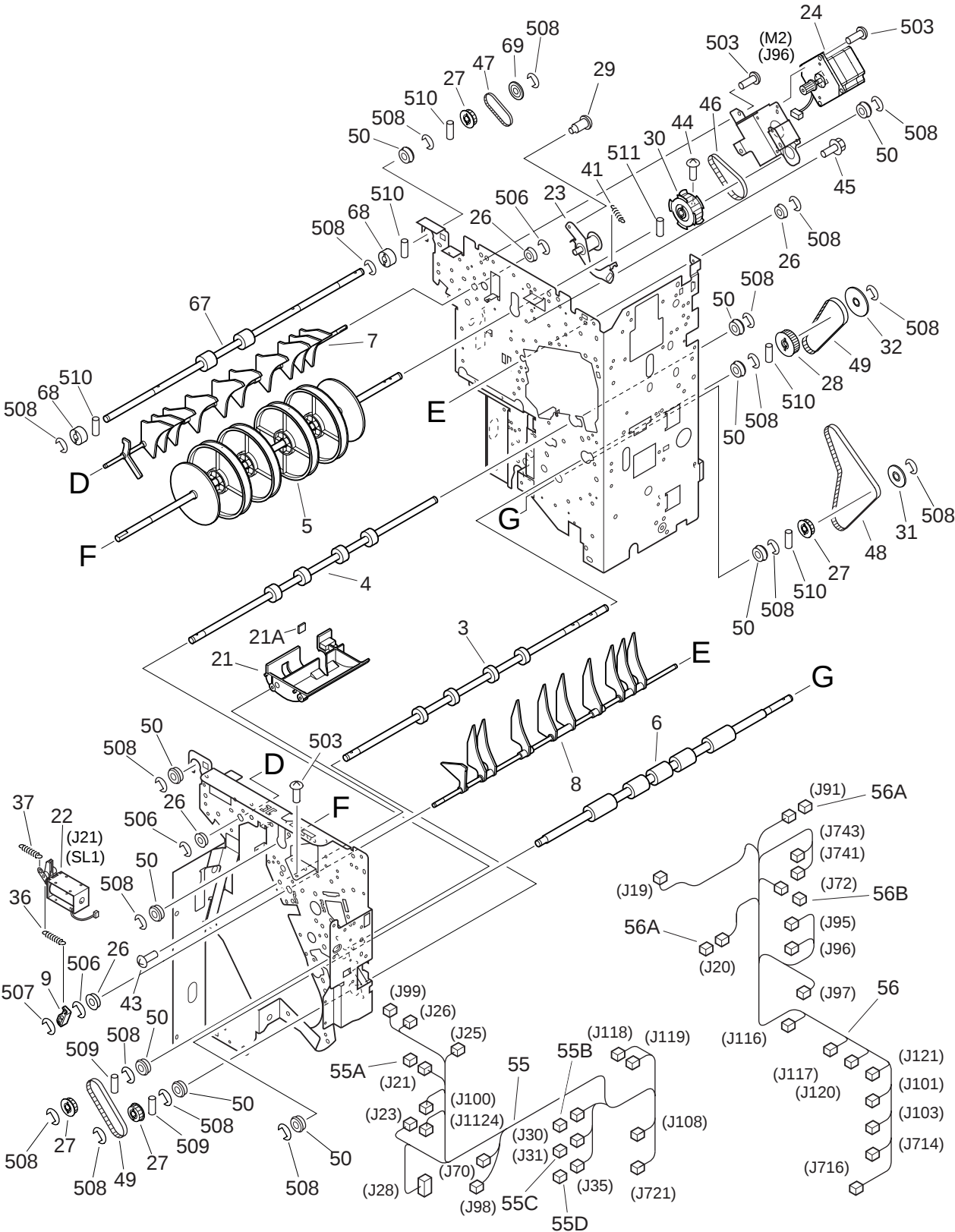


FIGURE Q30

FEEDER ASSEMBLY (3/3)

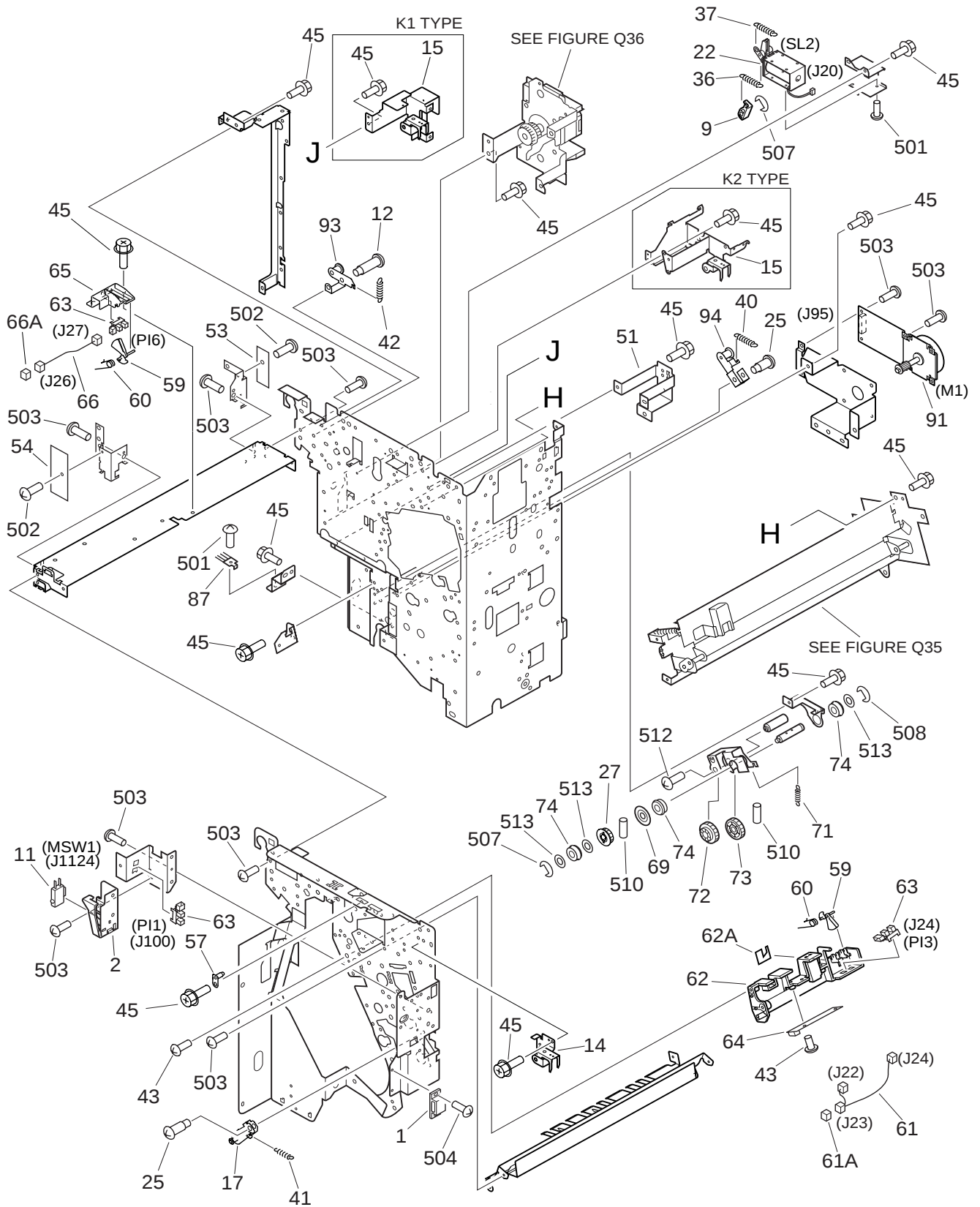


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q30 -	FG6-7510-000		1	FEEDER ASSEMBLY	K1 TYPE SEE NOTE
	FG6-7511-000		1	FEEDER ASSEMBLY	K2 TYPE SEE NOTE
1	FA3-4725-000		1	CATCH, MAGNET	
2	FB3-0123-030		1	HOLDER, SWITCH	
3	FB4-8615-000		1	ROLLER	
4	FB4-8616-000		1	ROLLER, 2	
5	FB4-8617-000		1	ROLLER, BUFFER	
6	FB4-8619-000		1	ROLLER	
7	FB4-8622-000		1	DEFLECTOR, 1	
8	FB4-8623-000		1	DEFLECTOR, 2	
9	FB4-8624-000		2	ARM, DEFLECTOR	
10	FB4-8713-000		2	SHEET, PCB	
11	FF3-3746-000		1	FRONT DOOR SWITCH UNIT	MSW1 J1124
12	FS1-9255-000		1	SCREW, STEPPED, M4	
13	FF5-3800-000		1	PLATE, PIN, 1	
14	FF5-8461-000		1	LATCH, FRONT	
15	FF5-8462-000		1	LATCH, REAR	K1 TYPE
	FF6-1208-000		1	SUPPORT, LATCH, REAR	K2 TYPE
16	FA6-0768-020		1	SHEET, STOP	
17	FF5-8529-000		1	MOUNT, TENSIONER	
18	FF5-8532-000		3	PLATE, PIN, 2	
19	FF5-8538-000		1	PLATE, PIN	
20	FF5-8547-000		2	SENSOR PCB ASSEMBLY	
21	FF5-8550-000		1	GUIDE, UPPER	
21A	FA6-0768-020		1	SHEET, STOP	
22	FF5-8551-000		2	SOLENOID	SL1,2 J21,20
23	FF6-1190-000		1	SUPPORT, TENSION	
24	FH6-1898-000		1	MOTOR, STEPPING, DC	M2 J96
25	FS1-9005-000		3	SCREW, STEPPED, M4	
26	FS2-1528-000		3	BUSHING	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q30 - 27	FS2-3488-000		5	PULLEY, 32T	
28	FS2-3527-000		1	PULLEY, 48T	
29	FS2-9394-000		1	SCREW, STEPPED, M3X1.4	
30	FS5-3905-000		1	PULLEY, 48T	
31	FS5-6243-000		1	ROLLER	
32	FS5-6381-000		1	FLANGE	
33	FS5-6487-000		2	WASHER	
34	FS5-6905-000		4	ROLLER, LEVER, 2	
35	FS5-9360-000		2	SCREW, STEPPED, M4	
36	FS7-2107-000		2	SPRING, TENSION	
37	FS7-2108-000		2	SPRING, TENSION	
38	FS7-2109-000		2	SPRING, TENSION	
39	FS7-2110-000		2	SPRING, TENSION	
40	FS7-2111-000		1	SPRING, TENSION	
41	FS7-2112-000		2	SPRING, TENSION	
42	FS7-2121-000		1	SPRING, TENSION	
43	XA9-0605-000		7	SCREW, P, M4X8	
44	XA9-0687-000		1	SCREW, MACH., TRUSS HEAD, M4X8	
45	XA9-0732-000	AR		SCREW, RS, M4X8	
46	XF2-1606-610		1	BELT, TIMING	
47	XF9-0693-000		1	BELT, TIMING	
48	XF9-0694-000		1	BELT, TIMING	
49	XF9-0695-000		2	BELT, TIMING	
50	XG9-0365-000		10	BEARING, BALL	
51	FB5-2674-000		1	MOUNT	K2 TYPE
52	FF5-8548-060		1	MOUNT, SENSOR	
53	FG3-0082-000		1	LED PCB ASSEMBLY	
54	FG3-1979-000		1	PHOTO TRANSISTOR PCB ASSEMBLY	
55	FG3-1843-000		1	CABLE, PAPER FEED, FRONT	J21,23,25,26,28,30 J31,35,70,98-100,108 J118,119,721,1124

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q30 - 55A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J21
55B	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J30
55C	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	J31
55D	VS1-6318-005		1	CONNECTOR, SNAP TIGHT	J35
56	FG3-1972-000		1	CABLE, PAPER FEED, REAR	K2 TYPE J19,20,72,91,95-97

	FG3-1973-000		1	CABLE, PAPER FEED, REAR	J101,103,116,117,120 J121,714,716,741,743 K1 TYPE J19,20,72,91,95-97 J101,103,117,120,121 J714,716
56A	VS1-5057-002		2	CONNECTOR, SNAP TIGHT	J20,91
56B	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J72

57	FF5-8534-000		2	PLATE, PIN	
58	FF3-3600-000		1	CABLE, LOWER PASS SENSOR	J28,29
58A	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	J28
59	FB4-8641-000		2	FLAG, SENSOR	
60	FB4-8718-000		2	SPRING, TORSION	

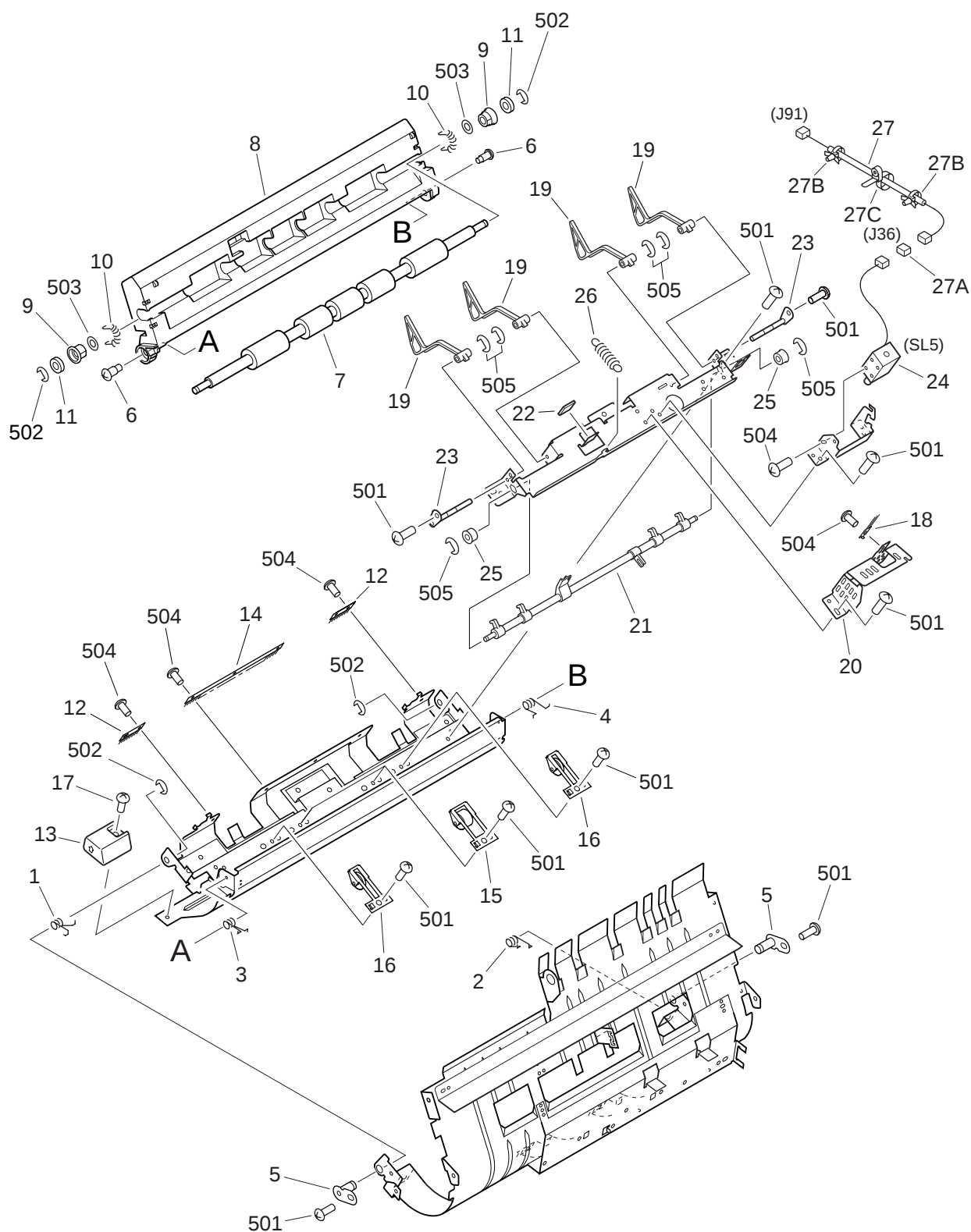
61	FF3-3599-000		1	CABLE, BUFFER PASS	J22-24
61A	VS1-5057-007		1	CONNECTOR, SNAP TIGHT	J23
62	FF5-8509-000		1	HOLDER, SENSOR	
62A	FB4-8721-000		1	SHEET	
63	WG8-5382-000		6	PHOTO-INTERRUPTER	PI1-6 J100,70,24,33,25,27

64	FG3-0081-000		1	SENSOR PCB ASSEMBLY	
65	FB4-8661-000		1	HOLDER, SENSOR	
66	FF3-3604-000		1	CABLE, PAPER FEED SENSOR	J26,27
66A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J26
67	FB4-8618-000		1	ROLLER, NON-SORT	

68	FC2-5102-000		2	ROLLER, DELIVERY, 1	
69	FS5-6661-000		2	FLANGE	
70	FB1-7099-020		1	LEVER, STOP	
71	FS7-2636-000		1	SPRING, TENSION	
72	FU3-0005-000		1	GEAR, 25T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q30 - 73	FU3-0006-000		1	GEAR, 26T	
74	XG9-0403-000		5	BEARING, BALL	
75	FB5-9075-000		1	GUIDE, STAPLER	
76	FB5-9079-000		1	ROLLER, S2	
77	FB5-9080-000		2	ROLLER	
78	FB5-9103-000		2	BELT, PAPER FEED	
79	FF6-1191-000		1	GUIDE, STAPLER, FRONT	
80	FF6-1192-000		1	GUIDE, STAPLER, REAR	
81	FF6-1193-000		1	GUIDE, STAPLER, CENTER	
82	FS5-0677-000		1	GEAR, 26T	
83	FS5-6901-000		1	ROLLER	
84	FB4-8592-000		1	COVER, RIB	
85	FB4-8668-000		1	GUIDE, PAPER	
86	FB4-8690-000		1	GUIDE, CABLE	
87	FB5-9104-000		2	ELIMINATOR, STATIC CHARGE	
88	FF6-1194-000		1	SUPPORT, SENSOR	
89	FS7-2118-000		1	SPRING, COMPRESSION	
90	FG3-1854-000		1	CABLE, PAPER DELIVERY SENSOR	J31,33
91	FF6-1242-000		1	MOTOR, DC	M1 J95
92	FF5-8523-000		2	PLATE, PIN	
93	FF5-8530-000		1	MOUNT, TENSIONER, 2	
94	FF5-8531-000		1	MOUNT, TENSIONER, 3	
95	FS5-6941-000		1	SPACER, S2	
96	FF5-8523-000		1	PLATE, PIN	K2 TYPE
97	FF5-8534-000		1	PLATE, PIN	K2 TYPE
501	XB1-2300-409		5	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1-2300-609		5	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1-2400-609	AR		SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB6-7300-609		2	SCREW,TP,M3X6	
505	XD2-1100-242		11	RING,E	

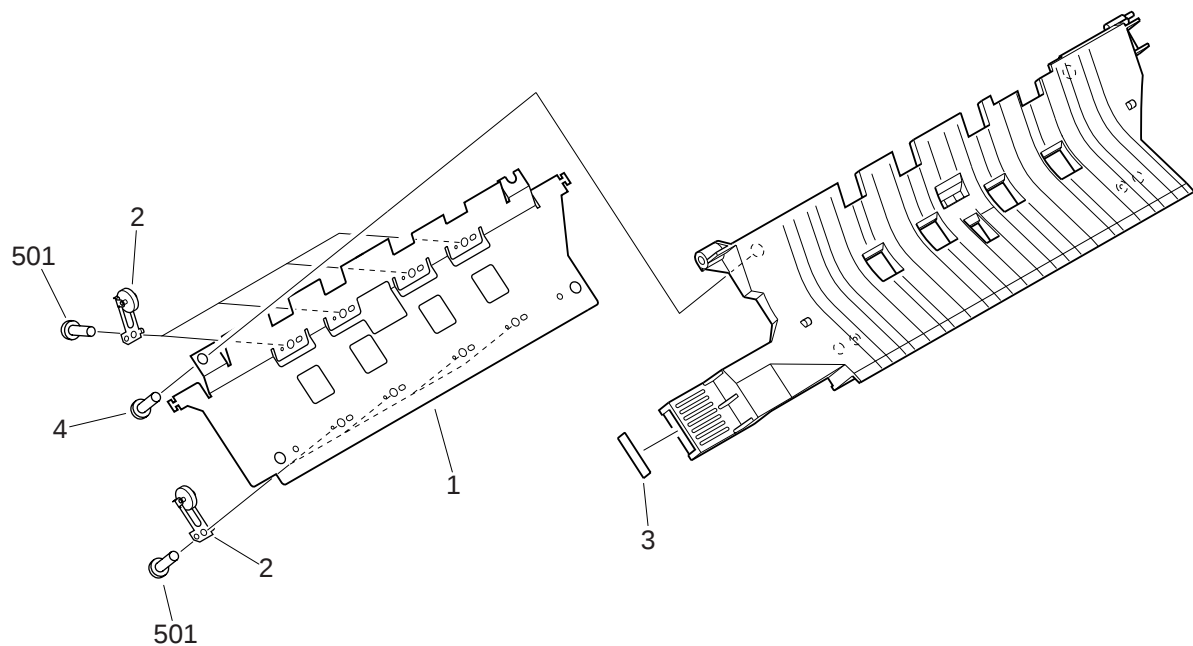
FIGURE Q31 SORT GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q31 -	FG6-7509-000		1	SORT GUIDE ASSEMBLY	SEE NOTE
1	FB4-8701-000		1	SPRING, TORSION	
2	FB4-8702-000		1	SPRING, TORSION	
3	FB4-8703-000		1	SPRING, TORSION	
4	FB4-8704-000		1	SPRING, TORSION	
5	FF5-3804-000		2	PLATE, PIN, 1	
6	FS1-9168-000		2	SCREW, STEPPED, M4X5	
7	FB4-8620-000		1	ROLLER	
8	FF5-8524-030		1	GUIDE, SORT	
9	FS5-6657-000		2	BUSHING	
10	FS7-2114-000		2	SPRING, TENSION	
11	XG9-0362-000		2	BUSHING, CONDUCTIVE	
12	FB5-9006-000		2	ELIMINATOR, STATIC CHARGE	
13	FB5-9098-000		1	KNOB	
14	FB5-9128-000		1	ELIMINATOR, STATIC CHARGE	
15	FF6-1185-000		2	ROLLER, DELIVERY, 1	
16	FF6-1186-000		2	ROLLER, DELIVERY, 2	
17	XA9-1031-000		1	SCREW, MACH., TRUSS HEAD, M4X8	
18	FB5-9104-000		1	ELIMINATOR, STATIC CHARGE	
19	FB5-9121-000		4	GUIDE, PAPER	
20	FB5-9123-000		1	COVER, SOLENOID	
21	FB5-9124-000		1	LINK	
22	FB5-9011-000		1	SHEET, STOP	
23	FF6-1188-000		2	PLATE, PIN	
24	FF6-1189-000		1	SOLENOID	SL5 J36
25	FS1-1433-000		2	BUSHING	
26	FS7-2634-000		1	SPRING, TENSION	
27	FG3-1860-000		1	CABLE, SOLENOID	J36,91
27A	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	J36
27B	WT2-5565-000		2	CLAMP, CABLE	

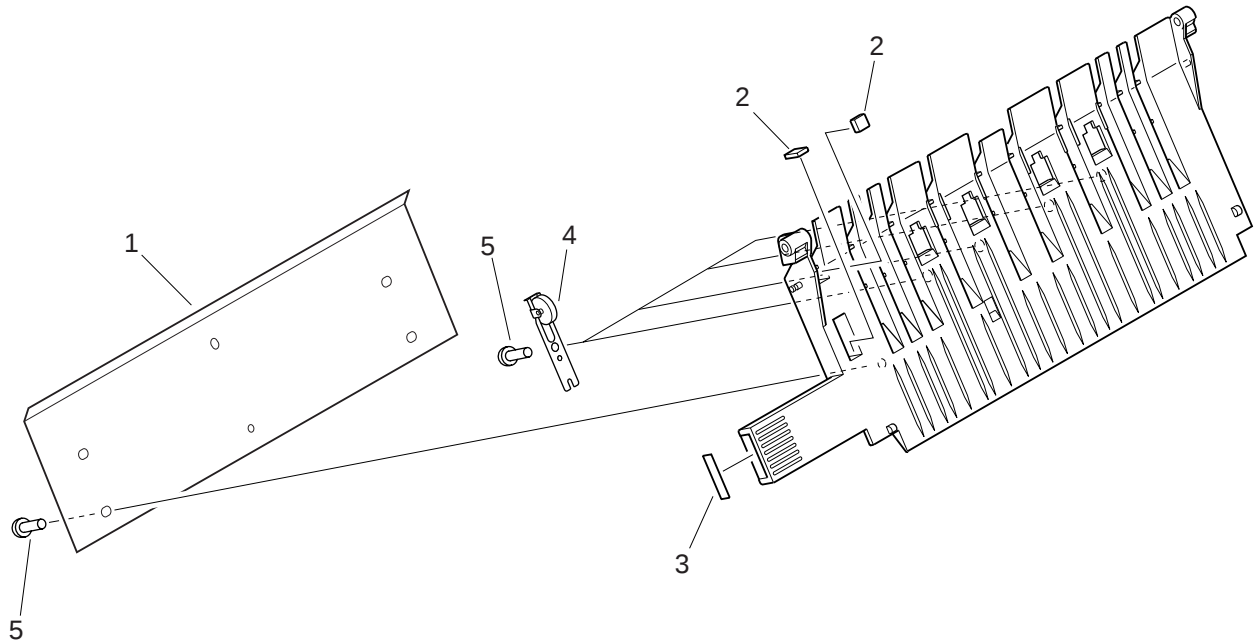
FIGURE Q32 PAPER FEED LOWER GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q32 -	FG6-3178-000		1	PAPER FEED LOWER GUIDE ASS'Y	SEE NOTE
1	FB4-8657-000		1	PLATE, SUPPORT	
2	FF5-6194-000		8	ROLLER, FEED	
3	FB4-8715-000		1	LABEL, GUIDE	
4	XA9-0605-000		4	SCREW,P,M4X8	
501	XB1-2400-609		8	SCREW,MACH.,TRUSS HEAD,M4X6	

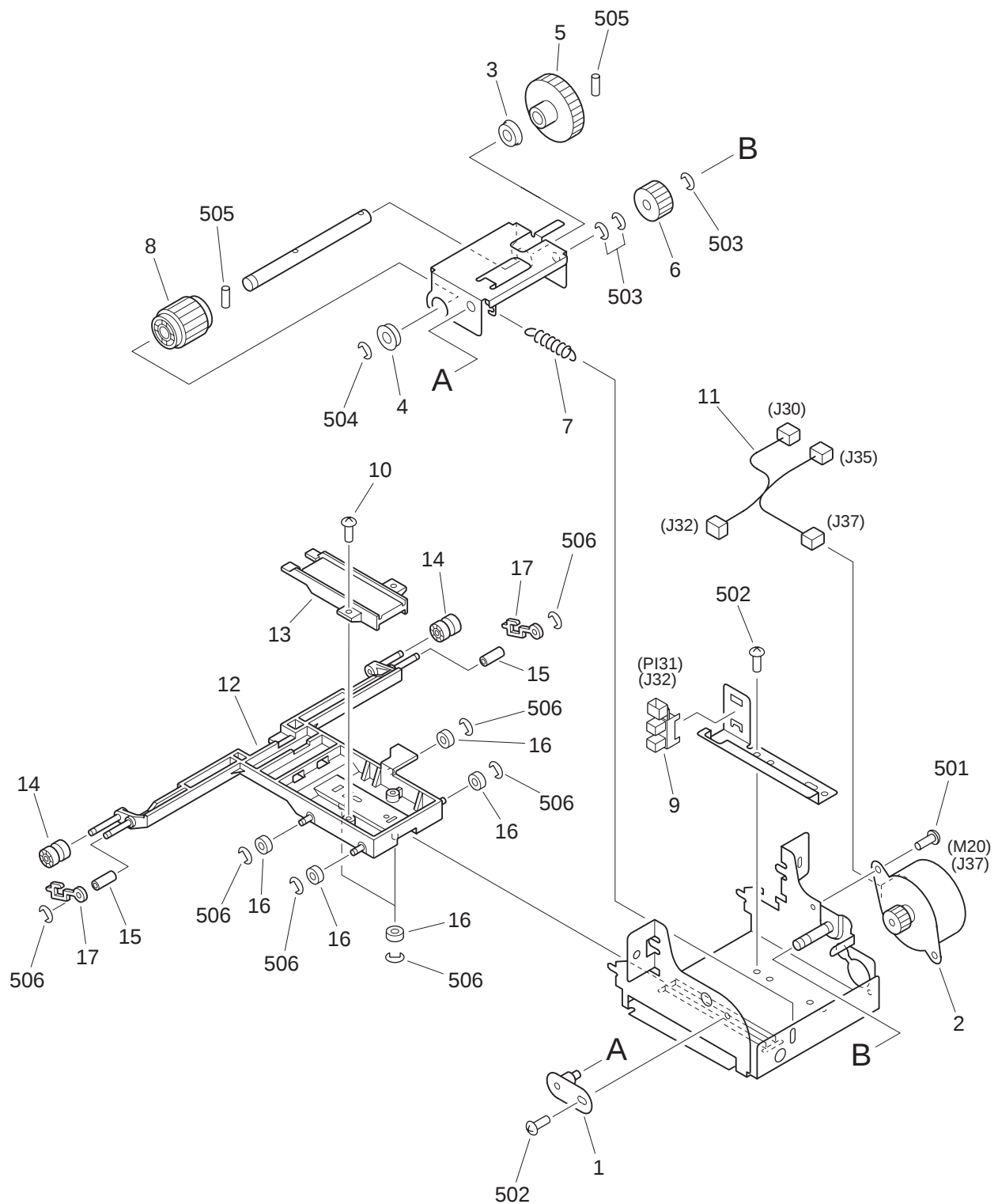
SORT LEFT LOWER GUIDE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q33 -	FG6-3179-000		1	SORT LEFT LOWER GUIDE ASSEMBLY	SEE NOTE
1	FB4-8600-000		1	PLATE, SUPPORT	
2	FA6-0768-020		2	SHEET, STOP	
3	FB4-8716-000		1	LABEL, GUIDE	
4	FF5-8536-000		4	ROLLER, FEED	
5	XA9-0605-000		10	SCREW,P,M4X8	

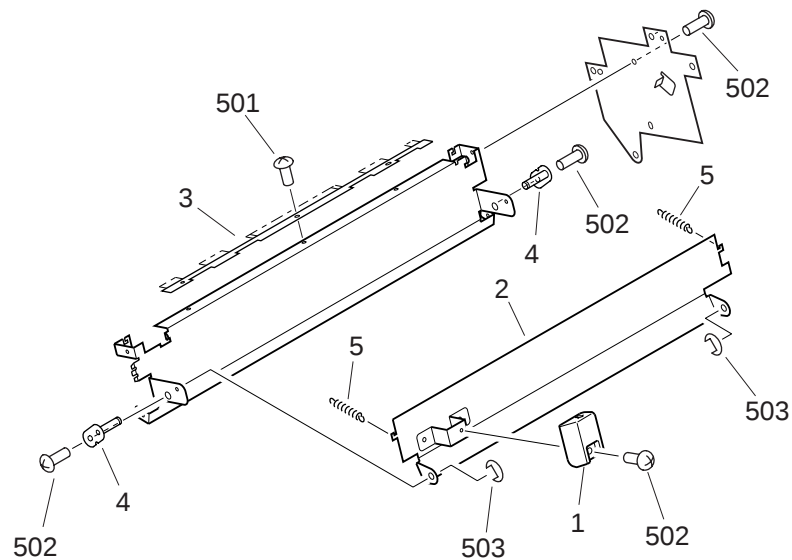
FIGURE Q34 KNURLED BELT DRIVE ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q34 -	FG6-7506-000		1	KNURLED BELT DRIVE ASSEMBLY	SEE NOTE
1	FF6-1196-000		1	PLATE, PIN	
2	FH6-1906-000		1	MOTOR, STEPPING, DC	M20 J37
3	FS1-1189-000		1	BUSHING	
4	FS1-1202-000		1	BUSHING	
5	FS5-0801-020		1	GEAR, 39T	
6	FS6-0541-000		1	GEAR, 20T	
7	FS7-2635-000		1	SPRING, TENSION	
8	FU3-0008-000		1	GEAR, 40T	
9	WG8-5382-000		1	PHOTO-INTERRUPTER	PI31 J32
10	XA9-0195-000		2	SCREW,P,M3X8	
11	FG3-1856-000		1	CABLE	J30,32,35,37
12	FB5-9082-000		1	LEVER, VARIABLE	
13	FB5-9083-000		1	RACK, LEVER	
14	FS5-6904-000		2	ROLLER, LEVER, 1	
15	FS5-6905-000		2	ROLLER, LEVER, 2	
16	FS5-6908-000		6	ROLLER, LEVER, 3	
17	FB5-9094-000		2	GUIDE, KNURLED	
501	XB1-2300-409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1-2400-609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XD2-1100-502		3	RING,E	
504	XD2-1100-642		1	RING,E	
505	XD3-2200-142		2	PIN,DOWEL	
506	XD2-1100-242		8	RING,E	

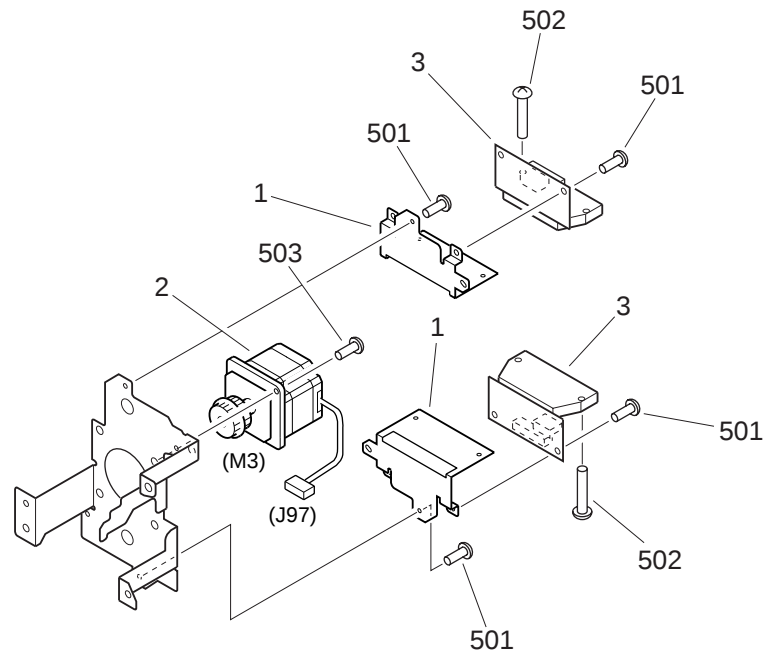
FIGURE Q35 RELAY GUIDE ASSEMBLY (K1 TYPE)



NOTE : This assembly is included in the assembly shown in Figure Q30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q35 -	FG6-3191-000		1	RELAY GUIDE ASSEMBLY	K1 TYPE SEE NOTE
1	FB5-9098-000		1	KNOB	
2	FB4-8645-000		1	GUIDE, 1	
3	FB4-8684-000		1	ELIMINATOR, STATIC CHARGE	
4	FF5-8532-000		2	PLATE, PIN, 2	
5	FS7-2115-000		2	SPRING, TENSION	
501	XB1-2300-409		3	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1-2400-609		5	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XD2-1100-502		2	RING,E	

FIGURE Q36 DELIVERY MOTOR ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure Q30.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q36 -	FG6-7501-000		1	PAPER DELIVERY MOTOR ASSEMBLY	SEE NOTE
1	FB4-8630-000		2	MOUNT, PCB	M3 J97
2	FH6-1652-000		1	MOTOR, STEPPING, DC24V	
3	FG2-9785-000		2	DRIVER PCB ASSEMBLY	
501	XB1-2300-609		8	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1-2301-209		4	SCREW,MACH.,TRUSS HEAD,M3X12	
503	XB1-2400-609		2	SCREW,MACH.,TRUSS HEAD,M4X6	

FIGURE Q37 UPPER FEEDER ASSEMBLY

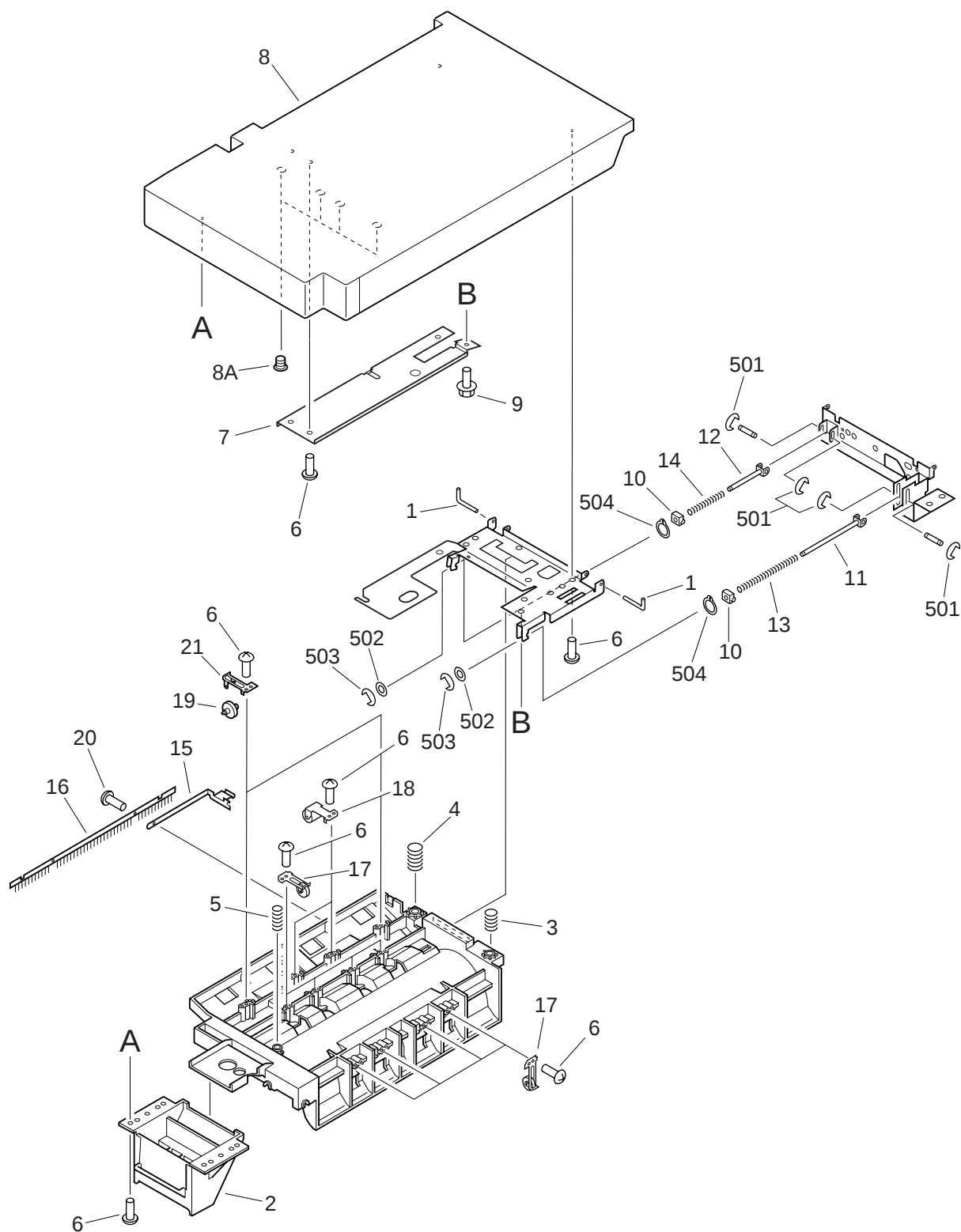


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q37 -	FG6-3170-000		1	UPPER FEEDER ASSEMBLY	
1	FB1-7173-000		2	PIN, HINGE	
2	FB4-8663-000		1	GRIP	
3	FS7-2122-000		1	SPRING, COMPRESSION	
4	FS7-2123-000		1	SPRING, COMPRESSION	
5	FS7-2124-000		1	SPRING, COMPRESSION	
6	XA9-0870-000		AR	SCREW,P,M4X10	
7	FB4-8712-000		1	PLATE, SUPPORT	
8	FF5-8525-000		1	COVER, UPPER	
8A	FC2-3140-000		4	CATCH, MAGNET	
9	XA9-0629-000		1	SCREW,RS,M4X8	
10	FA6-2369-000		2	BLOCK, SLIDER	
11	FF5-8540-000		1	MOUNT, SPRING, 1	
12	FF5-8541-000		1	MOUNT, SPRING, 2	
13	FS7-2120-000		1	SPRING, COMPRESSION	
14	FS7-2125-000		1	SPRING, COMPRESSION	
15	FB4-8682-000		1	SPRING, LEAF, GROUNDING	
16	FB4-8720-000		1	ELIMINATOR, STATIC CHARGE	
17	FF5-6194-000		8	ROLLER, FEED	
18	FF5-8537-000		2	ROLLER, FEED	
19	FS5-6357-000		2	ROLLER, DELIVERY	
20	XA9-0591-000		2	SCREW,M3X8	
21	FB3-0087-000		2	SPRING, LEAF	
501	XD2-1100-322		4	RING,E	
502	XD1-1107-239		2	SHIM	
503	XD2-1100-402		2	RING,E	
504	XD2-2100-502		2	RING,GRIP	

FIGURE Q40 STAPLER MOUNT ASSEMBLY

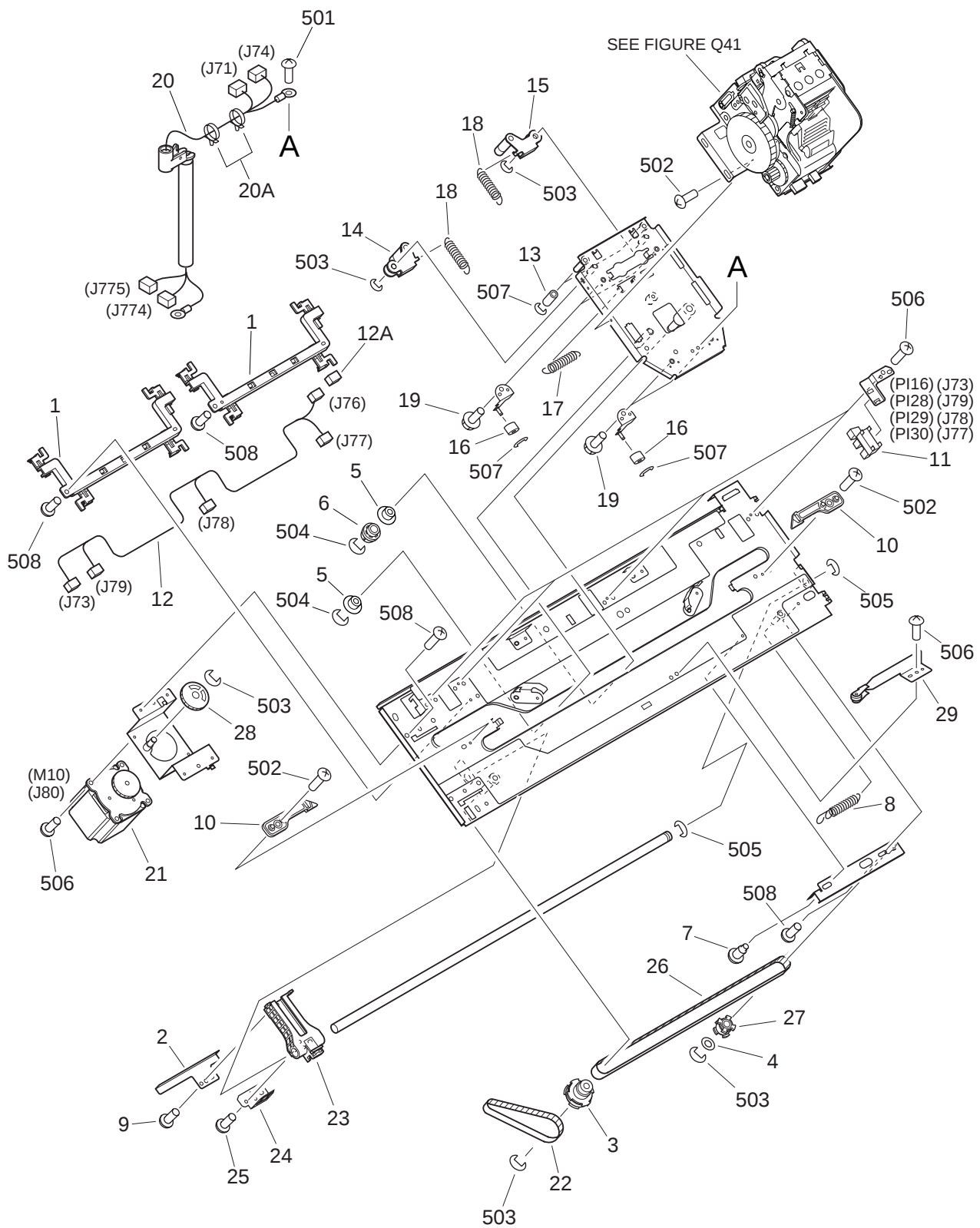


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q40 -	NPN		RF	STAPLER MOUNT ASSEMBLY	
1	FB5-9054-000		2	HOLDER, CABLE	
2	FB5-9061-000		1	FLAG, SENSOR	
3	FS5-3907-000		1	PULLEY, 16T/32T	
4	FS5-6324-000		1	ROLLER	
5	FS5-6655-000		2	ROLLER, IDLER	
6	FS5-6903-000		1	ROLLER, STAPLER DRIVE	
7	FS5-9432-000		1	SCREW, STEPPED, M4	
8	FS7-2638-000		1	SPRING, TENSION	
9	XA9-0592-000		1	SCREW, M4X6	
10	FB5-9066-000		2	GUIDE, PAPER	
11	WG8-5382-000		4	PHOTO-INTERRUPTER	PI16,28-30 J73,79,78,77
12	FG3-1839-000		1	CABLE, STAPLER SENSOR	J73,76-79
12A	VS1-6318-012		1	CONNECTOR, SNAP TIGHT	J76
13	FS5-6653-000		2	ROLLER, 1	
14	FF6-1178-000		1	PLATE, CENTER ROLLER, FRONT	
15	FF6-1179-000		1	PLATE, CENTER ROLLER, REAR	
16	FS5-6667-000		4	ROLLER	
17	FS7-2639-000		1	SPRING, TENSION	
18	FS7-2640-000		2	SPRING, TENSION	
19	XA9-0732-000		4	SCREW,RS,M4X8	
20	FG3-1840-000		1	CABLE, STAPLER UNIT	J71,74,774,775
20A	WT2-5178-000		2	CLIP, CABLE	
21	FH6-1900-000		1	MOTOR, STEPPING, DC	M10 J80
22	XF2-1307-060		1	BELT, TIMING	
23	FB5-9042-000		1	BLOCK, STAPLER SLIDER	
24	FB5-9067-000		1	HOLDER, BELT	
25	XA9-1013-000		2	SCREW, M3X8	
26	XF2-1335-060		1	BELT, TIMING	
27	FS5-3908-000		1	PULLEY, 16T	

FIGURE Q41 STAPLER ASSEMBLY

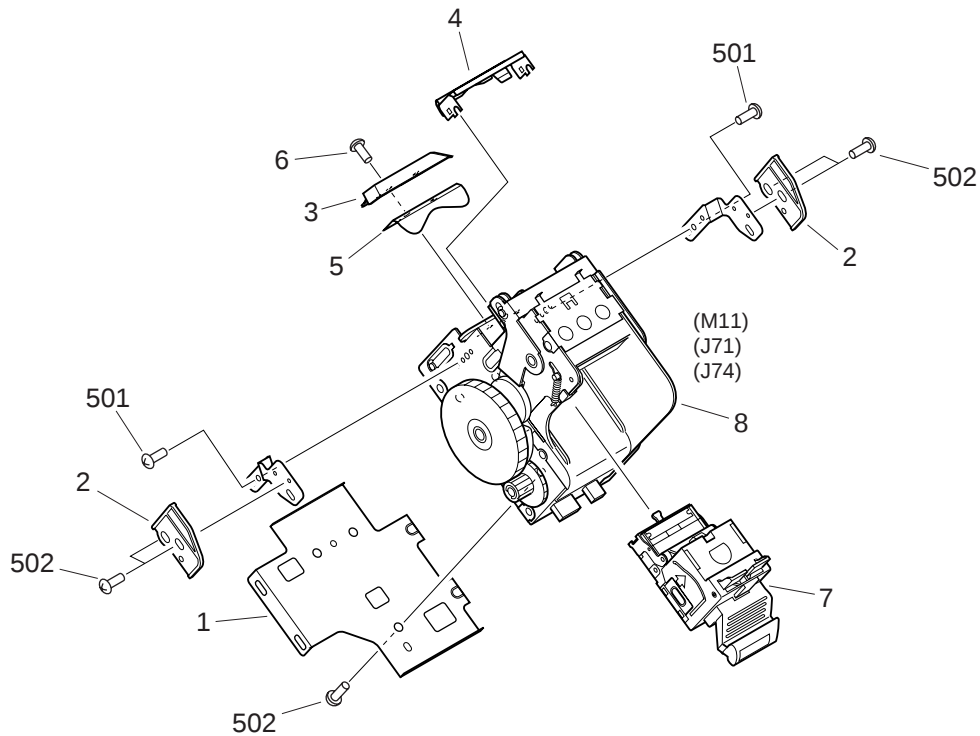


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q41 -	FG6-7486-000		1	STAPLER ASSEMBLY	
1	FB5-9052-000		1	HOLDER, STAPLER	
2	FB5-9053-000		2	GUIDE, STAPLER SHEET	
3	FB5-9057-000		1	GUIDE, INLET, LOWER	
4	FB5-9069-000		1	SPRING, LEAF	
5	FB5-9074-000		1	SPRING, LEAF	
6	XA9-0915-000		2	SCREW,P,M3X6	
7	FB5-9034-000		1	CARTRIDGE, STAPLER	
8	FB5-9038-000		1	STAPLER ASSEMBLY	M11 J71,74
501	XB6-7300-609		2	SCREW,TP,M3X6	
502	XB6-7400-409		7	SCREW,TP,M4X4	

FIGURE Q45 PUNCH ASSEMBLY (K2 TYPE)

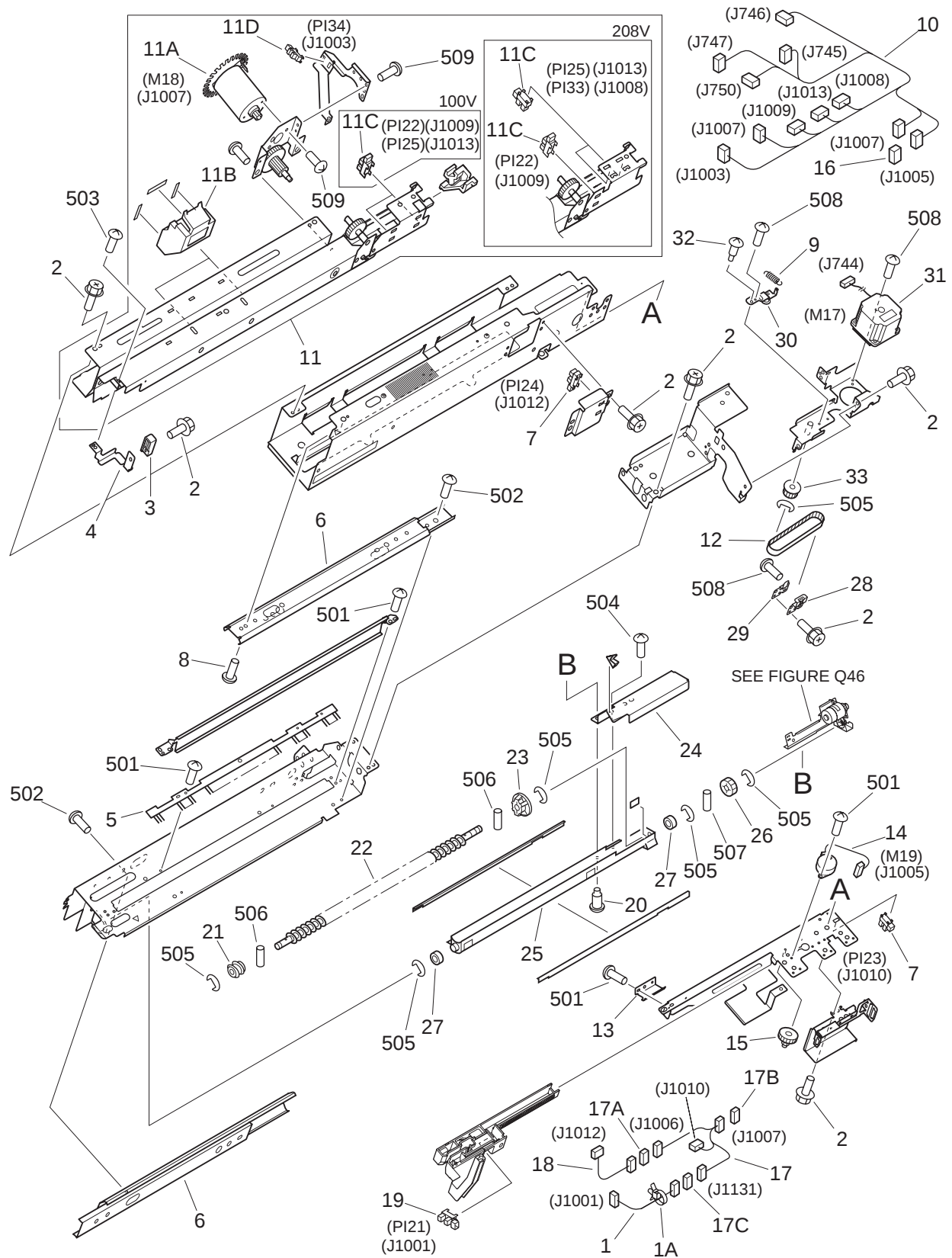


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q45 -	FG6-7539-000		1	PUNCH ASSEMBLY	K2 TYPE 100V
	FG6-7540-000		1	PUNCH ASSEMBLY	K2 TYPE 208V
1	FG3-1977-000		1	CABLE, PUNCH PAPER SENSOR	J1001,1131
1A	WT2-5178-000		2	CLIP, CABLE	
2	XA9-0732-000		AR	SCREW,RS,M4X8	
3	FB3-3834-000		1	KNOB	
4	FB5-9161-000		1	LEVER, RELEASE	
5	FB4-8684-000		1	ELIMINATOR, STATIC CHARGE	
6	XZ9-0522-000		2	RAIL, SLIDE	
7	WG8-5382-000		2	PHOTO-INTERRUPTER	PI23,24 J1010,1012
8	XA9-0892-000		2	SCREW,MACH.,TRUSS HEAD,M4X6	
9	FS7-2112-000		1	SPRING, TENSION	
10	FG3-1871-000		1	CABLE, PUNCH UNIT, 2	100V J745-747,750,1003 J1005,1007,1009,1013
	FG3-1870-000		1	CABLE, PUNCH UNIT, 1	208V J745-747,750,1003
11	FG6-7548-000		1	PUNCH UNIT, 2 HOLE	J1005,1007-1009,1013 100V
	FG6-7549-000		1	PUNCH UNIT, 2/3 HOLE	208V
11A	FF6-1207-000		1	MOTOR, DC	M18 J1007
11B	FF6-1209-000		2	DUCT, WASTE	100V
11C	FF6-1209-000		5	DUCT, WASTE	208V
	WG8-5382-000		2	PHOTO-INTERRUPTER	100V PI22,25 J1009,1013
	WG8-5382-000		3	PHOTO-INTERRUPTER	208V PI22,25,33 J1009,1013,1008
11D	WG8-5464-000		1	PHOTO INTERRUPTER, TLP1253(C6)	PI34 J1003
12	XF2-1308-210		1	BELT, TIMING	
13	FB5-9167-000		1	GUIDE, PAPER	
14	FH6-1912-000		1	MOTOR, STEPPING, DC	M19 J1005
15	FS6-0557-000		1	GEAR, 12T/36T	
16	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	J1005

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q45 - 17	FG3-1862-000		1	CABLE, PUNCH SIDE REGISTRATION	J1006,1007,1010,1131
17A	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	J1006
17B	VS1-5057-009		1	CONNECTOR, SNAP TIGHT	J1007
17C	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	J1131
18	FG3-1864-000		1	CABLE, PUNCH SHIFT H. POSITION	J1006,1012
19	FH7-7564-000		1	PHOTO-INTERRUPTER	PI21 J1001
20	FS1-9009-000		1	SCREW, STEPPED, M3	
21	FB5-2643-000		1	SCREW, WASTE APPROACH	
22	FB5-2645-000		1	SCREW, WASTE DELIVERY	
23	FB5-2646-000		1	CAM, WASTE CRUSH	
24	FF5-8636-000		1	COVER, SCREW UPPER	
25	FF5-8644-000		1	DUCT, WASTE	
26	FS7-0404-000		1	GEAR, 22T	
27	XG9-0214-000		2	BALL BEARING, NSK MR126JZZMC3	
28	FB5-9148-000		1	HOLDER, BELT, 1	
29	FB5-9149-000		1	HOLDER, BELT, 2	
30	FF6-1205-000		1	SUPPORT, TENSION	
31	FH6-1901-000		1	MOTOR, STEPPING, DC	M17 J744
32	FS2-9394-000		1	SCREW, STEPPED, M3X1.4	
33	FS5-3255-000		1	PULLEY, 24T	
501	XB1-2300-409		7	SCREW, MACH., TRUSS HEAD, M3X4	
502	XB1-2400-409		10	SCREW, MACH., TRUSS HEAD, M4X4	
503	XB4-7400-809		1	SCREW, TAPPING, TRUSS HEAD, M4X8	
504	XB4-7400-609		1	SCREW, TAPPING, TRUSS HEAD, M4X6	
505	XD2-1100-642		6	RING, E	
506	XD3-2200-102		2	PIN, DOWEL	
507	XD3-2200-142		1	PIN, DOWEL	
508	XB1-2400-609		3	SCREW, MACH., TRUSS HEAD, M4X6	
509	XB1-2300-609		4	SCREW, MACH., TRUSS HEAD, M3X6	

FIGURE Q46 PUNCH WASTE FEED MOTOR ASSEMBLY (K2 TYPE)

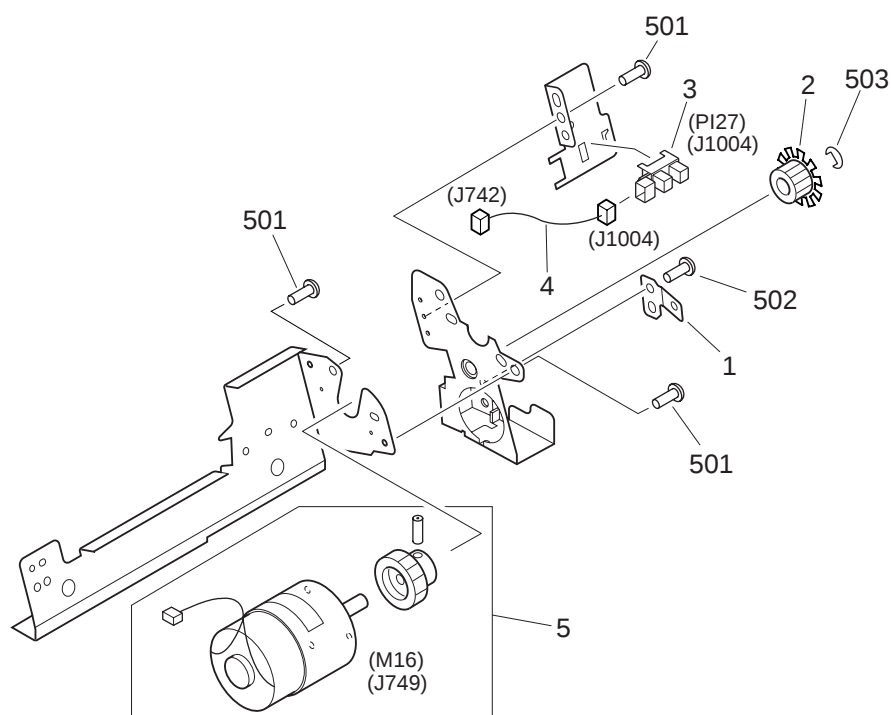


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q46 -	NPN		RF	PUNCH WASTE FEED MOTOR ASS'Y	K2 TYPE
1	FB5-2650-000		1	SPRING, GROUNDING	
2	FS7-0405-000		1	GEAR, 22T/RATCHET	
3	WG8-5382-000		1	PHOTO-INTERRUPTER	PI27 J1004
4	FG3-1863-000		1	CABLE, WASTE FEED MOTOR SENSOR	J742,1004
5	FG6-4847-000		1	MOTOR, DC	M16 J749
501	XB1-2300-409		5	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB6-7400-607		1	SCREW,TP,M4X6	
503	XD2-1100-642		1	RING,E	

FIGURE Q90 FINISHER CONTROLLER PCB ASSEMBLY

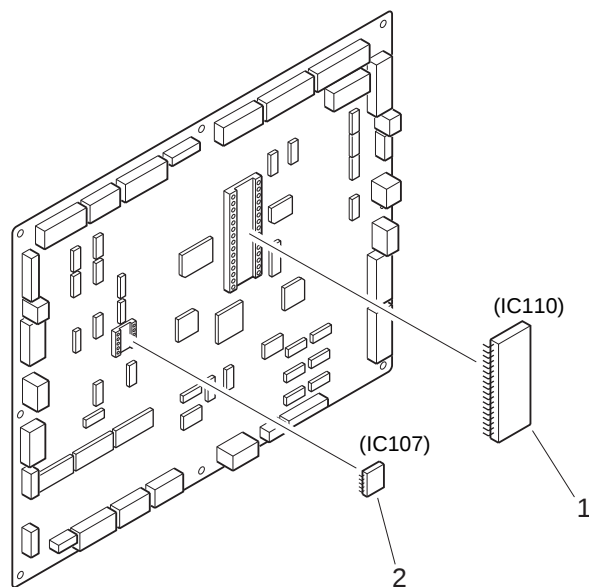


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q90 -	FG3-1875-000		1	FINISHER CONTROLLER PCB ASS'Y	
1	WA3-7744-000		1	IC, M27C4002-80XF1, EP-ROM	IC110
2	WA7-1119-000		1	IC, S-93C66ADP,EEP-ROM,4K	IC107
FU101	VD7-1625-001		1	FUSE, 60V, 5A	
FU102	VD7-1625-001		1	FUSE, 60V, 5A	
IC113	FH4-5560-000		1	IC, M38881M2-010GP, IPC	

FIGURE Q92 AC FUSE BOX PCB ASSEMBLY

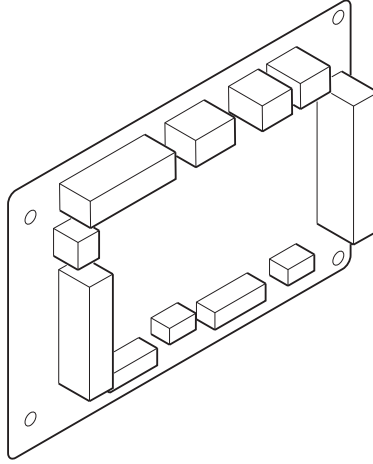


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q92 -	FG3-1826-000		1	AC FUSE BOX PCB ASSEMBLY	
FU711	VD7-1627-001		1	FUSE, 60V, 7A	
FU712	VD7-1621-002		1	FUSE, 60V, 10A	
FU713	VD7-1625-001		1	FUSE, 60V, 5A	
FU714	VD7-1627-001		1	FUSE, 60V, 7A	
FU716	VD7-1623-001		1	FUSE, 60V, 3.0A	
FU718	VD7-1627-001		1	FUSE, 60V, 7A	
FU719	VD7-1625-001		1	FUSE, 60V, 5A	

FIGURE Q93 PUNCH DRIVER PCB ASSEMBLY (K2 TYPE)

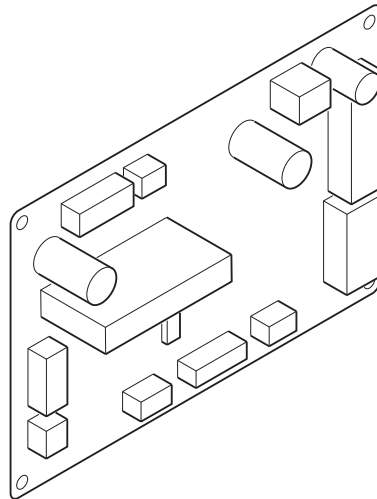


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q93 -	FG3-1829-000		1	PUNCH DRIVER PCB ASSEMBLY	K2 TYPE
FU741	VD7-1621-001		1	FUSE, 60V, 1A	

STAPLER DRIVER PCB ASSEMBLY

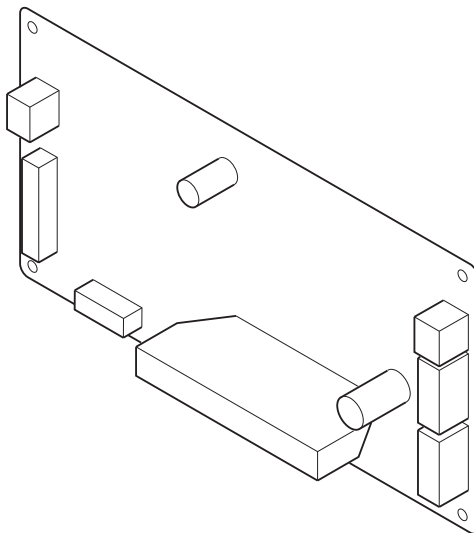


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q94 -	FG3-1827-000		1	STAPLER DRIVER PCB ASSEMBLY	

FIGURE QB LIST OF CONNECTORS (1/5)

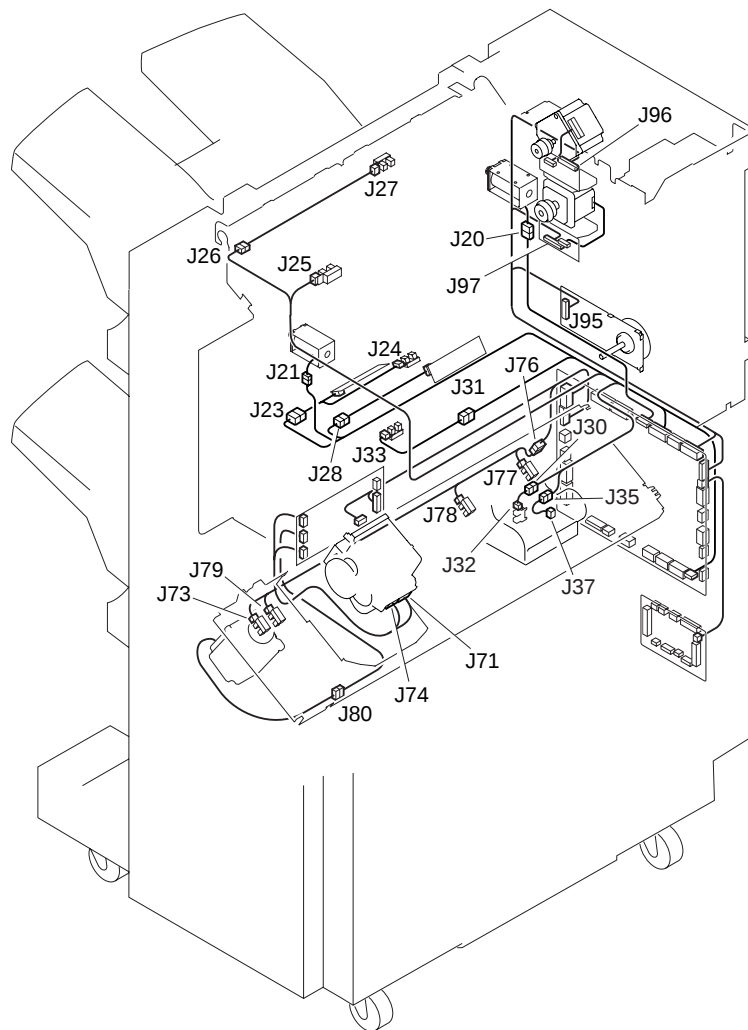


FIGURE QB LIST OF CONNECTORS (2/5)

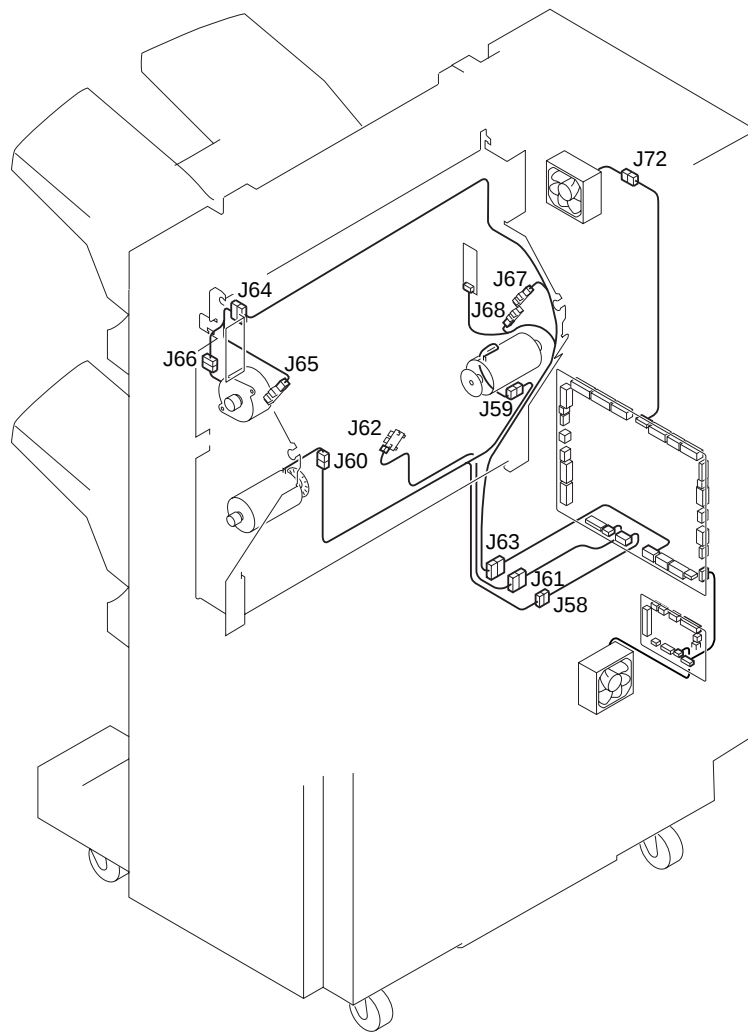


FIGURE QB LIST OF CONNECTORS (3/5)

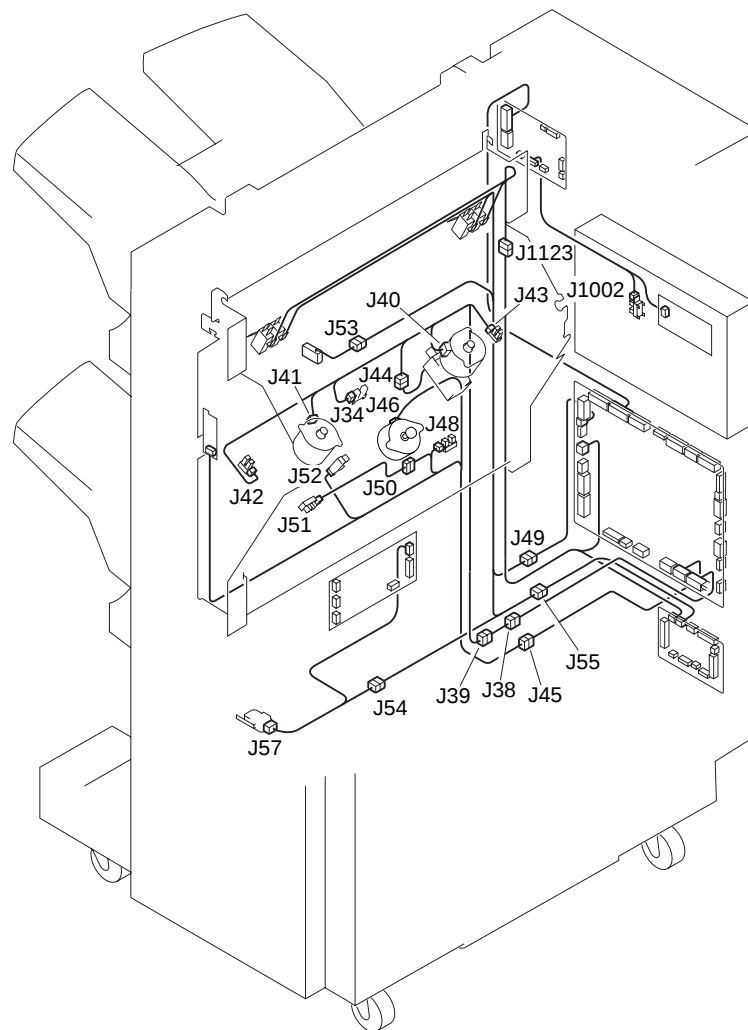


FIGURE QB LIST OF CONNECTORS (4/5)

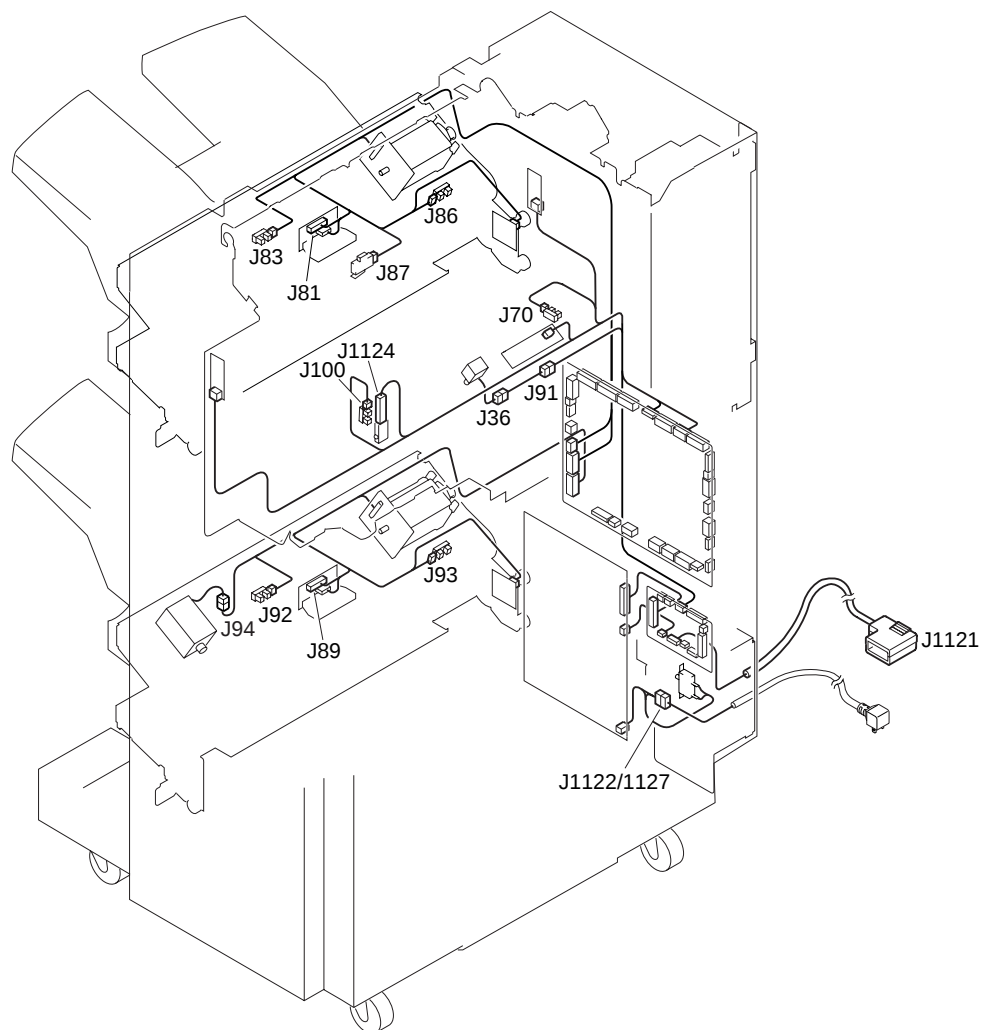


FIGURE QB LIST OF CONNECTORS (5/5)

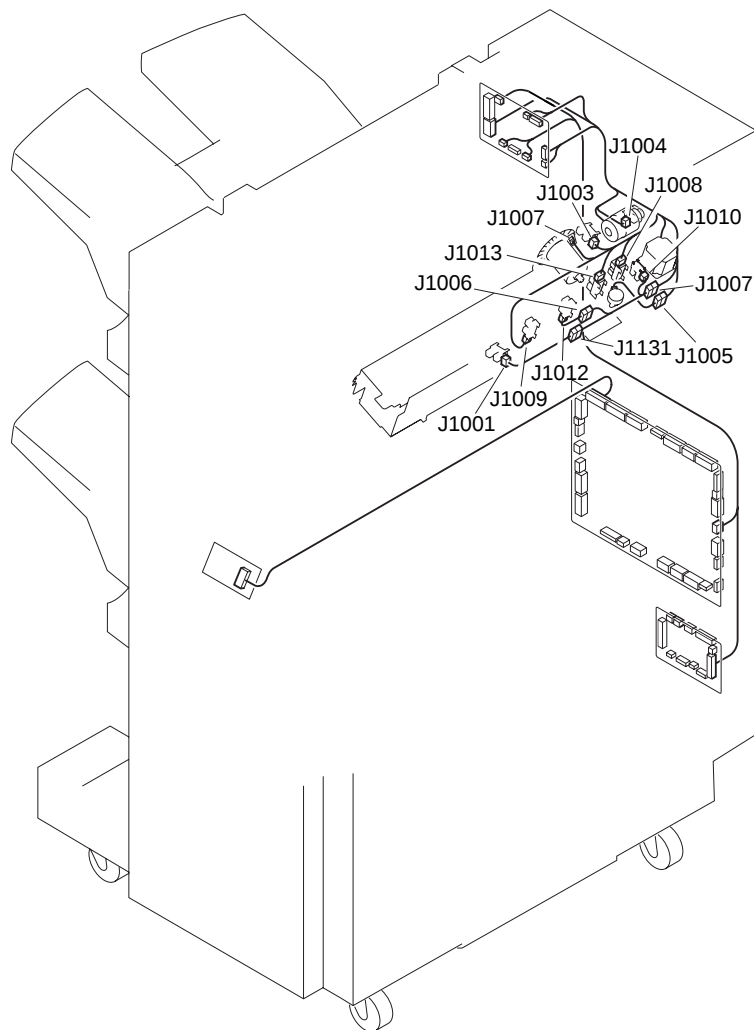


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B -	NPN		RF	LIST OF CONNECTORS	
J19	PCB			A TRAY SENSOR LED	
	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	
J20	NPN			UPPER PASS CHANGE SOLENOID	SL2
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
J21	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	SL1
	NPN			BUFFER PASS CHANGE SOLENOID	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	
J22	PCB			BUFFER PASS PAPER SENSOR	
J23	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	
	VS1-0842-007		1	CONNECTOR, 7P, FEMALE	
	VS1-5057-007		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-007		1	CONNECTOR, 7P, FEMALE	
J24	NPN			BUFFER PASS REAR PAPER SENSOR	PI3
J25	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	PI5
	NPN			UPPER COVER OPEN/CLOSE SENSOR	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
J26	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
J27	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	PI6
	NPN			NON SORT PAPER DELIVERY SENSOR	
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J28	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	
	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	
J29	VS1-6320-004		1	CONNECTOR, 4P, FEMALE	
	PCB			LOWER PASS PAPER SENSOR	
	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	
J30	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
	VS1-6320-003		2	CONNECTOR, 3P, MALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J31	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	
	VS1-6320-004		2	CONNECTOR, 4P, FEMALE	
J32	NPN			BELT HOME POSITION SENSOR	PI31
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J33	NPN			SORT PAPER DELIVERY SENSOR	PI4
J34	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	NPN			BIND PAPER DELIVERY SENSOR	PI32
J35	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	VS1-6314-005		2	CONNECTOR, 5P, FEMALE	
J36	VS1-6318-005		1	CONNECTOR, SNAP TIGHT	
J37	NPN			SHEET PRESS SOLENOID	SL5
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
J38	WS3-5358-000		2	SOCKET CONTACT, 22-26AWG	
	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	
J39	NPN			BELT MOTOR	M20
J40	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
	VS1-6313-011		2	CONNECTOR, 11P, FEMALE	
J41	VS1-6314-011		2	CONNECTOR, 11P, FEMALE	
	VS1-6319-022		1	CONNECTOR, SNAP TIGHT	
J42	VT2-5161-022		1	HOLDER, CONNECTOR, 22P	
J43	VS1-6313-011		2	CONNECTOR, 11P, FEMALE	
	VS1-6314-011		2	CONNECTOR, 11P, FEMALE	
J44	VS1-6319-022		1	CONNECTOR, SNAP TIGHT	
	VT2-5161-022		1	HOLDER, CONNECTOR, 22P	
J45	NPN			REAR JOG MOTOR	M5
J46	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
	NPN			FRONT JOG MOTOR	M4
J47	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
	NPN			FRONT JOG HOME POSITION SENSOR	PI7
J48	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J43	NPN			REAR JOG HOME POSITION SENSOR	PI8
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J44	NPN			DELIVERY AUXILIARY SOLENOID	SL4
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-6320-002		1	CONNECTOR, 2P, FEMALE	
J45	VS1-6313-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6314-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6314-009		1	CONNECTOR, 9P, FEMALE	
	VS1-6319-018		1	CONNECTOR, SNAP, TIGHT	
	VT2-5161-018		1	HOLDER, CONNECTOR, 18P	
J46	NPN			TRAY SUPPORT MOTOR	M6
	VS1-6321-005		1	CONNECTOR, 5P, FEMALE	
J47	PCB			B TRAY SENSOR PTR	
	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
J48	NPN			SWING MOTOR CLOCK SENSOR	PI9
J49	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	
J50	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	
	VS1-5057-004		1	CONNECTOR, SNAP TIGHT	
	VS1-6320-004		1	CONNECTOR, 4P, FEMALE	
J51	NPN			PAPER FEED MOTOR CLOCK SENSOR	PI11
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J52	NPN			TRAY AUXILIARY PLATE SENSOR	PI10
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J53	VS1-0842-002		1	CONNECTOR, 2P, FEMALE	
	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-5824-002		1	CONNECTOR, 2P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J64	VS1-0842-008		1	CONNECTOR, 8P, FEMALE	
	VS1-5057-008		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-008		1	CONNECTOR, 8P, FEMALE	
J65	NPN			PADDLE HOME POSITION SENSOR	PI13
	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	
J66	NPN			PADDLE MOTOR	M9
	VS1-0842-005		1	CONNECTOR, 5P, FEMALE	
	VS1-5057-005		1	CONNECTOR, SNAP TIGHT	
J67	NPN			SWING GUIDE CLOSE SENSOR	PI14
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J68	NPN			SWING GUIDE OPEN SENSOR	PI15
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J69	PCB			B TRAY SENSOR LED	
	VS1-6320-002		1	CONNECTOR, 2P, FEMALE	
J70	NPN			INLET PAPER PASS SENSOR	PI2
J71	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	NPN			STAPLER MOTOR	M11
	VS1-5923-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5018-000		2	SOCKET, CONTACT, AWG18-24	
J72	NPN			FEEDER COOLING FAN	FM2
J73	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	
	VS1-6321-003		1	CONNECTOR, 3P, FEMALE	
	NPN			STAPLER HOME POSITION SENSOR	PI16
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J74	NPN			STAPLER MOTOR	M11
J76	VS1-6373-007		1	CONNECTOR, 7P, FEMALE	
	WS3-5569-000		7	PIN, CONTACT	
	VS1-6313-012		2	CONNECTOR, 12P, FEMALE	
	VS1-6318-012		1	CONNECTOR, SNAP TIGHT	
J77	NPN			BELT MOVE SENSOR 3	PI30

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J91	VS1-5057-002		1	CONNECTOR, SNAP TIGHT	
	VS1-5824-002		1	CONNECTOR, 2P, FEMALE	
	VS1-6321-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5358-000		2	SOCKET CONTACT, 22-26AWG	
J92	NPN			B TRAY PAPER SENSOR	PI17
J93	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	NPN			B TRAY PAPER CLOCK SENSOR	PI18
J94	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	NPN			SUB TRAY SOLENOID	SL3
	VS1-6320-003		1	CONNECTOR, 3P, MALE	
J95	NPN			INLET PASS MOTOR	M1
J96	VS1-6321-013		1	CONNECTOR, 13P, FEMALE	
	NPN			BUFFER MOTOR	M2
J97	VS1-6321-013		1	CONNECTOR, 13P, FEMALE	
	NPN			PAPER DELIVERY MOTOR	M3
J98	VS1-6320-013		1	CONNECTOR, 10P, FEMALE	
	PCB			PAPER INLET PASS SENSOR	
J99	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
	PCB			A TRAY SENSOR PTR	
	VS1-6321-004		1	CONNECTOR, 4P, FEMALE	
J100	NPN			DOOR OPEN/CLOSE SENSOR	PI1
J101	VS1-6320-003		1	CONNECTOR, 3P, MALE	
	PCB			DC CONTROLLER	
	VS1-6534-004		1	CONNECTOR, 4P, FEMALE	
	WS3-5658-000		4	SOCKET CONTACT	
J103	PCB			DC CONTROLLER	
J104	VS1-6314-007		1	CONNECTOR, 7P, FEMALE	
	PCB			DC CONTROLLER	
	VS1-6313-011		1	CONNECTOR, 11P, FEMALE	
	VS1-6314-011		1	CONNECTOR, 11P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J114	PCB			DC CONTROLLER	
	VS1-6534-004		1	CONNECTOR, 4P, FEMALE	
	WS3-5471-000		3	SOCKET CONTACT, 22-28AWG	
J116	PCB			DC CONTROLLER	K2 TYPE
	VS1-6313-015		1	CONNECTOR, 15P, FEMALE	K2 TYPE
J117	VS1-6314-015		1	CONNECTOR, 15P, FEMALE	K2 TYPE
	VT2-5161-030		1	HOLDER, CONNECTOR, 30P	K2 TYPE
	PCB			DC CONTROLLER	
	VS1-6314-009		1	CONNECTOR, 9P, FEMALE	
J118	PCB			DC CONTROLLER	
J119	VS1-6313-014		1	CONNECTOR, 14P, FEMALE	
	VS1-6314-014		1	CONNECTOR, 14P, MALE	
	VT2-5161-028		1	HOLDER, CONNECTOR, 28P	
	PCB			DC CONTROLLER	
	VS1-6313-008		1	CONNECTOR, 8P, FEMALE	
J120	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	
	VT2-5161-016		1	HOLDER, CONNECTOR, 16P	
	PCB			DC CONTROLLER	
	VT2-5161-026		1	HOLDER, CONNECTOR, 26P	
	VS1-6314-013		1	CONNECTOR, 13P, FEMALE	
J121	VS1-6313-013		1	CONNECTOR, 13P, FEMALE	
	PCB			DC CONTROLLER	
J124	VS1-6314-013		1	CONNECTOR, 13P, FEMALE	
	PCB			DC CONTROLLER	
J127	VS1-6313-016		1	CONNECTOR, 16P, FEMALE	
	VS1-6314-016		1	CONNECTOR, 16P, FEMALE	
J128	VT2-5161-032		1	HOLDER, CONNECTOR, 32P	
	PCB			DC CONTROLLER	
J128	VS1-6314-007		1	CONNECTOR, 7P, FEMALE	
	PCB			DC CONTROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J741	VS1-6314-015		1	CONNECTOR, 15P, FEMALE	K2 TYPE
	VT2-5161-030		1	HOLDER, CONNECTOR, 30P	K2 TYPE
J742	PCB			PUNCHER DRIVER	K2 TYPE
	VS1-0842-004		1	CONNECTOR, 4P, FEMALE	K2 TYPE
J743	PCB			PUNCHER DRIVER	K2 TYPE
J744	VS3-5083-002		1	CONNECTOR, 2P, FEMALE	K2 TYPE
	WS3-5160-000		2	SOCKET CONTACT, 18-24AWG	K2 TYPE
	PCB			PUNCHER DRIVER	K2 TYPE
	NPN			PUNCH REGISTRATION MOTOR	K2 TYPE M17
J745	PCB			PUNCHER DRIVER	K2 TYPE
J746	VS1-5824-006		1	CONNECTOR, 6P, FEMALE	K2 TYPE
	WS3-5358-000		6	SOCKET CONTACT, 22-26AWG	K2 TYPE
	PCB			PUNCHER DRIVER	K2 TYPE
	VS1-0279-002		1	CONNECTOR, 2P, FEMALE	K2 TYPE
	WS3-0437-000		2	SOCKET CONTACT, 20-30AWG	K2 TYPE
J747	PCB			PUNCHER DRIVER	K2 TYPE
	VS1-5824-009		1	CONNECTOR, 9P, FEMALE	K2 TYPE
	VS1-6094-009		1	CONNECTOR, 9P, FEMALE	K2 TYPE
	WS3-5358-000		18	SOCKET CONTACT, 22-26AWG	K2 TYPE
	VS1-6053-018		1	CONNECTOR, 18P, FEMALE	K2 TYPE
J748	PCB			PUNCHER DRIVER	K2 TYPE
J749	VS1-6314-008		1	CONNECTOR, 8P, FEMALE	K2 TYPE
	PCB			PUNCHER DRIVER	K2 TYPE
J750	NPN			PUNCH DUST FEED MOTOR	K2 TYPE M16
	PCB			PUNCHER DRIVER	K2 TYPE
J771	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE
	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	K2 TYPE
	PCB			STAPLER DRIVER	
	VS3-5116-002		1	CONNECTOR, 2P, FEMALE	
	WS3-5174-000		2	SOCKET CONTACT, 16-20AWG	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
Q B - J1005	VS1-5057-006		1	CONNECTOR, SNAP TIGHT	K2 TYPE
	VS1-5824-006		1	CONNECTOR, 6P, FEMALE	K2 TYPE
	WS3-5358-000		6	SOCKET CONTACT, 22-26AWG	K2 TYPE
	J1006 VS1-0842-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE
	VS1-5057-003		1	CONNECTOR, SNAP TIGHT	K2 TYPE

J1007	VS1-5824-003		3	CONNECTOR, 3P, FEMALE	K2 TYPE
	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	K2 TYPE
	VS1-5824-009		2	CONNECTOR, 9P, FEMALE	K2 TYPE
	WS3-5358-000		18	SOCKET CONTACT, 22-26AWG	K2 TYPE
	VS1-5057-009		1	CONNECTOR, SNAP TIGHT	K2 TYPE

J1008	NPN			PUNCH MOTOR	K2 TYPE M18
	VS1-0279-002		1	CONNECTOR, 2P, FEMALE	K2 TYPE
	WS3-0437-000		2	SOCKET CONTACT, 20-30AWG	K2 TYPE
	NPN			PUNCH 2/3 HOLE SENSOR	K2 TYPE PI33
	VS1-6094-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE

J1009	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	K2 TYPE
	NPN			PUNCH MOTOR H. POSITION SENSOR	K2 TYPE PI22
	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE
	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	K2 TYPE
J1010	NPN			PUNCH SENSOR H.POSITION SENSOR	K2 TYPE PI23

J1012	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE
	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	K2 TYPE
	NPN			PUNCH HOME POSITION SENSOR	K2 TYPE PI24
J1013	VS1-0842-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE
	NPN			PUNCH FRONT SENSOR	K2 TYPE PI25

J1121	VS1-5824-003		1	CONNECTOR, 3P, FEMALE	K2 TYPE
	WS3-5358-000		3	SOCKET CONTACT, 22-26AWG	K2 TYPE
	SYS			TO COPIER	
	FH2-6481-000		1	HOUSING	
	WS3-5044-000		1	SOCKET, CONTACT, 18-24AWG	

D NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
4A1-0746-000	Q20 - 1	FB4-8436-000	Q20 - 66A	FB5-9020-000	Q21 - 6
4S1-9002-000	Q12 - 12	FB4-8438-000	Q20 - 67	FB5-9021-000	Q20 - 86
FA2-5970-000	Q22 - 1	FB4-8439-000	Q20 - 68	FB5-9023-000	Q20 - 87
FA3-4725-000	Q30 - 1	FB4-8441-000	Q20 - 61	FB5-9024-000	Q21 - 7
FA5-5377-000	Q20 - 2	FB4-8442-000	Q24 - 11	FB5-9025-000	Q24 - 15
FA6-0768-020	Q30 - 16	FB4-8453-000	Q20 - 5	FB5-9026-000	Q24 - 16
	Q30 - 21A	FB4-8457-000	Q20 - 6	FB5-9027-000	Q21 - 8
	Q33 - 2	FB4-8458-000	Q20 - 7	FB5-9033-000	Q24 - 12
FA6-2369-000	Q37 - 10	FB4-8459-000	Q20 - 8	FB5-9034-000	Q41 - 7
FB1-7099-020	Q30 - 70	FB4-8460-000	Q20 - 9	FB5-9038-000	Q41 - 8
FB1-7173-000	Q37 - 1	FB4-8592-000	Q30 - 84	FB5-9042-000	Q40 - 23
FB1-7214-000	Q12 - 1	FB4-8600-000	Q33 - 1	FB5-9043-000	Q11 - 15
FB2-0037-000	Q10 - 1	FB4-8602-000	Q01 - 6	FB5-9044-000	Q11 - 16
FB3-0087-000	Q37 - 21	FB4-8604-000	Q10 - 10D	FB5-9050-000	Q40 - 28
FB3-0122-000	Q10 - 2	FB4-8615-000	Q30 - 3	FB5-9052-000	Q41 - 1
FB3-0123-030	Q30 - 2	FB4-8616-000	Q30 - 4	FB5-9053-000	Q41 - 2
FB3-3834-000	Q45 - 3	FB4-8617-000	Q30 - 5	FB5-9054-000	Q40 - 1
FB3-7285-000	Q20 - 82A	FB4-8618-000	Q30 - 67	FB5-9057-000	Q41 - 3
	Q20 - 85A	FB4-8619-000	Q30 - 6	FB5-9061-000	Q40 - 2
FB4-8236-000	Q16 - 1	FB4-8620-000	Q31 - 7	FB5-9063-000	Q10 - 10G
FB4-8237-000	Q10 - 10A	FB4-8622-000	Q30 - 7	FB5-9065-000	Q11 - 4
FB4-8238-000	Q11 - 7	FB4-8623-000	Q30 - 8	FB5-9066-000	Q40 - 10
FB4-8239-000	Q10 - 10B	FB4-8624-000	Q30 - 9	FB5-9067-000	Q40 - 24
FB4-8240-000	Q11 - 14	FB4-8630-000	Q36 - 1	FB5-9069-000	Q41 - 4
FB4-8246-000	Q01 - 1	FB4-8641-000	Q30 - 59	FB5-9070-000	Q11 - 5
FB4-8248-000	Q10 - 10C	FB4-8645-000	Q35 - 2	FB5-9072-000	Q10 - 10H
FB4-8250-000	Q11 - 2	FB4-8657-000	Q32 - 1	FB5-9073-000	Q20 - 39
FB4-8263-000	Q11 - 3	FB4-8661-000	Q30 - 65	FB5-9074-000	Q41 - 5
FB4-8265-000	Q01 - 2	FB4-8663-000	Q37 - 2	FB5-9075-000	Q30 - 75
FB4-8266-000	Q01 - 3	FB4-8668-000	Q30 - 85	FB5-9079-000	Q30 - 76
FB4-8271-020	Q10 - 8A	FB4-8682-000	Q37 - 15	FB5-9080-000	Q30 - 77
FB4-8275-020	Q10 - 11	FB4-8684-000	Q35 - 3	FB5-9082-000	Q34 - 12
FB4-8276-000	Q10 - 12		Q45 - 5	FB5-9083-000	Q34 - 13
FB4-8277-000	Q10 - 13	FB4-8690-000	Q30 - 86	FB5-9094-000	Q34 - 17
FB4-8278-000	Q10 - 14	FB4-8697-020	Q10 - 10E	FB5-9097-000	Q01 - 8
FB4-8279-000	Q10 - 15	FB4-8698-000	Q10 - 10F	FB5-9098-000	Q31 - 13
FB4-8280-020	Q10 - 16	FB4-8701-000	Q31 - 1		Q35 - 1
FB4-8284-000	Q10 - 8B	FB4-8702-000	Q31 - 2	FB5-9103-000	Q30 - 78
FB4-8285-020	Q10 - 8C	FB4-8703-000	Q31 - 3	FB5-9104-000	Q30 - 87
FB4-8286-000	Q10 - 8D	FB4-8704-000	Q31 - 4		Q31 - 18
FB4-8297-000	Q19 - 1	FB4-8712-000	Q37 - 7	FB5-9118-000	Q01 - 16
FB4-8298-000	Q10 - 9A	FB4-8713-000	Q30 - 10	FB5-9121-000	Q31 - 19
FB4-8302-000	Q18 - 1	FB4-8715-000	Q32 - 3	FB5-9123-000	Q31 - 20
	Q19 - 2	FB4-8716-000	Q33 - 3	FB5-9124-000	Q31 - 21
FB4-8303-000	Q18 - 23	FB4-8717-000	Q12 - 5A	FB5-9128-000	Q31 - 14
	Q19 - 24	FB4-8718-000	Q30 - 60	FB5-9132-000	Q15 - 1E
FB4-8304-000	Q19 - 3	FB4-8720-000	Q37 - 16	FB5-9133-000	Q10 - 3
FB4-8306-000	Q18 - 2	FB4-8721-000	Q30 - 62A	FB5-9135-000	Q12 - 3
	Q19 - 4	FB4-8722-000	Q01 - 7	FB5-9138-000	Q10 - 18
FB4-8307-000	Q18 - 15	FB4-8725-000	Q10 - 3	FB5-9148-000	Q45 - 28
	Q19 - 18	FB4-8727-000	Q10 - 4	FB5-9149-000	Q45 - 29
FB4-8310-000	Q18 - 3	FB4-8728-000	Q10 - 5	FB5-9161-000	Q45 - 4
	Q19 - 5	FB5-2636-000	Q12 - 8	FB5-9167-000	Q45 - 13
FB4-8320-000	Q18 - 9	FB5-2643-000	Q45 - 21	FB5-9173-000	Q01 - 9
	Q19 - 12	FB5-2645-000	Q45 - 22	FB5-9181-000	Q12 - 14
FB4-8321-000	Q18 - 10	FB5-2646-000	Q45 - 23	FB5-9287-000	Q12 - 16
	Q19 - 13	FB5-2647-000	Q17 - 2	FB5-9302-000	Q01 - 10
FB4-8328-000	Q18 - 11	FB5-2650-000	Q46 - 1	FC2-3140-000	Q37 - 8A
	Q19 - 14	FB5-2656-000	Q12 - 21	FC2-5102-000	Q30 - 68
FB4-8329-000	Q19 - 6	FB5-2662-000	Q12 - 7	FF3-3599-000	Q30 - 61
FB4-8336-000	Q19 - 27	FB5-2674-000	Q30 - 51	FF3-3600-000	Q30 - 58
FB4-8337-000	Q18 - 21	FB5-2694-000	Q12 - 4A	FF3-3604-000	Q30 - 66
FB4-8339-000	Q18 - 24B	FB5-8986-000	Q21 - 3	FF3-3605-000	Q20 - 44B
	Q19 - 26B	FB5-8987-000	Q21 - 4	FF3-3613-000	Q15 - 1
FB4-8340-000	Q01 - 4	FB5-8988-000	Q21 - 5	FF3-3746-000	Q30 - 11
FB4-8344-020	Q10 - 17	FB5-8989-000	Q20 - 72	FF5-3800-000	Q30 - 13
FB4-8345-000	Q01 - 5	FB5-8990-000	Q20 - 73	FF5-3804-000	Q31 - 5
FB4-8360-000	Q23 - 10A	FB5-8991-000	Q20 - 74	FF5-6194-000	Q32 - 2
FB4-8361-000	Q23 - 10B	FB5-8992-000	Q20 - 75		Q37 - 17
FB4-8366-000	Q21 - 1	FB5-8993-000	Q20 - 77	FF5-8461-000	Q30 - 14
FB4-8368-020	Q21 - 2	FB5-8994-000	Q20 - 78	FF5-8462-000	Q30 - 15
FB4-8376-000	Q22 - 12	FB5-8995-000	Q20 - 83	FF5-8463-030	Q01 - 11
FB4-8392-000	Q22 - 2	FB5-8996-000	Q20 - 84	FF5-8464-000	Q01 - 12
FB4-8394-000	Q24 - 8	FB5-9000-000	Q20 - 66B	FF5-8481-000	Q22 - 3
FB4-8395-000	Q24 - 9	FB5-9004-000	Q20 - 65	FF5-8483-000	Q23 - 1
FB4-8397-000	Q24 - 6	FB5-9005-000	Q20 - 48	FF5-8486-000	Q24 - 1
FB4-8404-000	Q24 - 14	FB5-9006-000	Q24 - 21	FF5-8489-000	Q24 - 17
FB4-8406-000	Q24 - 22		Q31 - 12	FF5-8490-000	Q24 - 18
FB4-8407-000	Q24 - 23	FB5-9007-000	Q20 - 79	FF5-8491-000	Q20 - 41
FB4-8408-000	Q24 - 20	FB5-9011-000	Q20 - 82B	FF5-8493-000	Q24 - 24
FB4-8413-000	Q20 - 44A		Q20 - 85B	FF5-8494-000	Q20 - 11
FB4-8421-000	Q20 - 60		Q31 - 22	FF5-8495-000	Q20 - 58
FB4-8427-000	Q20 - 45	FB5-9016-000	Q20 - 10	FF5-8496-000	Q20 - 46
FB4-8430-000	Q20 - 3	FB5-9017-000	Q20 - 80	FF5-8500-020	Q20 - 49
FB4-8431-000	Q20 - 4	FB5-9018-000	Q20 - 81	FF5-8509-000	Q30 - 62

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FF5-8523-000	Q30 - 92	FG3-1870-000	Q45 - 10	FS2-6466-000	Q20 - 18
FF5-8524-030	Q30 - 96	FG3-1871-000	Q45 - 10	FS2-6488-000	Q20 - 59
FF5-8525-000	Q31 - 8	FG3-1875-000	Q90 -	FS2-6581-000	Q20 - 19
FF5-8527-000	Q37 - 8	FG3-1972-000	Q30 - 56		Q23 - 3
FF5-8529-000	Q10 - 7	FG3-1973-000	Q30 - 56	FS2-9394-000	Q20 - 51
FF5-8529-000	Q30 - 17	FG3-1977-000	Q45 - 1		Q30 - 29
FF5-8530-000	Q30 - 93	FG3-1979-000	Q20 - 38		Q45 - 32
FF5-8531-000	Q30 - 94		Q30 - 54	FS5-0677-000	Q30 - 82
FF5-8532-000	Q30 - 18	FG6-3051-050	Q10 - 8	FS5-0801-020	Q34 - 5
	Q35 - 4	FG6-3063-000	Q18 - 24	FS5-0804-000	Q20 - 40
FF5-8534-000	Q30 - 57		Q19 - 26		Q24 - 19
	Q30 - 97	FG6-3076-000	Q10 - 9	FS5-3255-000	Q45 - 33
FF5-8536-000	Q33 - 4	FG6-3086-020	Q23 - 10	FS5-3744-000	Q18 - 4
FF5-8537-000	Q37 - 18	FG6-3103-000	Q20 - 44		Q19 - 7
FF5-8538-000	Q30 - 19	FG6-3170-000	Q37 -	FS5-3746-000	Q23 - 4
FF5-8540-000	Q37 - 11	FG6-3178-000	Q32 -	FS5-3747-000	Q23 - 5
FF5-8541-000	Q37 - 12	FG6-3179-000	Q33 -	FS5-3748-000	Q20 - 20
FF5-8547-000	Q30 - 20	FG6-3191-000	Q35 -		Q24 - 2
FF5-8548-060	Q30 - 52	FG6-3326-000	Q17 -	FS5-3750-000	Q20 - 42
FF5-8550-000	Q30 - 21	FG6-4847-000	Q46 - 5	FS5-3751-000	Q20 - 62
FF5-8551-000	Q30 - 22	FG6-7458-000	Q20 -	FS5-3752-000	Q20 - 21
FF5-8626-000	Q17 - 1	FG6-7462-000	Q22 -	FS5-3905-000	Q30 - 30
FF5-8636-000	Q45 - 24	FG6-7463-000	Q23 -	FS5-3907-000	Q40 - 3
FF5-8644-000	Q45 - 25	FG6-7466-000	Q20 - 66	FS5-3908-000	Q40 - 27
FF5-9618-000	Q12 - 4	FG6-7469-000	Q21 -	FS5-6158-000	Q24 - 13
FF6-1164-000	Q20 - 82	FG6-7474-000	Q24 -	FS5-6237-000	Q20 - 47
FF6-1165-000	Q20 - 85	FG6-7486-000	Q41 -	FS5-6243-000	Q30 - 31
FF6-1168-000	Q20 - 88	FG6-7501-000	Q36 -	FS5-6307-000	Q18 - 16
FF6-1169-000	Q20 - 89	FG6-7506-000	Q34 -		Q19 - 19
FF6-1178-000	Q40 - 14	FG6-7509-000	Q31 -	FS5-6324-000	Q20 - 52
FF6-1179-000	Q40 - 15	FG6-7510-000	Q30 -		Q40 - 4
FF6-1182-000	Q40 - 29	FG6-7511-000	Q30 -	FS5-6357-000	Q37 - 19
FF6-1185-000	Q31 - 15	FG6-7519-000	Q15 -	FS5-6381-000	Q30 - 32
FF6-1186-000	Q31 - 16	FG6-7525-000	Q10 - 10	FS5-6487-000	Q30 - 33
FF6-1188-000	Q31 - 23	FG6-7530-000	Q18 -	FS5-6653-000	Q40 - 13
FF6-1189-000	Q31 - 24	FG6-7531-000	Q19 -	FS5-6655-000	Q40 - 5
FF6-1190-000	Q30 - 23	FG6-7539-000	Q45 -	FS5-6657-000	Q31 - 9
FF6-1191-000	Q30 - 79	FG6-7540-000	Q45 -	FS5-6661-000	Q30 - 69
FF6-1192-000	Q30 - 80	FG6-7548-000	Q45 - 11	FS5-6662-000	Q21 - 9
FF6-1193-000	Q30 - 81	FG6-7549-000	Q45 - 11	FS5-6663-000	Q21 - 10
FF6-1194-000	Q30 - 88	FG6-7607-000	Q15 -	FS5-6667-000	Q40 - 16
FF6-1196-000	Q34 - 1	FH2-5006-000	Q01 - 15	FS5-6900-000	Q20 - 76
FF6-1205-000	Q45 - 30	FH2-6481-000	Q16 - 2	FS5-6901-000	Q30 - 83
FF6-1207-000	Q45 - 11A		Q B - J1121	FS5-6903-000	Q40 - 6
FF6-1208-000	Q30 - 15	FH2-6482-000	Q16 - 3	FS5-6904-000	Q34 - 14
FF6-1209-000	Q45 - 11B	FH2-6483-000	Q16 - 4	FS5-6905-000	Q30 - 34
	Q45 - 11B	FH2-6487-000	Q16 - 5		Q34 - 15
FF6-1219-000	Q12 - 5	FH3-2630-000	Q11 - 6	FS5-6908-000	Q34 - 16
FF6-1242-000	Q30 - 91	FH3-2631-000	Q11 - 6	FS5-6941-000	Q30 - 95
FG2-9785-000	Q18 - 20	FH4-5560-000	Q90 - IC113	FS5-9360-000	Q30 - 35
	Q19 - 23	FH6-1579-000	Q11 - 13	FS5-9432-000	Q40 - 7
	Q36 - 3	FH6-1644-000	Q20 - 50	FS5-9438-000	Q12 - 18
FG3-0081-000	Q30 - 64	FH6-1645-000	Q20 - 44E	FS6-0541-000	Q34 - 6
FG3-0082-000	Q20 - 37	FH6-1647-000	Q18 - 24D	FS6-0557-000	Q45 - 15
	Q30 - 53		Q19 - 26D	FS6-8795-000	Q24 - 7
FG3-0089-000	Q12 - 13	FH6-1652-000	Q36 - 2	FS7-0346-000	Q18 - 13
FG3-1826-000	Q92 -	FH6-1898-000	Q30 - 24		Q19 - 16
FG3-1827-000	Q94 -	FH6-1899-000	Q23 - 2	FS7-0347-000	Q18 - 14
FG3-1828-000	Q18 - 26	FH6-1900-000	Q40 - 21		Q19 - 17
	Q19 - 30	FH6-1901-000	Q45 - 31	FS7-0349-000	Q18 - 17
FG3-1829-000	Q93 -	FH6-1905-000	Q22 - 13		Q19 - 20
FG3-1832-000	Q12 - 2	FH6-1906-000	Q34 - 2	FS7-0350-000	Q18 - 24C
FG3-1837-000	Q11 - 10	FH6-1912-000	Q45 - 14		Q19 - 26C
FG3-1838-000	Q11 - 11	FH7-6336-000	Q12 - 17	FS7-0351-000	Q18 - 24A
FG3-1839-000	Q40 - 12	FH7-7564-000	Q45 - 19		Q19 - 26A
FG3-1840-000	Q40 - 20	FS1-1189-000	Q20 - 12	FS7-0355-000	Q20 - 53
FG3-1841-000	Q16 -		Q34 - 3	FS7-0356-000	Q20 - 54
FG3-1842-000	Q15 - 4	FS1-1202-000	Q34 - 4	FS7-0357-000	Q20 - 55
FG3-1843-000	Q30 - 55	FS1-1213-000	Q20 - 13	FS7-0358-000	Q20 - 22
FG3-1845-000	Q22 - 11	FS1-1433-000	Q31 - 25	FS7-0359-000	Q20 - 70
FG3-1846-000	Q20 - 69	FS1-1452-030	Q20 - 28	FS7-0404-000	Q45 - 26
FG3-1849-000	Q18 - 25	FS1-9005-000	Q30 - 25	FS7-0405-000	Q46 - 2
FG3-1850-000	Q19 - 29	FS1-9009-000	Q45 - 20	FS7-2081-000	Q18 - 18
FG3-1851-000	Q11 - 17	FS1-9078-000	Q20 - 14		Q19 - 21
FG3-1854-000	Q30 - 90	FS1-9120-000	Q22 - 4	FS7-2088-000	Q20 - 23
FG3-1856-000	Q34 - 11	FS1-9168-000	Q31 - 6		Q22 - 5
FG3-1857-000	Q23 - 12	FS1-9255-000	Q30 - 12	FS7-2089-000	Q24 - 10
FG3-1860-000	Q31 - 27	FS2-1528-000	Q30 - 26	FS7-2093-020	Q20 - 24
FG3-1861-000	Q24 - 26	FS2-1617-000	Q18 - 22	FS7-2107-000	Q30 - 36
FG3-1862-000	Q45 - 17		Q19 - 25	FS7-2108-000	Q30 - 37
FG3-1863-000	Q46 - 4	FS2-3470-000	Q20 - 15	FS7-2109-000	Q30 - 38
FG3-1864-000	Q45 - 18	FS2-3488-000	Q30 - 27	FS7-2110-000	Q30 - 39
FG3-1865-000	Q12 - 11	FS2-3504-000	Q20 - 16	FS7-2111-000	Q30 - 40
FG3-1866-000	Q11 - 12	FS2-3514-000	Q20 - 17	FS7-2112-000	Q30 - 41
FG3-1867-000	Q15 - 1	FS2-3527-000	Q30 - 28		Q45 - 9

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
FS7-2114-000	Q31 - 10	PCB	Q B - J971	VS1-5824-002	Q B - J53
FS7-2115-000	Q35 - 5		Q B - J1129		Q B - J54
FS7-2118-000	Q30 - 89	RA1-2483-000	Q20 - 43		Q B - J91
FS7-2120-000	Q37 - 13		Q22 - 7	VS1-5824-003	Q B - J36
FS7-2121-000	Q30 - 42		Q23 - 6		Q B - J750
FS7-2122-000	Q37 - 3	RH7-1289-000	Q15 - 2		Q B - J1001
FS7-2123-000	Q37 - 4	RS1-1042-000	Q20 - 71		Q B - J1003
FS7-2124-000	Q37 - 5	VD7-1621-001	Q93 - FU741		Q B - J1006
FS7-2125-000	Q37 - 14	VD7-1621-002	Q92 - FU712		Q B - J1009
FS7-2632-000	Q24 - 3	VD7-1623-001	Q92 - FU716		Q B - J1010
FS7-2633-000	Q20 - 25	VD7-1625-001	Q90 - FU101		Q B - J1013
FS7-2634-000	Q31 - 26		Q90 - FU102	VS1-5824-004	Q B - J1131
FS7-2635-000	Q34 - 7		Q92 - FU713	VS1-5824-006	Q B - J745
FS7-2636-000	Q30 - 71		Q92 - FU719		Q B - J1005
FS7-2638-000	Q40 - 8	VD7-1627-001	Q92 - FU711	VS1-5824-007	Q B - J774
FS7-2639-000	Q40 - 17		Q92 - FU714	VS1-5824-009	Q B - J747
FS7-2640-000	Q40 - 18		Q92 - FU718		Q B - J1007
FS7-2643-000	Q21 - 11	VS1-0108-004	Q B - J58	VS1-5923-002	Q B - J71
FS7-2646-000	Q12 - 19	VS1-0279-002	Q B - J746	VS1-6053-018	Q B - J747
FU3-0004-000	Q20 - 26		Q B - J1007	VS1-6094-003	Q B - J1008
FU3-0005-000	Q30 - 72	VS1-0279-004	Q B - J58	VS1-6094-009	Q B - J747
FU3-0006-000	Q30 - 73	VS1-0842-002	Q B - J49	VS1-6313-008	Q B - J63
FU3-0008-000	Q34 - 8		Q B - J53		Q B - J107
FU3-0009-000	Q22 - 6		Q B - J111		Q B - J119
PCB	Q B - J19	VS1-0842-003	Q B - J24	VS1-6313-009	Q B - J45
	Q B - J22		Q B - J26		Q B - J105
	Q B - J29		Q B - J27	VS1-6313-011	Q B - J38
	Q B - J47		Q B - J51		Q B - J39
	Q B - J69		Q B - J65		Q B - J104
	Q B - J82		Q B - J1006	VS1-6313-012	Q B - J76
	Q B - J84		Q B - J1012	VS1-6313-013	Q B - J113
	Q B - J85	VS1-0842-004	Q B - J22		Q B - J120
	Q B - J88		Q B - J28	VS1-6313-014	Q B - J109
	Q B - J90		Q B - J29		Q B - J110
	Q B - J98		Q B - J50		Q B - J118
	Q B - J99		Q B - J742	VS1-6313-015	Q B - J116
	Q B - J101		Q B - J1004		Q B - J741
	Q B - J103		Q B - J1131	VS1-6313-016	Q B - J124
	Q B - J104	VS1-0842-005	Q B - J66		Q B - J971
	Q B - J105	VS1-0842-007	Q B - J23	VS1-6314-004	Q B - J61
	Q B - J106	VS1-0842-008	Q B - J64		Q B - J106
	Q B - J107	VS1-5057-002	Q11 - 10A		Q B - J718
	Q B - J108		Q20 - 69A	VS1-6314-005	Q B - J35
	Q B - J109		Q20 - 90		Q B - J108
	Q B - J110		Q22 - 11A	VS1-6314-007	Q B - J103
	Q B - J111		Q30 - 55A		Q B - J127
	Q B - J112		Q30 - 56A		Q B - J773
	Q B - J113		Q31 - 27A	VS1-6314-008	Q B - J63
	Q B - J114		Q B - J20		Q B - J107
	Q B - J116		Q B - J21		Q B - J119
	Q B - J117		Q B - J44		Q B - J716
	Q B - J118		Q B - J49		Q B - J748
	Q B - J119		Q B - J53	VS1-6314-009	Q B - J45
	Q B - J120		Q B - J91		Q B - J45
	Q B - J121	VS1-5057-003	Q30 - 55B		Q B - J105
	Q B - J124		Q30 - 56B		Q B - J117
	Q B - J127		Q30 - 66A	VS1-6314-011	Q B - J38
	Q B - J128		Q45 - 17A		Q B - J39
	Q B - J711		Q B - J26		Q B - J104
	Q B - J712		Q B - J30	VS1-6314-013	Q B - J113
	Q B - J714		Q B - J36		Q B - J120
	Q B - J715		Q B - J72		Q B - J121
	Q B - J716		Q B - J1006	VS1-6314-014	Q B - J109
	Q B - J717	VS1-5057-004	Q20 - 69B		Q B - J110
	Q B - J718		Q30 - 55C		Q B - J118
	Q B - J719		Q30 - 58A		Q B - J772
	Q B - J720		Q45 - 17C	VS1-6314-015	Q B - J116
	Q B - J721		Q B - J28		Q B - J741
	Q B - J741		Q B - J31	VS1-6314-016	Q B - J124
	Q B - J742		Q B - J50		Q B - J971
	Q B - J743		Q B - J1131	VS1-6318-004	Q11 - 10B
	Q B - J744	VS1-5057-005	Q20 - 44C		Q B - J61
	Q B - J745		Q B - J66	VS1-6318-005	Q30 - 55D
	Q B - J746	VS1-5057-006	Q45 - 16		Q B - J35
	Q B - J747		Q B - J1005	VS1-6318-012	Q40 - 12A
	Q B - J748	VS1-5057-007	Q30 - 61A		Q B - J76
	Q B - J749		Q B - J23	VS1-6319-016	Q11 - 10C
	Q B - J750	VS1-5057-008	Q20 - 44D		Q B - J63
	Q B - J771		Q B - J64	VS1-6319-018	Q11 - 10D
	Q B - J772	VS1-5057-009	Q45 - 17B		Q B - J45
	Q B - J773		Q B - J1007	VS1-6319-022	Q11 - 10E
	Q B - J774	VS1-5452-007	Q16 - 6		Q22 - 11B
	Q B - J775		Q B - J717		Q B - J38
	Q B - J776		Q B - J1121		Q B - J39
	Q B - J941	VS1-5729-002	Q B - J1123	VS1-6320-002	Q B - J44

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
VS1-6320-002	Q B - J69	VT2-5161-018	Q B - J45	WS3-5649-000	Q B - J54
VS1-6320-003	Q B - J30		Q B - J105		Q B - J1124
	Q B - J32	VT2-5161-022	Q B - J38	WS3-5658-000	Q B - J101
	Q B - J33		Q B - J39		Q B - J128
	Q B - J34		Q B - J104		Q B - J720
	Q B - J43	VT2-5161-026	Q B - J113		Q B - J776
	Q B - J48		Q B - J120		Q B - J1129
	Q B - J52	VT2-5161-028	Q B - J109	WS3-5666-000	Q B - J87
	Q B - J67		Q B - J110	WT1-0237-000	Q16 - 8
	Q B - J68		Q B - J118	WT1-5156-000	Q15 - 1C
	Q B - J70	VT2-5161-030	Q B - J116	WT1-5220-000	Q B - J54
	Q B - J73		Q B - J741		Q B - J1124
	Q B - J77	VT2-5161-032	Q B - J124	WT2-0260-000	Q15 - 1D
	Q B - J78		Q B - J971	WT2-5041-000	Q15 - 4A
	Q B - J79	WA3-7744-000	Q90 - 1	WT2-5178-000	Q20 - 69C
	Q B - J83	WA7-1119-000	Q90 - 2		Q31 - 27C
	Q B - J86	WC4-5159-000	Q19 - 28		Q40 - 20A
	Q B - J92	WD3-5075-000	Q15 - 3		Q45 - 1A
	Q B - J93	WE8-5496-000	Q16 - 9	WT2-5565-000	Q31 - 27B
	Q B - J94	WG8-5382-000	Q12 - 9	XA9-0195-000	Q34 - 10
	Q B - J100		Q18 - 12	XA9-0591-000	Q37 - 20
VS1-6320-004	Q B - J28		Q19 - 15	XA9-0592-000	Q40 - 9
	Q B - J31		Q20 - 27	XA9-0605-000	Q10 - 10J
	Q B - J50		Q22 - 8		Q10 - 19
VS1-6320-005	Q B - J82		Q23 - 11		Q12 - 6
	Q B - J90		Q30 - 63		Q19 - 31
VS1-6320-013	Q B - J97		Q34 - 9		Q24 - 4
VS1-6321-002	Q B - J19		Q40 - 11		Q30 - 43
	Q B - J20		Q45 - 7		Q32 - 4
	Q B - J21		Q45 - 11C		Q33 - 5
VS1-6321-003	Q B - J91		Q45 - 11C	XA9-0606-000	Q10 - 6
	Q B - J25		Q46 - 3	XA9-0629-000	Q10 - 20
	Q B - J26	WG8-5464-000	Q20 - 56		Q11 - 8
	Q B - J42		Q45 - 11D		Q12 - 15
	Q B - J62	WS3-0437-000	Q B - J58		Q18 - 5
	Q B - J72		Q B - J746		Q19 - 8
VS1-6321-004	Q B - J1002		Q B - J1007		Q20 - 29
	Q B - J47	WS3-0885-000	Q B - J58		Q22 - 9
	Q B - J88		Q B - J59		Q23 - 7
	Q B - J98		Q B - J60		Q24 - 25
	Q B - J99		Q B - J80		Q37 - 9
VS1-6321-005	Q B - J37	WS3-5018-000	Q B - J71	XA9-0633-000	Q01 - 13
	Q B - J40	WS3-5044-000	Q16 - 7		Q18 - 6
	Q B - J41		Q B - J1121		Q19 - 9
	Q B - J46	WS3-5160-000	Q B - J49		Q20 - 63
	Q B - J941		Q B - J84	XA9-0687-000	Q30 - 44
VS1-6321-007	Q B - J23		Q B - J85	XA9-0722-000	Q10 - 21
VS1-6321-008	Q B - J64		Q B - J112	XA9-0732-000	Q11 - 1
VS1-6321-013	Q B - J81		Q B - J711		Q12 - 10
	Q B - J89		Q B - J712		Q30 - 45
	Q B - J95		Q B - J714		Q40 - 19
	Q B - J96		Q B - J721		Q45 - 2
VS1-6373-007	Q B - J74		Q B - J743	XA9-0870-000	Q37 - 6
VS1-6380-003	Q15 - 1A	WS3-5174-000	Q B - J55	XA9-0892-000	Q45 - 8
	Q B - J1122		Q B - J719	XA9-0915-000	Q20 - 30
	Q B - J1127		Q B - J771		Q41 - 6
VS1-6534-002	Q B - J720		Q B - J775	XA9-0949-000	Q01 - 14
	Q B - J1129		Q B - J1123	XA9-1013-000	Q40 - 25
VS1-6534-004	Q B - J101	WS3-5291-000	Q B - J1122	XA9-1031-000	Q31 - 17
	Q B - J114	WS3-5292-000	Q15 - 1B	XA9-1302-000	Q12 - 20
VS1-6534-005	Q B - J128		Q B - J1122	XB1-2300-409	Q12 - 501
VS1-6534-006	Q B - J776		Q B - J1127		Q12 - 501
VS3-0108-002	Q B - J59	WS3-5301-000	Q B - J1123		Q18 - 506
	Q B - J60	WS3-5354-000	Q B - J55		Q19 - 506
VS3-0108-006	Q B - J80		Q B - J57		Q20 - 519
VS3-5083-002	Q B - J49	WS3-5358-000	Q B - J36		Q24 - 506
	Q B - J112		Q B - J53		Q30 - 501
	Q B - J712		Q B - J54		Q31 - 504
	Q B - J743		Q B - J91		Q34 - 501
VS3-5083-003	Q B - J84		Q B - J745		Q35 - 501
	Q B - J721		Q B - J747		Q45 - 501
VS3-5083-008	Q B - J714		Q B - J750		Q46 - 501
VS3-5083-010	Q B - J85		Q B - J774	XB1-2300-609	Q12 - 503
	Q B - J711		Q B - J1001		Q15 - 501
VS3-5116-002	Q B - J55		Q B - J1003		Q20 - 501
	Q B - J719		Q B - J1005		Q22 - 503
	Q B - J771		Q B - J1006		Q23 - 501
	Q B - J775		Q B - J1007		Q30 - 502
	Q B - J1123		Q B - J1008		Q36 - 501
VS3-5121-003	Q B - J1122		Q B - J1009		Q45 - 509
VS3-5207-002	Q B - J55		Q B - J1010	XB1-2301-209	Q18 - 507
	Q B - J57		Q B - J1013		Q19 - 507
	Q B - J63		Q B - J1131		Q36 - 502
	Q B - J107	WS3-5471-000	Q B - J114	XB1-2301-409	Q24 - 507
VT2-5161-016	Q B - J119	WS3-5569-000	Q B - J74	XB1-2302-509	Q20 - 517

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
XB1-2400-409	Q20 - 514 Q40 - 506 Q45 - 502	XD2-2100-502 XD3-2200-082 XD3-2200-102	Q37 - 504 Q20 - 510 Q20 - 511		
XB1-2400-606	Q15 - 502 Q15 - 502		Q45 - 506 Q20 - 512		
XB1-2400-609	Q20 - 502 Q30 - 503 Q31 - 501 Q32 - 501 Q34 - 502 Q35 - 502 Q36 - 503 Q45 - 508	XD3-2200-122 XD3-2200-142	Q24 - 503 Q30 - 509 Q18 - 505 Q19 - 505 Q20 - 513 Q24 - 505 Q30 - 510 Q34 - 505		
XB1-2403-009	Q11 - 501 Q15 - 503	XD3-2200-162	Q45 - 507 Q18 - 510 Q19 - 510		
XB2-6300-607	Q18 - 511 Q19 - 511		Q30 - 511		
XB2-7400-607	Q15 - 504 Q40 - 501	XD3-2200-182 XD3-2300-162	Q30 - 514 Q18 - 503 Q19 - 503		
XB4-7300-806	Q17 - 501	XD9-0151-000	Q18 - 19 Q19 - 22 Q22 - 10		
XB4-7400-609	Q45 - 504		Q20 - 64 Q20 - 31		
XB4-7400-809	Q12 - 502 Q45 - 503	XF2-1110-240 XF2-1111-060 XF2-1114-040 XF2-1117-340 XF2-1307-060 XF2-1308-210 XF2-1335-060 XF2-1606-610 XF9-0333-000 XF9-0357-000 XF9-0358-000 XF9-0539-000 XF9-0591-000 XF9-0693-000 XF9-0694-000 XF9-0695-000 XF9-0696-000	Q20 - 57 Q40 - 22 Q45 - 12 Q40 - 26 Q30 - 46 Q20 - 32 Q23 - 8 Q20 - 33 Q23 - 9 Q20 - 34 Q30 - 47 Q30 - 48 Q30 - 49 Q18 - 7 Q19 - 10		
XB6-7300-606	Q20 - 503 Q22 - 501 Q30 - 504 Q41 - 501		Q20 - 57 Q40 - 22 Q45 - 12 Q40 - 26 Q30 - 46 Q20 - 32 Q23 - 8 Q20 - 33 Q23 - 9 Q20 - 34 Q30 - 47 Q30 - 48 Q30 - 49 Q18 - 7 Q19 - 10		
XB6-7300-809	Q20 - 516		Q19 - 11 Q30 - 50 Q20 - 35 Q24 - 5 Q30 - 74 Q20 - 36 Q20 - 91 Q11 - 9 Q45 - 6		
XB6-7400-409	Q41 - 502				
XB6-7400-606	Q40 - 502				
XB6-7400-607	Q46 - 502				
XB6-7400-609	Q18 - 501 Q19 - 501 Q20 - 518 Q30 - 512 Q40 - 508 Q11 - 503				
XB7-2201-209	Q20 - 504				
XD1-1106-220	Q31 - 503				
XD1-1106-221	Q37 - 502				
XD1-1107-239	Q30 - 513				
XD1-1108-212	Q20 - 505 Q24 - 501				
XD1-1108-220	Q24 - 504				
XD1-1108-222	Q15 - 505 Q15 - 505 Q20 - 506 Q22 - 502				
XD1-4200-402	Q30 - 505 Q34 - 506 Q18 - 504 Q19 - 504 Q20 - 507 Q23 - 502 Q31 - 505 Q37 - 501 Q40 - 507				
XD2-1100-242	Q18 - 509 Q19 - 509 Q20 - 515 Q30 - 506 Q37 - 503				
XD2-1100-322	Q18 - 508 Q19 - 508 Q20 - 508 Q23 - 503 Q24 - 508 Q30 - 507 Q31 - 502 Q34 - 503 Q35 - 503 Q40 - 503				
XD2-1100-402	Q18 - 502 Q19 - 502 Q20 - 509 Q23 - 504 Q24 - 502 Q30 - 508 Q34 - 504 Q40 - 504 Q45 - 505 Q46 - 503 Q40 - 505				
XD2-1100-502					
XD2-1100-642					
XD2-1100-802					

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